



Pump • Fire Fighting Units • Booster Set

SKMV-H

MULTISTAGE PUMPS (VERTICAL)



Handled Liquids

Clean or slightly contaminated low viscosity liquids without solid & fibrous particles.

Technical Data

Discharge Flange _____ DN 32....DN 150 mm

Capacity _____ up to 400 m³/h

Head _____ up to 450 m

Speed _____ up to 2900 rpm

Operating Temperature _____ -10°C up to +140 °C*

Casing Pressure (Pmax) _____ 30 bar (63 bar)*

(Pmax: Suction Pressure + Shut off Head)

(*) The Material of pumps differ according to the type of pumped liquid, operating temperature and pressure. Contact for detailed information.

Design Features

- Vertical ring section, multistage, centrifugal pumps with closed impellers and diffusers.
- 8 models from DN 32 up to DN 150 discharge flange diameter.
- Suction nozzle flanges conform to EN 1092 - 2 / PN 16 and discharge nozzle flanges conform to EN 1092 - 2 / PN 40 (PN 63) (For steel or stainless steel casing pumps, flanges conform to related pressure class ratings defined in EN 1092 - 1)
- SKMV-H pumps are short coupled with electric motors of IEC frame sizes with high efficiency class.

Pump Designation

Pump Type _____

Discharge Nozzle (DN-mm) _____

Number of Stage _____



- Pump and motor shafts are connected to each other with flexible coupling.

- All impellers are balanced dynamically or statically according to ISO 1940 class 6.3.

- Axial thrust is balanced by impeller balancing holes system.

- Direction of rotation is always counter clockwise viewed from drive end.

