

中国智造
INTELLIGENT MANUFACTURING

工匠品质
CRAFTSMAN QUALITY



新青罐机
XINQING
CANNERY MACHINERY



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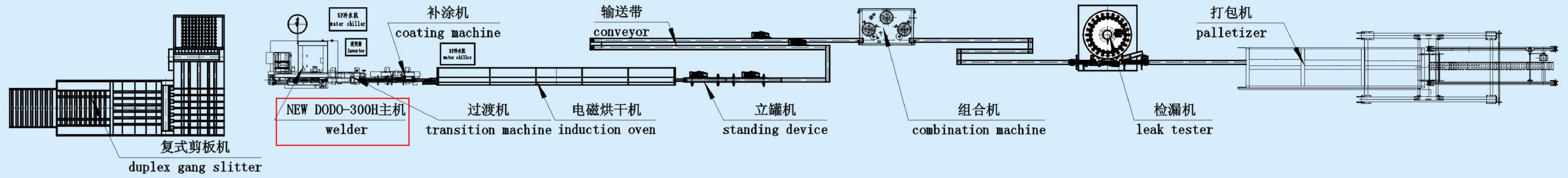
NEW DODO WeChat



综合制罐设备供应商
PROFESSIONAL MANUFACTURER OF TIN CAN MAKING MACHINES

汕头市新青罐机有限公司
SHANTOU XINQING CANNERY MACHINERY CO.,LTD

气雾罐生产线流程图
AEROSOL CANS PRODUCTION LINE LAYOUT



NEW DODO-500H 智能电阻焊罐身焊接机 NEW DODO-500H INTELLIGENT CAN BODY WELDING MACHINE



HOT

- 01**
高速气雾罐焊机
High speed welder for aerosol cans
- 02**
二级揉铁装置
two steps of flexing device
- 03**
铸铝送罐座
aluminum casting can feeding table

400 罐/分钟 (最高)
400 cans/min(max)

主要特点

- 1.先进的设计理念, 实现三片气雾罐身揉铁、成圆、焊接的高速生产工序;
- 2.人机界面、PLC系统, 伺服系统等构成稳定智能的电控系统;
- 3.独创电子式静态可调式变频焊接电源系统, 即节能又稳定;
- 4.独特成圆揉铁装置, 具有优越揉铁、成圆和抗划伤性能, 适应铁质范围广;
- 5.关键零部件采用超强耐磨陶瓷和优质合金钢等材料;
- 6.可增配远程控制系统、焊缝检测系统;

MAIN FEATURES

- 1.New design concept, realizing the production processes of flexing, rounding and welding of 3-piece cans.
- 2.Stable and intelligent electrical control system: man-computer interface device, PLC system, servo system.
- 3.Unique adjustable electronic static inverter power supply (SPWM), which is energy saving and stable.
- 4.Special rounding and flexing device, with excellent sheet flexing, round forming and anti-scratching. And suitable for wide range of tinplate.
- 5.Ceramic and carbide material with good quality and super abrasive resistance for the key spare parts.
- 6.Remote control system, welding seam detecting system can be equipped.

主要性能参数

TECHNICAL SPECIFICATION

焊接速度/ Welding speed	70m/min (max)
生产速度/ Production speed	H133mm: 400cans/min (Max) H180mm: 300cans/min (Max) H240mm: 250cans/min (Max) H300mm: 200cans/min (Max)
罐身内径/ Can inner diameter	Φ52 ~ Φ75mm
罐身外高/ Can height	100 ~ 320mm
焊点间距/ Welding points distance	0.5 ~ 0.9mm
搭接宽度/ Overlap	0.25 ~ 0.5mm
材料厚度/ Sheet thickness	0.16 ~ 0.30mm
硬度/ Temper	T2.5 ~ DR8
铜线直径/ Copper wire	Φ1.24 ~ 1.38mm
输入电源/ Power supply	三相电压/Three phase Voltage: 380V 频率/ Frequency: 50Hz 总功率/ Power consumption: 45kw
焊接频率/ Welding frequency	250-850Hz
冷却水/ Cooling water	>0.4MPa, 12-18°C, 50L/min
压缩空气/ Compressed air	>800L/min, >0.6MPa