



# 浙江华玮机械有限公司

ZHEJIANG HUAWEI MACHINERY CO.,LTD

## QUOTATION LIST



Model:	MSCB-ST-1080
Max Stripping Area (mm)	1080*780
Mini Stripping Area (mm)	450*420



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ZHEJIANG HUAWEI MACHINERY CO.,LTD 浙江华玮机械有限公司

ADD:NO.256 Haize Avenue, Binhai New Area, Pingyang County, Wenzhou City.

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Max Stripping Finished Product Size ( mm )	450*600
Mini Stripping Finishes Product Size	30*30
Stripping Height ( mm )	40-120
Stripping speed ( time/min )	15-20
Main Power ( KW )	4
Voltage ( V )	380V/50HZ
Wire Specification ( mm )	2.5
Machine Weight ( kg )	3500
Overall Dimension (mm)	3300*1800*1900
Packing Size ( mm )	3500*2000*2050

MODEL	MSJX
Max taking out finished product size	250*300mm
Min taking out finished product size	50*50mm
Max taking out finished product height	80mm
Min taking out finished product height	40mm
power	1kw
weight	250kg
Machine size	2500*1650*1350



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## Product Introduction :

The MSCB-1080 series automatic stripping machine is designed and manufactured by the HUAWEI printing machinery company in order to solve the problem of difficult taking out finished products by workers after die cutting cardboard.

## Main Purpose:

It is suitable for automatic taking out the products like cloths label ,card , medicine boxes , cigarette boxes ,small toy boxes ,etc .

## The advantage of the machine:

Use the computerized PLC touch screen to adjust the date which is more convenient users ,the main movement is combined by the hydraulic system and ball screw driven by servo motor which has low failure rate and more agile.

## Features:

After die cutting ,use the machine to stripping automatically which is more convenient for workers to take out the finished products ,high production ,less cost and high efficient for customers.

## Configuration List:



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NAME	BRAND	COUNTRY
PLC	Delta	Taiwan
Touch screen	Delta	Taiwan
Servo Motor	Delta	Taiwan
Switching Power	Mean Well(MW)	China
Switch Button	Schneider	France
Proximity switch	OMRON	Japan
Ball screw	TPI	Taiwan



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Model	HW-1080
Sheet size	920*900*1100mm
One black size	300*300mm
Stack height	60-100mm
Voltage	380V AV 50HZ 3P N PE
power	3.7KW
Machine size	2900*2400*2200mm
Weight	2t



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## Electrical parts

HW-1080

NO.	Parts	Brand
1	Safety seat - two-stage	TENGEN
2	400VA Isolation transformer	Qingdaolanyu
3	DC filter	BIT
4	Three-stage circuit breaker	LS
5	Single stage circuit breaker	LS
6	AC contactor	SCHNEIDER
7	Thermal relay	SCHNEIDER
8	Solid state relay	Honeywell
9	Relay	IDEC
10	PLC	DELTA
11	HMI Touch screen	DELTA
12	Servo Driver	RUKING



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13	Servo Motor	RUKING
14	Servo reducer	RUKING
15	Limit switch	TEND
16	Proximity switch	OMRON
17	Breach switch	OMRON
18	150W Power supply	OMRON
19	Opposite Optical Fiber	OMRON
20	Fiber amplifier	OMRON
21	Green Button with Light	SCHNEIDER
22	Red emergency stop button	SCHNEIDER
23	Opposite photoelectricity	Panasonic
24	Two selection buttons	SCHNEIDER
25	Blue button	SCHNEIDER
26	Three self-reset buttons	SCHNEIDER
27	Photoelectric inspection	OMRON



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MODEL	SJ1350
Collector plate	1350*900mm
Lift height	900mm

We can customize the machine to fit for most or all of your products  
We sold thousands of machines so far. So we have rich experience with handling a great variety of easy and difficult products.