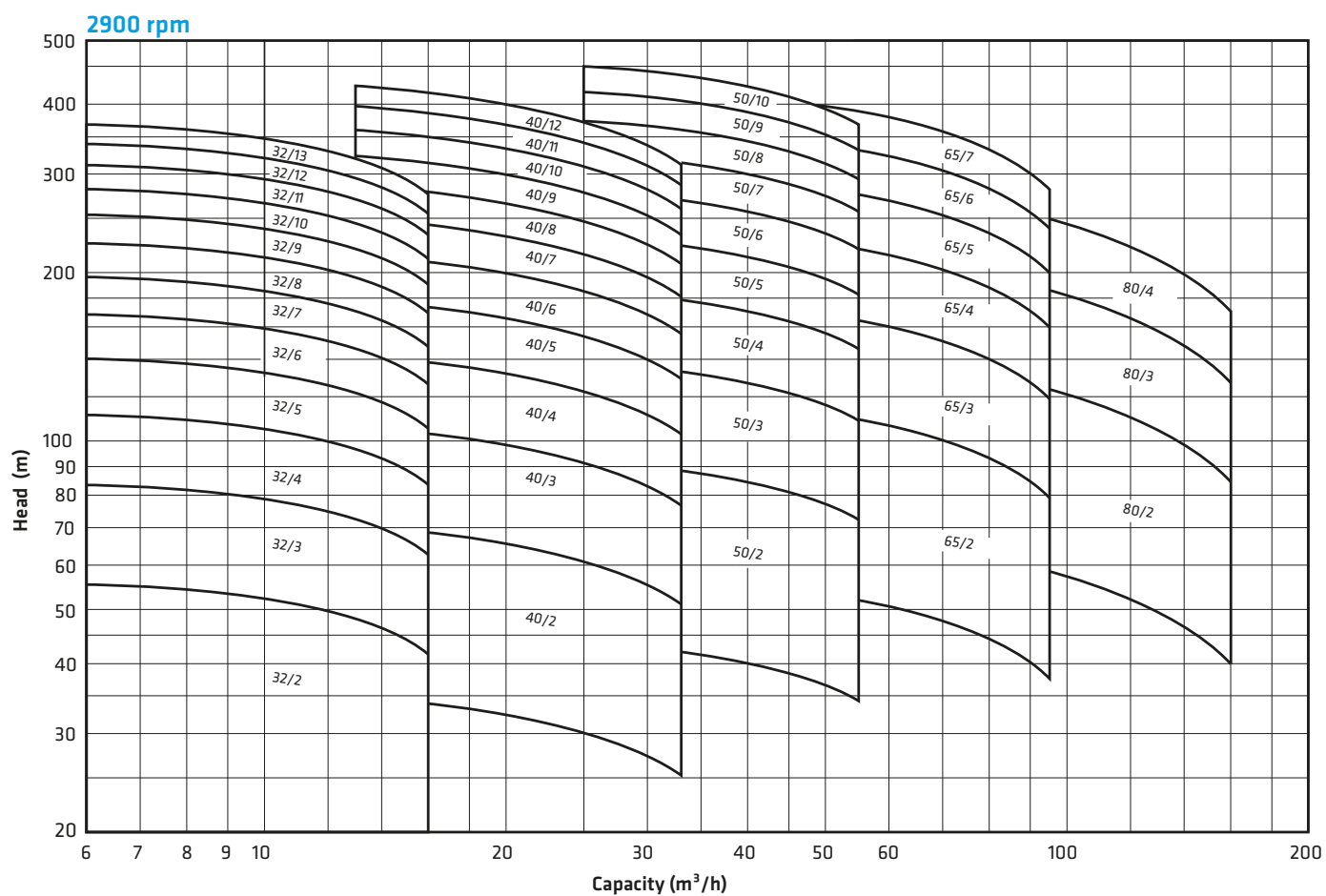
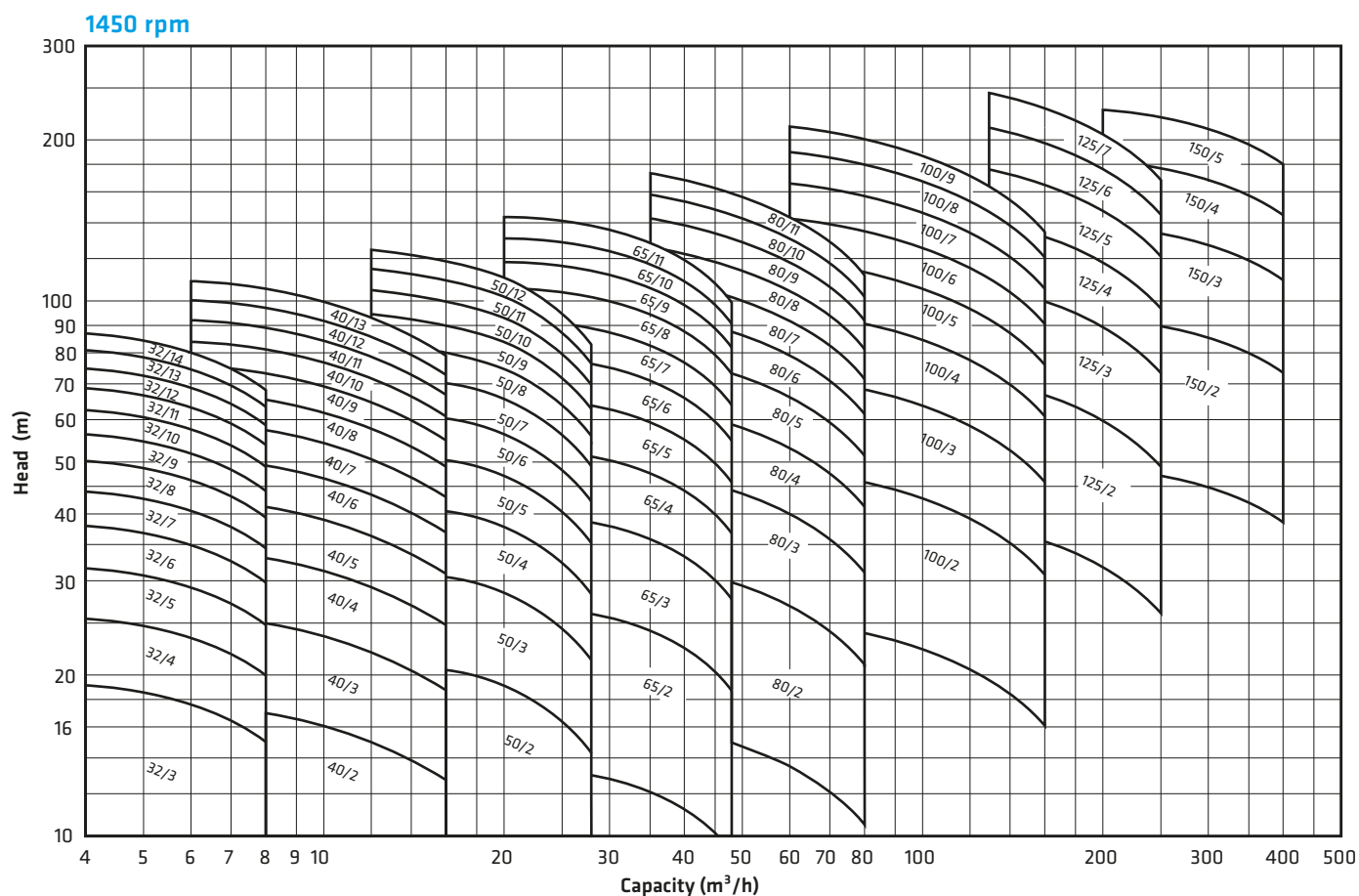
- Bearings of SKMV-H type pumps are grease lubricated. Journal bearings used in the suction side is lubricated by the pumping liquid.

