



义乌市文力进出口有限公司

YIWU WENLI IMPORT & EXPORT CO., LTD

义乌市文力织带(拉链)机械有限公司

YIWU WENLI WEAVING & ZIPPER MACHINERY CO., LTD



# WENLI

## JYZ系列高速无梭织带机

JYZ Series Of High Speed Needle Loom

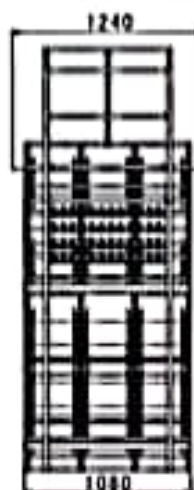
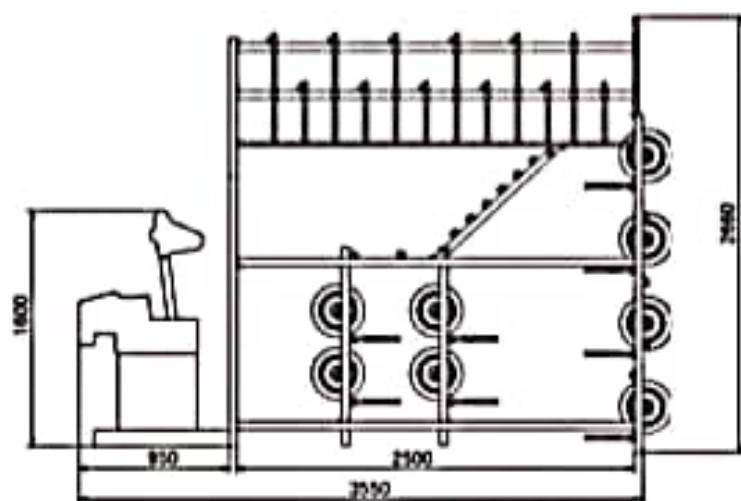
JYZ-10/27 高速无梭织带机是本公司最新研发成功的机型,它满足了织带业织带速度,织带质量的需求,可编织棉和化纤类的各种带子,如拉链带,包边带,手机带等,本机设计合理,超高速,低噪音,操作安全简便,维修容易。

JYZ-10/27 high speed without shuttle needle loom is a kind of new style machine which is developed by our company and meets the demand of the weave speed and the weave quality of ribbon companies. It can weave various cotton and synthetic materials light tape. As zipper tape, binding tape, mobile telephone tape, electric tape, etc. The features: reasonable design, quick, noiseless, simple to operate, convenient to maintain etc.

织带机主要技术参数:

Main technical parameters of loom

| 型号<br>Model | 织带总条数<br>Numbers Of Ribbon | 钢箱宽度<br>Width Of Reed (mm) | 纬密<br>Weft Density | 综框片数<br>Number Of Frame | 花键循环<br>Cycle pattern chain | 电动机功率<br>Motor Power (KW) | 最高转速<br>Max (rpm) |
|-------------|----------------------------|----------------------------|--------------------|-------------------------|-----------------------------|---------------------------|-------------------|
| JYZ12/20    | 12                         | 20                         | 3.5-38.7/cm        | 12                      | 1:4B凸轮                      | 1.1                       | 1700              |
| JYZ10/27    | 10                         | 27                         | 3.5-38.7/cm        | 12                      | 1:4B凸轮                      | 1.1                       | 1700              |
| JYZ8/38     | 8                          | 38                         | 3.5-38.7/cm        | 12                      | 1:4B凸轮                      | 1.1                       | 1400              |
| JYZ6/55     | 6                          | 55                         | 3.5-38.7/cm        | 12                      | 1:4B凸轮                      | 1.1                       | 1100              |
| JYZ4/80     | 4                          | 80                         | 3.5-38.7/cm        | 12                      | 1:4B凸轮                      | 1.1                       | 1100              |



JYZ-12/20  
双层圆绳  
纱架示意图



### 机器尺寸与重量

### SIZE AND WEIGHT OF MACHINE

机器净重/毛重 440Kg/540Kg  
 纱架净重/毛重 158Kg/188Kg  
 机器装箱尺寸 1170mm×1070mm×1900mm  
 纱架装箱尺寸 2200mm×460mm×220mm

NET WEIGHT/GROSS WEIGHT OF MACHINE 440Kg/540Kg  
 NET WEIGHT/GROSS WEIGHT OF MACHINE 158Kg/188Kg  
 CRATE OF MACHINE 1170mm×1070mm×1900mm  
 CRATE OF CREEL 2200mm×460mm×220mm