## Machine Features



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## Material Movement System

After the blanking material has been picked up, the sheets automatically slide into place, and blanking is performed efficiently.

## Arrange Pins to the Proper Shape

By simply arranging the pins, the MBM can blank a variety of product shapes and sizes. \*Extrusion by pins only on SH540 and TH540 (Material Movement System) models.

## Ball-Screw and LM Rail Drive Systems

By using the Ball-Screw and LM Rail Drive Systems, blanking precision with smooth and quiet operation is realized.



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## ※ SECOND GENERATION OF FOOD GRADE PLATFORM

- Lower platform height, save a lot of labor and prevent paper piles get crashed
- Chrome plated platform for preventing dirty spots on paper
- The platform is made of stainless steel and won't get rusty, life long guarantee.
- Less procedures are needed during job changing period, increase efficiency and save labors.



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## Comparison of two generation of platform

### Old structure



- During the job changed, the worker have to change the mould and adjust the frame according to each product size.
- The blank might be crashed when the work load the paper pile by hands

### New structure



- Mirror polishing platform for wear resist and dirty proof, this can ensure the bottom paper won't be scratched or get damaged while dragged on platform
- **No blanking tools is needed, two procedures will be saved will be saved.**

Excellent hydraulic system

Double safe protection



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Our hydraulic system have multistage of speed, the oil cylinder can goes down slowing when you press the inching bottom, more convenient for

job change over



Protection 1 : Mechanical safe protection  
Protection 2: High density safe light curtain



## Material Movement System

After the blanking material has been picked up, the sheets automatically slide into place, and blanking is performed efficiently.



## Arrange Pins to the Proper Shape

By simply arranging the pins, the blanking machine can blank a variety of product shapes and sizes.



Precise arranging pins loader

Mature manufacturing technique



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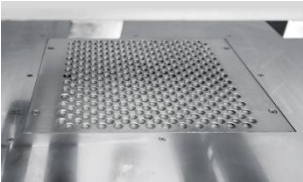


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<ul style="list-style-type: none"><li>- The high density stripping pin loader is made by CNC processing center.</li><li>- Reasonable and compact design makes the stripping pin changing jobs are easy and fast.</li><li>- High precision and no need to change blanking tools</li></ul> 	<p>The whole machine parts and accessories are made by fully automatic CNC processing center.</p> <p>Sealed and compact structure, dust proof. Longer machine service life.</p>
<p><b>Solid structure and bear high pressure</b></p>	<p><b>Double servo, Ball-Screw and LM Rail Drive Systems</b></p>
<p>The new generation of blanking machine adopts a double cross beam structure. This structure is much more solid and it won't get crushed due to</p>  <p>high pressure (especially for big models)</p>	<p>The ball screw is driven by double servo to ensure the high product precision By using the Ball-Screw and LM Rail Drive Systems, blanking precision with smooth and quiet operation is realized.</p> 



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List of Machine Accessories	Name	Quantity
1	Instructions	1 piece
2	Oiling kettle	1 piece
3	10 inches adjustable spanner	1 piece
4	sharp-nose pliers	1 piece



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5	Inner hexagon spanner	1 piece
6	slotted screwdriver	2 pieces
7	Cross screwdriver	1 piece
8	8-10 Open spanner	1 piece
9	14-17 Open spanner	1 piece
10	19-22 Open spanner	1 piece
11	24-27 Open spanner	1 piece
12	toolbox	1 piece
13	Stripping mould	2 sets
14	Pressed paper strip	2 sets(24 pieces)
15	pin	500pieces
16	rubber	1200pieces
17	Lock pin switch	2 pieces
18	screw jack6#*5	10 pieces
19	screw jack5#*5	10 pieces
20	screw jack8#*5	10 pieces



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21	flat washer	30pieces
22	T-cap base	30 pieces
23	LED	1 piece
24	screw	30pieces



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Machine Price: USD54300

warranty:2years



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