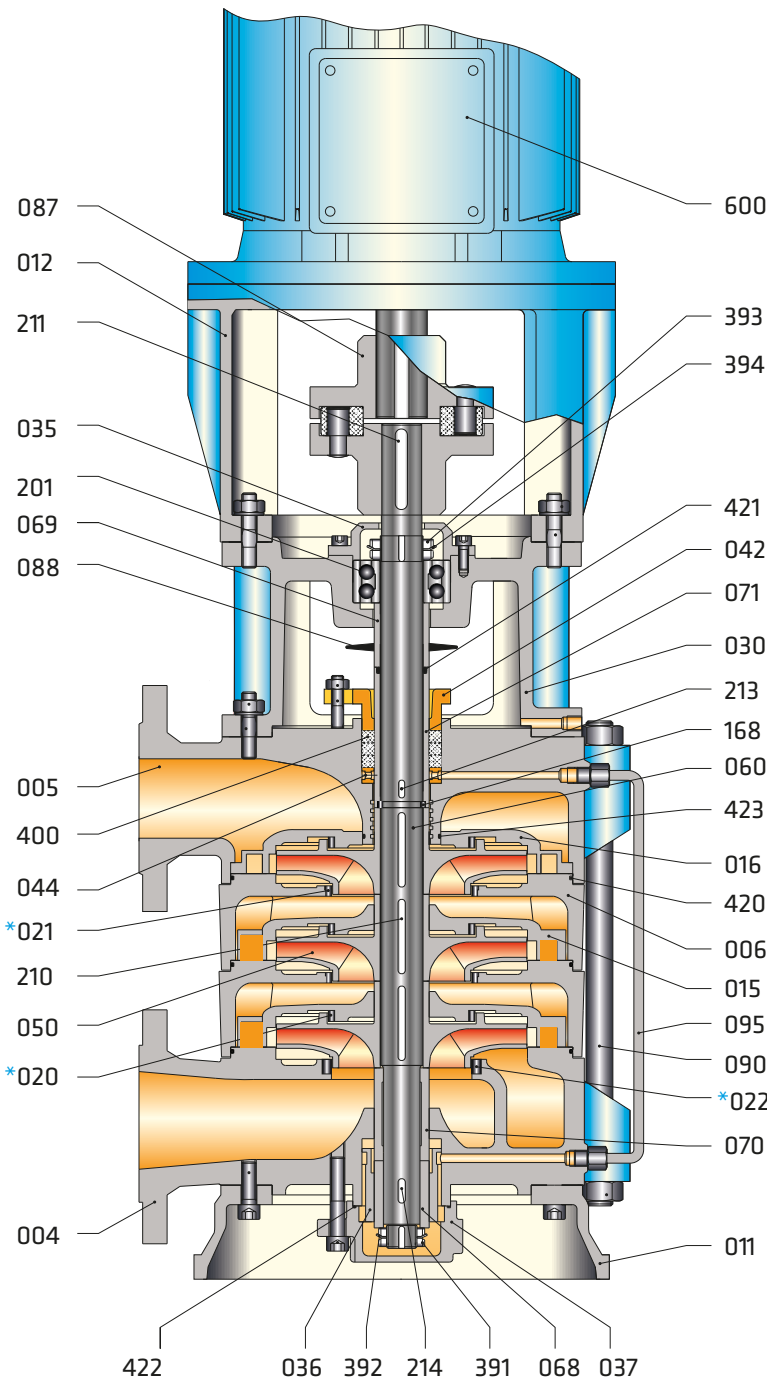
Shaft Sealing

- Depending on request or requirement, pumps with soft packing or mechanical seals can be supplied.