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# WENLI

## 经纱机

Yarn Warping Machine



### JY-J400

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## 八轴高速并纱加捻机

- 设有全自动PLC系统控制，结构精密，稳定性强。
- 捻度设定简单，无须更换齿轮。可任意调整捻度。
- 产量高，合并加捻一次性完成。
- 在加捻过程中不会产生起毛现象，加捻后产品均匀，结实，美观。
- 设有多位自动断线装置，断线自动停机(记忆保留)，并可单锭操作。左右独立，两边同时可加工不同原料，捻度。
- 操作简单，故障率低，易保养。

- with automatic PLC control system, structure, precision and stability.
- twist set is simple, no need to change gears, can be adjusted twist.
- with high yields, combined twisting in one operation.
- in the twisting process does not produce fluff phenomenon, the product after twisting uniform, strong and beautiful.
- Has broken a number of automatic stop automatic disconnection device (memory retention), and single spindle operations, so independent, on both sides of different materials can be processed at the same time, twist
- simple, low failure rate, easy maintenance

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- Integral heat exchanger, device to save space 20%.
- Adopt high efficiency and energy-saving heat exchanger.
- Main pump adopts frequency conversion control without limited to match sync dyeing requirement.
- Special reversing device to keep more times liquid flow recycle.
- PLC control, display temperature profile, process and output etc. quantify material feeding, water inflow, drain, warming-up, constant temperature, low ratio (1.6-1.7) are controlled automatic. Save material and energy, more environmental.



## HY-127N

### 尼龙拉链烫平机

Nylon zipper drying and ironing machine

#### 产品特点

- 本机运行稳定，操作简单，一人可看多台。
- 电加热均匀，完成尼龙拉链染色后烘干、定型。
- 烫带后的尼龙拉链平整，美观。

#### Feature

- Steady working, easy operation, one labor for few sets machines.
- Electric heating keeps more even, finishes nylon zipper chain drying and forming after dyeing.
- Make nylon zipper chain straight, plane and appearance.



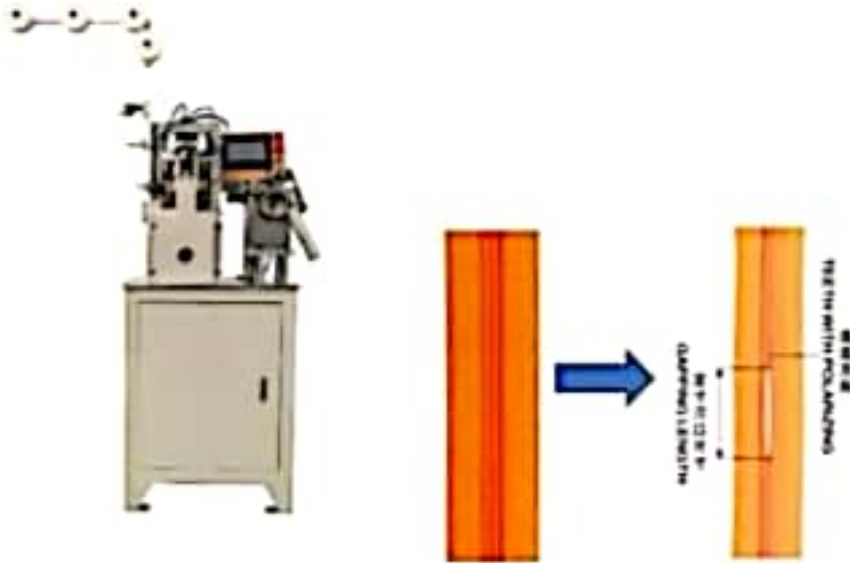
#### 产品参数 Parameter

| 型号<br>ITEM NO | 平均产量<br>AVERAGE OUTPUT | 功率(KW)<br>POWER | 电压<br>VOLTAGE | 频率<br>FREQUENCY | 净重<br>N.W. | 毛重<br>G.W. | 装箱尺寸<br>DIMENSION CM |
|---------------|------------------------|-----------------|---------------|-----------------|------------|------------|----------------------|
| HY-115        | 100kg                  | 11.5KW          | 380V          | 50/60HZ         | 1100KG     | 1400KG     | 250*120*220CM        |
| HY-127N       | 60-100kg/H             | 43KW            | 380V          | 50/60HZ         | 460KG      | 560KG      | 185*105*205CM        |



# 全自动尼龙定寸机

## Auto Nylon Zipper Gapping Machine



### Machine Feature

The machine is for nylon zipper gapping and trimming.

Set zipper length as customer's requirement, as is 6cm in shortest.

Gapping size can be produced as customer's requirement.

Simple structure, easy operation.