SKMV-H 100 / 6

02.2020 / Rev. 3



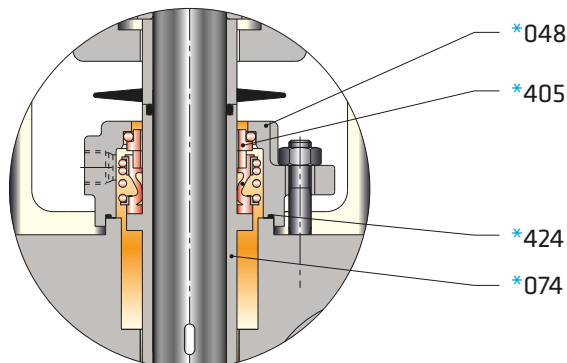


Part List

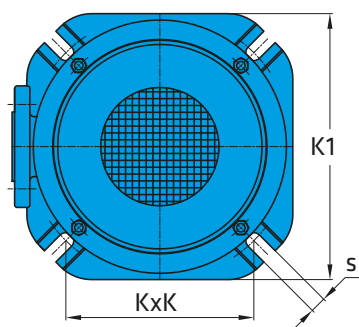
004	Suction Casing
005	Discharge Casing
006	Stage Casing
011	Pump Foot
012	Motor Pedestal
015	Diffuser
016	Last Stage Diffuser
*020	Wear Ring (diffuser)
*021	Wear Ring (stage casing)
*022	Wear Ring (suction casing)
030	Bearing Housing
035	Bearing Cover
036	Sleeve Bearing
037	Sleeve Bearing Cover
042	Gland
044	Lantern Ring
*048	Mechanical Seal Cover
050	Impeller
060	Pump Shaft
068	Shaft Sleeve (sleeve bearing)
069	Spacer Sleeve (bearing)
070	Shaft Sleeve (suction casing)
071	Shaft Protecting Sleeve (soft packing)
*074	Shaft Protecting Sleeve (mechanical seal)
087	Flexible Coupling
088	Thrower
090	Tiebolt
095	Sleeve Bearing Flushing Pipe
168	Split Ring
201	Double Row Ball Bearing
210	Key (impeller)
211	Key (coupling)
213	Key (shaft protecting sleeve)
214	Key (sleeve bearing)
391	Shaft End Nut
392	Lock Washer
393	Shaft End Nut
394	Lock Washer
400	Soft Packing
*405	Mechanical Seal
420	O-Ring
421	O-Ring
422	O-Ring
423	O-Ring
*424	O-Ring
600	Electric Motor

(*) Optional

Mechanical Seal Application



Y View

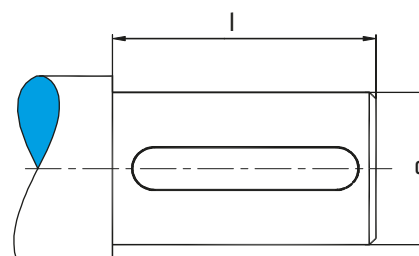
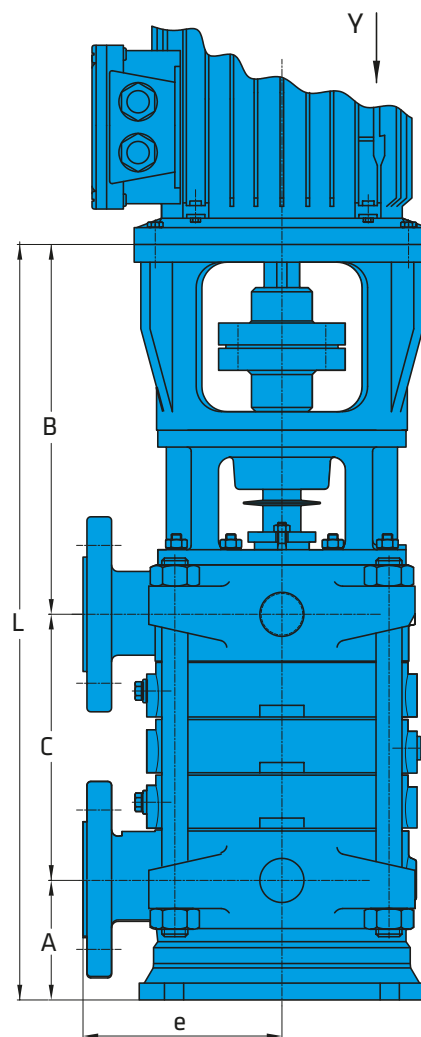
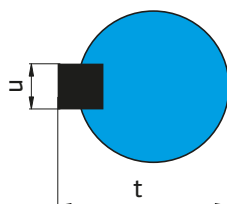


Bearing Type

Pump Type	Bearing Type
32	3305
40	3305
50	3306
65	3307
80	3308
100	3309
125	3310
150	3312

Shaft End Dimensions

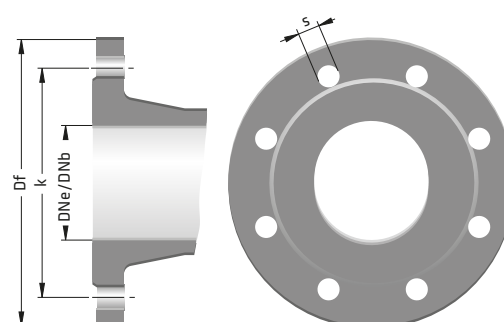
Pump Type	d	l	t	u
32	22	50	25	6
40	22	50	25	6
50	28	65	31	8
65	32	65	35	10
80	38	80	41	10
100	42	110	45	12
125	48	110	51,5	14
150	55	110	59	16



Flange Dimensions

EN 1092-2	DNe/DNb	Suction & Discharge (PN 16)				Suction & Discharge (PN 40)			
		Df	k	s	n	Df	k	s	n
	32	140	100	19	4	140	100	19	4
	40	150	110	19	4	150	110	19	4
	50	165	125	19	4	165	125	19	4
	65	185	145	19	4	185	145	19	8
	80	200	160	19	8	200	160	19	8
	100	220	180	19	8	235	190	23	8
	125	250	210	19	8	270	220	28	8
	150	285	240	23	8	300	250	28	8
	200	340	295	23	12	375	320	31	12

"n" number of holes



1450 rpm

Pump Type	Motor No IEC	Dimensions (mm)										C (mm)													
												Number of Stages													
		DNe	DNb	L	A	B	e	KxK	K1	s	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
32	80	40	32	399+C	105	298	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	587	630	
32	90	40	32	399+C	105	298	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	587	630	
32	100	40	32	409+C	105	308	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	587	630	
40	90	50	40	405+C	103	302	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	738	-	
40	100	50	40	415+C	103	312	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	738	-	
40	112	50	40	415+C	103	312	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	738	-	
40	132	50	40	435+C	103	332	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	738	-	
50	100	65	50	453+C	114	340	190	247	350	18	90	152	214	276	338	400	462	524	586	648	710	772	-	-	
50	112	65	50	453+C	114	340	190	247	350	18	90	152	214	276	338	400	462	524	586	648	710	772	-	-	
50	132	65	50	473+C	114	360	190	247	350	18	90	152	214	276	338	400	462	524	586	648	710	772	-	-	
50	160	65	50	503+C	114	390	190	247	350	18	90	152	214	276	338	400	462	524	586	648	710	772	-	-	
65	100	80	65	505+C	135	368	215	247	350	18	107	178	249	320	391	462	533	604	675	746	817	-	-	-	
65	112	80	65	505+C	135	368	215	247	350	18	107	178	249	320	391	462	533	604	675	746	817	-	-	-	
65	132	80	65	525+C	135	388	215	247	350	18	107	178	249	320	391	462	533	604	675	746	817	-	-	-	
65	160	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	604	675	746	817	-	-	-	
65	180	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	604	675	746	817	-	-	-	
80	132	100	80	568+C	145	423	265	247	350	23	112	195	278	361	444	527	610	693	776	859	942	-	-	-	
80	160	100	80	598+C	145	453	265	247	350	23	112	195	278	361	444	527	610	693	776	859	942	-	-	-	
80	180	100	80	598+C	145	453	265	247	350	23	112	195	278	361	444	527	610	693	776	859	942	-	-	-	
80	200	100	80	598+C	145	453	265	247	350	23	112	195	278	361	444	527	610	693	776	859	942	-	-	-	
80	225	100	80	628+C	145	483	265	247	350	23	112	195	278	361	444	527	610	693	776	859	942	-	-	-	
100	160	125	100	675+C	170	504	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
100	180	125	100	675+C	170	504	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
100	200	125	100	675+C	170	504	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
100	225	125	100	705+C	170	534	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
100	250	125	100	705+C	170	534	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
100	280	125	100	705+C	170	534	300	318	450	23	133	233	333	433	533	633	733	833	933	-	-	-	-	-	
125	200	150	125	717+C	178	538	375	424	600	27	165	280	395	510	625	740	855	-	-	-	-	-	-	-	
125	225	150	125	747+C	178	568	375	424	600	27	165	280	395	510	625	740	855	-	-	-	-	-	-	-	
125	250	150	125	747+C	178	568	375	424	600	27	165	280	395	510	625	740	855	-	-	-	-	-	-	-	
125	280	150	125	747+C	178	568	375	424	600	27	165	280	395	510	625	740	855	-	-	-	-	-	-	-	
125	315	150	125	777+C	178	598	375	424	600	27	165	280	395	510	625	740	855	-	-	-	-	-	-	-	
150	250	200	150	888+C	265	623	425	424	600	27	218	363	508	653	798	-	-	-	-	-	-	-	-	-	
150	280	200	150	888+C	265	623	425	424	600	27	218	363	508	653	798	-	-	-	-	-	-	-	-	-	
150	315	200	150	918+C	265	653	425	424	600	27	218	363	508	653	798	-	-	-	-	-	-	-	-	-	

2900 rpm

Pump Type	Motor No IEC	Dimensions (mm)										C (mm)												
												Number of Stage												
		DNe	DNb	L	A	B	e	KxK	K1	s	1	2	3	4	5	6	7	8	9	10	11	12	13	
32	112	40	32	409+C	105	306	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	544	
32	132	40	32	429+C	105	326	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	544	
32	160	40	32	459+C	105	356	155	212	300	18	71	114	157	200	243	286	329	372	415	458	501	544	544	
40	132	50	40	435+C	103	332	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	-	
40	160	50	40	465+C	103	362	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	-	
40	180	50	40	465+C	103	362	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	-	
40	200	50	40	465+C	103	362	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	-	
40	225	50	40	495+C	103	392	175	212	300	18	78	133	188	243	298	353	408	463	518	573	628	683	-	
50	160	65	50	503+C	114	389	190	247	350	18	90	152	214	276	338	400	462	524	586	648	-	-	-	
50	180	65	50	503+C	114	389	190	247	350	18	90	152	214	276	338	400	462	524	586	648	-	-	-	
50	200	65	50	503+C	114	389	190	247	350	18	90	152	214	276	338	400	462	524	586	648	-	-	-	
50	225	65	50	503+C	114	389	190	247	350	18	90	152	214	276	338	400	462	524	586	648	-	-	-	
50	250	65	50	533+C	114	419	190	247	350	18	90	152	214	276	338	400	462	524	586	648	-	-	-	
65	160	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
65	180	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
65	200	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
65	225	80	65	555+C	135	420	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
65	250	80	65	615+C	135	480	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
65	280	80	65	615+C	135	480	215	247	350	18	107	178	249	320	391	462	533	-	-	-	-	-	-	
80	200	100	80	598+C	145	453	265	247	350	23	112	195	278	361	-	-	-	-	-	-	-	-	-	
80	225	100	80	598+C	145	453	265	247	350	23	112	195	278	361	-	-	-	-	-	-	-	-	-	
80	250	100	80	628+C	145	483	265	247	350	23	112	195	278	361	-	-	-	-	-	-	-	-	-	
80	280	100	80	628+C	145	483	265	247	350	23	112	195	278	361	-	-	-	-	-	-	-	-	-	