Small size cover less space

| 型号       | 产量                 | 功率    | 电压      | 频率        | 净重    | 毛重    | 装箱尺寸        |
|----------|--------------------|-------|---------|-----------|-------|-------|-------------|
| Item No. | Output             | Power | Voltage | Frequency | N.W.  | G.W.  | Dimension   |
| WL101N   | 1500PCS<br>/60CM/H | 2KW   | 220V    | 50/60HZ   | 100KG | 145KG | 95*80*160CM |



卓越品质 恒久信赖  
Excellent Quality Cast Into Eternity



SLIDER  
拉头



## HY-133J-D / HY-133N-D / HY-133S-D

全自动穿头机 ( 往复式 )

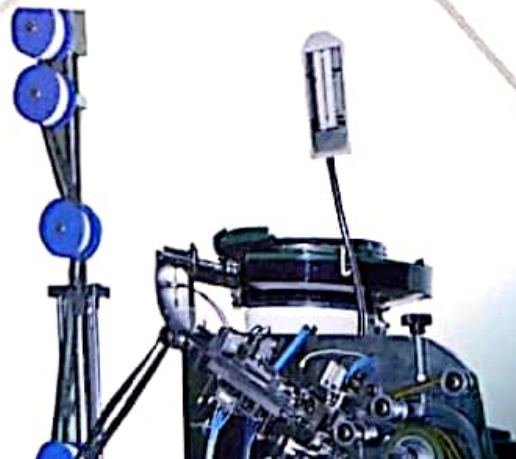
Auto slider mounting machine (speical tape dragging)

### ▶ 产品特点

- 适用于金属/尼龙/树脂拉链穿头，配合下一道工序
- 此机采用人机界面控制，操作简单，故障提示方便排除
- 采用独特穿头顺序模式，解决工艺线顺序不流畅的问题
- 避免穿好拉头后拉链打结，扭转
- 无需人工整理拉链，可直接进行自动上止工序，

### ▶ Feature

- The machine is used for metal/nylon/plastic zipper slider mounting to coordinate with next process.
- PLC control, touching screen operate, easy to operate. The machine stops and warns automatic for fault solve.
- Adopt special slider mount sequence mode to solve process nonfluency problem.
- Avoid zipper chain twist, knot after mounting slider.
- No need tidy zipper chain for next process in top stop fixing.



## HY-133S-E

全自动穿头机 ( 勾闭尾、反穿 )

Auto slider mounting machine (special close-end)

# HY-107QN

## 全自动尼龙上止机 (金属扁丝)

Auto nylon zipper top stop machine (wire)

### 产品特点

- 本机简单易操作
- 有两款可供选择，带拉头和不带拉头
- 钩针定位可调，满足不同客户需求
- 上止牢固度好，无划痕，外形美观
- 同机可生产开口、闭口，无需更换模具

### Feature

- The machine is easy to operate.
- There are two types for selection, one is machine running with slider, the other is without slider.
- Adjustable hook location, meet different customer's needs.
- Top stop fastness without scratches and beautiful.
- Open-end and close-end zipper can be finished in one machine without change mold.



DOUBLE TOP STOP



# HY-107QJ-A

全自动上止机





# WENLI

## 经纱机

Yarn Warping Machine

JY-J400经纱机用于弹性和非弹性经纱的整理。本机采用胶轮驱动，保持线速恒定，变频调速，精确计数，全自动气动控制，使经盘经面平整。是生产PP带、棉纱带、汽车拖带等的首选设备。

JY-J400 warping machine can be used in elastic and non-elastic's warp tidy. This kind of machine also adopts glue wheel drive that to keep its thread speed invariableness, frequency conversion timing, exactitude account, auto control automatism, let the warp tray's plane flat. This equipment is the best choice to manufacture PP tape, cotton yarn tape, towstape, etc.

### 主要技术参数：

#### Main Technical Parameters

| 名称                         | 参数            | 名称   | 参数                   |
|----------------------------|---------------|------|----------------------|
| 盘头最大直径 $\Phi 400\text{mm}$ | 1-320条        | 主机重量 | 270kg                |
| 产量                         | <330米/分       | 纱架重量 | 230kg                |
| 盘头规格                       | 8寸、10寸、12寸    | 主机外形 | 850mm×1460mm×1000mm  |
| 纱架配置                       | 144、168、196纱位 | 纱架外形 | 4920mm×1900mm×2080mm |

| Name                                       | Parameter           | Name              | Parameter            |
|--|---------------------|-------------------|----------------------|
| Diameter of tray caput $\Phi 400\text{mm}$ | 1-320               | machine for weigh | 270kg                |
| Output                                     | <330m/min           | creel for weight  | 230kg                |
| Tray caput specification                   | 8inch、10inch、12inch | main frame shap   | 850mm×1460mm×1000mm  |
| creel for spindle                          | 144、168、196 SPINDLE | creel for shape   | 4920mm×1900mm×2080mm |