PART LIST	0.6025	0.7040	0.7043	1.0619	1.4308	1.4309	1.4408	1.4409	1.4500	1.4517	1.4469	1.4317	1.4008	2.1050.01	2.0975.01	2.1096.01	1.0503	1.4021	1.4021+QT	1.4301	1.4404	1.4460	1.4462	Tungsten Carbide
Suction Casing	●	○	○		○	○	○	○	○	○	○	○	○	○										
Discharge Casing	●	○	○		○	○	○	○	○	○	○	○	○	○										
Stage Casing	●	○	○		○	○	○	○	○	○	○	○	○	○										
Diffuser	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○								
Impeller	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○						○		
Shaft																		●	○	○	○		○	
Bearing Housing	●	○	○	○	○	○	○	○																
Wear Ring (Casing)	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○								
Shaft Sleeve																	●	○	○	○	○		○	
Shaft Pro. Sleeve																	●	○	○	○	○		○	
Spacer Sleeve																	●	○	○	○	○		○	
Sleeve Bearing														●										○
Mechanical Seal (*)	EN 12756																							

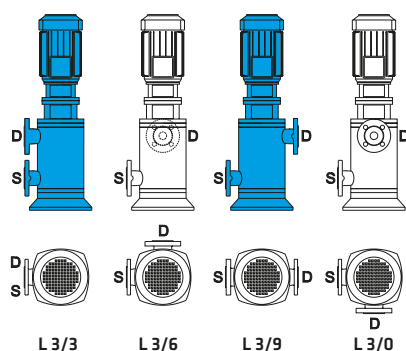
(*) Optional : Depending on customer requirement or request different types and brands of mechanical seals are applicable.

● Standard manufacturing
○ Optional

Material Equivalents

Description	DIN / EN		AISI / SAE / ASTM
Cast Iron	0.6025	EN-GJL-250 (GG25)	A48 Class 40B
Nodular Cast Iron	0.7040	EN-GJS-400-15 (GGG40)	A536 60-40-18
Nodular Cast Iron	0.7043	EN-GJS-400-18-LT (GGG40.3)	A536 60-40-18
Cast Steel	1.0619	GP240GHGS-C25	A216 WCB
Chrome Nickel Cast Steel	1.4308	GX5CrNi19-10	A351 CF8
Chrome Nickel Cast Steel (low carbon)	1.4309	GX2CrNi19-11	A351 CF3
Chrome Nickel Molybdenum Cast Steel	1.4408	GX5CrNiMo19-11-2	A351 CF8M
Chrome Nickel Molybdenum Cast Steel (low carbon)	1.4409	GX2CrNiMo19-11-2	A351 CF3M
Austenitic Cast Steel	1.4500	GX7NiCrMoCuNb25-20	A351 CN7M
Austenitic - Ferritic Cast Steel (duplex)	1.4517	GX2CrNiMoCuN25-6-3-3	A890 CD4MCuN
Austenitic - Ferritic Cast Steel (super duplex)	1.4469	GX2CrNiMoN26-7-4	A890 CE3MN
Martenzitic Stainless Cast Steel	1.4317	GX4CrNi13-4	A352 CA6NM
Martenzitic Stainless Cast Steel	1.4008	GX7CrNiMo12-1	A217 CA15
Cast Bronze (tin alloy)	2.1050.01	G-CuSn10	B427 C90700
Cast Bronze (nickel alloy)	2.0975.01	G-CuAl10Ni	B148 C95500
Cast Bronze (lead)	2.1096.01	G-CuSn5ZnPb	B584 C83600
Carbon Steel	1.0503	C45	AISI 1045
Chrome Steel	1.4021	X20Cr13	A276 Type 420
Chrome Steel (heat treated)	1.4021	X20Cr13	A276 Type 420+QT
Chrome Nickel Steel	1.4301	X5CrNi18-10	A276 Type 304
Chrome Nickel Steel (low carbon)	1.4404	X2CrNiMo17-12-2	A276 Type 316L
Duplex (austenitic-ferritic) Steel	1.4460	X3CrNiMoN27-5-2	AISI 329
Duplex (austenitic-ferritic) Steel	1.4462	X2CrNiMoN22-5-3	UNS S32205

Flange Positions



Explanation :

L 3 / 9

└─ Discharge Flange Position (D)
└─ Suction Flange Position (S)
└─ Direction of Rotation (L)

Direction of rotation viewed from drive end

L : Left

Attention :

In the absence of specific request, pumps are supplied with the following nozzle arrangement:

. L 3/9 : up to 2 stages

. L 3/3 : 3 or more stages



Pump • Fire Fighting Units • Booster Set

C

SUBMERSIBLE SEWAGE PUMPS

Handled Liquids

Domestic and industrial waste water, raw sewage, liquids with fibrous and solid substances.

Technical Data

Discharge Flange _____ DN 50.....DN 300 mm

Capacity _____ up to 1600 m³/h

Head _____ up to 95 m

Speed _____ up to 2900 rpm

Design Temperature _____ up to +40 °C*

Casing Pressure (Pmax) _____ 10 bar

(*) For higher temperatures, please contact with STANDART POMPA.

Design Features

- Vertical, wide volute casing, single stage, end suction submersible type centrifugal pump with enclosed, semi-open or vortex types impeller.

- 20 basic sizes covering wide range of operational area.

- Electric motor isolation class is IP 68.

- Discharge flanges conform to EN 1092-2 / PN 10. (EN 1092-1 / PN 10 for steel or stainless steel casing)

Pump Designation

Pump Type _____

Discharge Nozzle (DN-mm) _____

Impeller Nominal Diameter (mm) _____

Impeller Type _____

C 100 - 240 B



- All impellers are balanced dynamically or statically according to ISO 1940 class 6.3.

- Axial thrust is balanced by impeller back ribs.

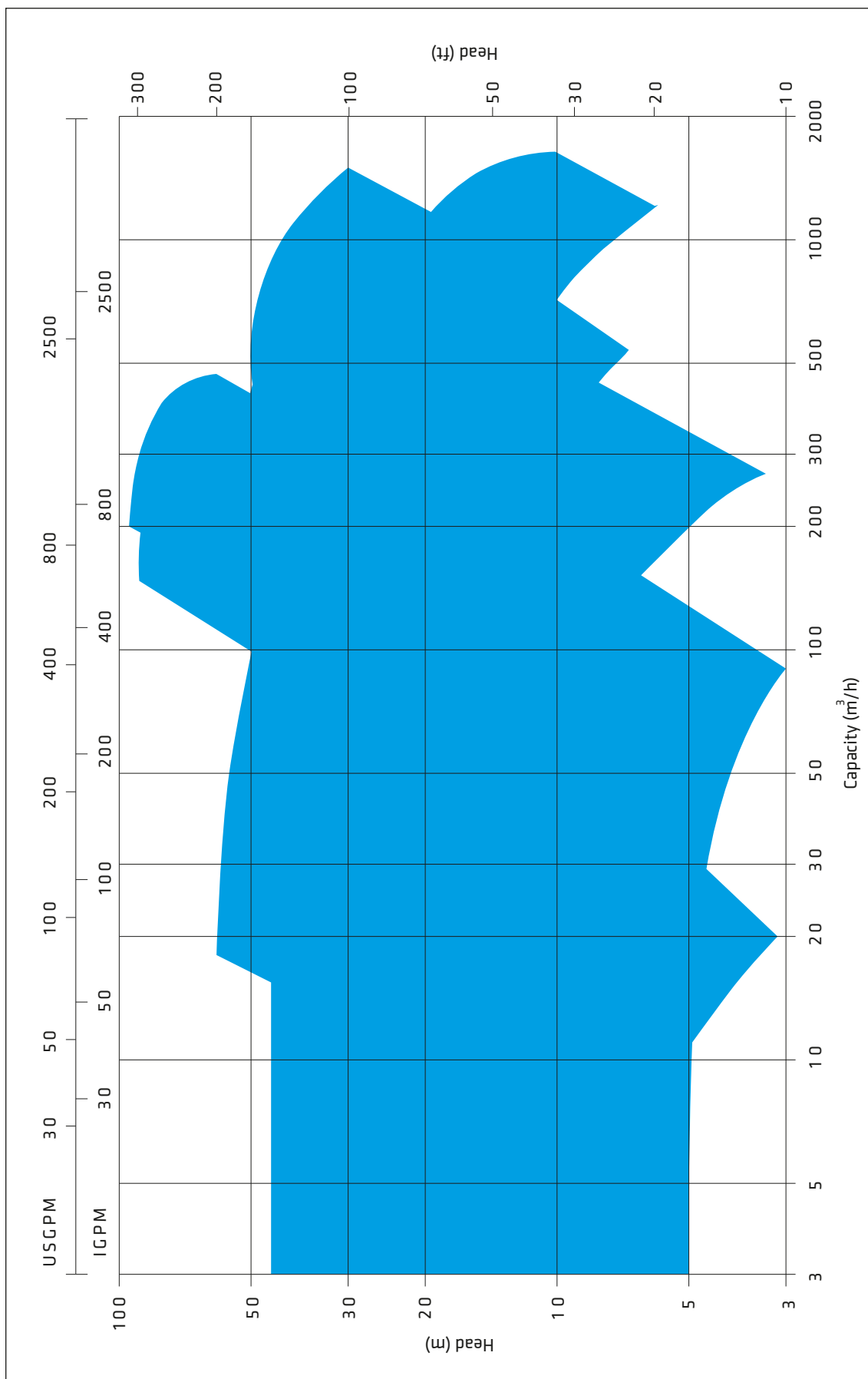
- In case of request motor cooling jacket is also applicable (for pumps having bigger than 200 frame motor)

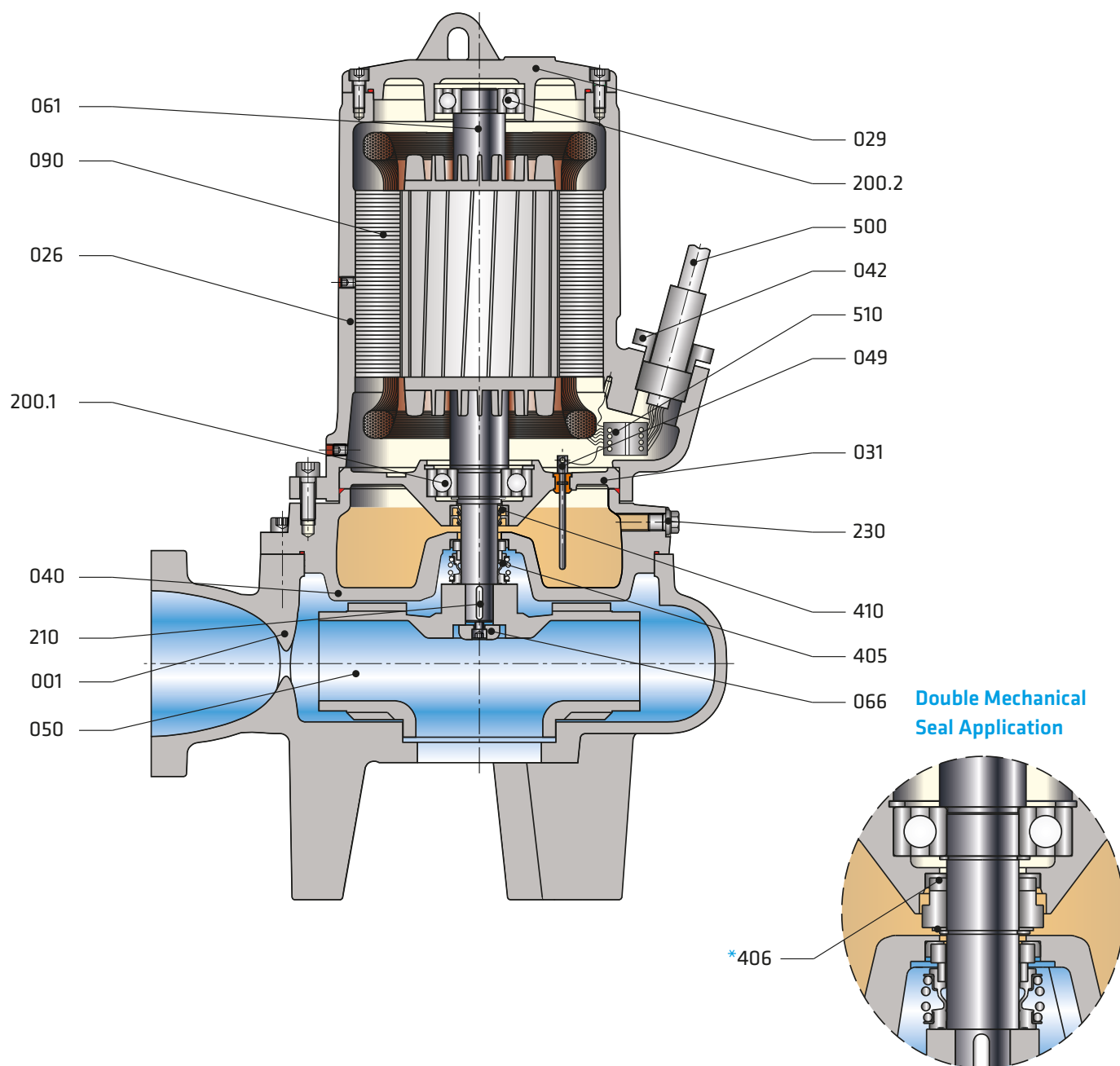
- Bearings of C type pumps are "life time grease lubricated" ball bearings.

Shaft Sealing

- For pumps bigger than 12 HP, always double mechanical seal is applied while for pumps up to 12 HP, single mechanical seal is applied as standard.

- In case of request, double mechanical seal can also be applied for pumps up to 12HP.

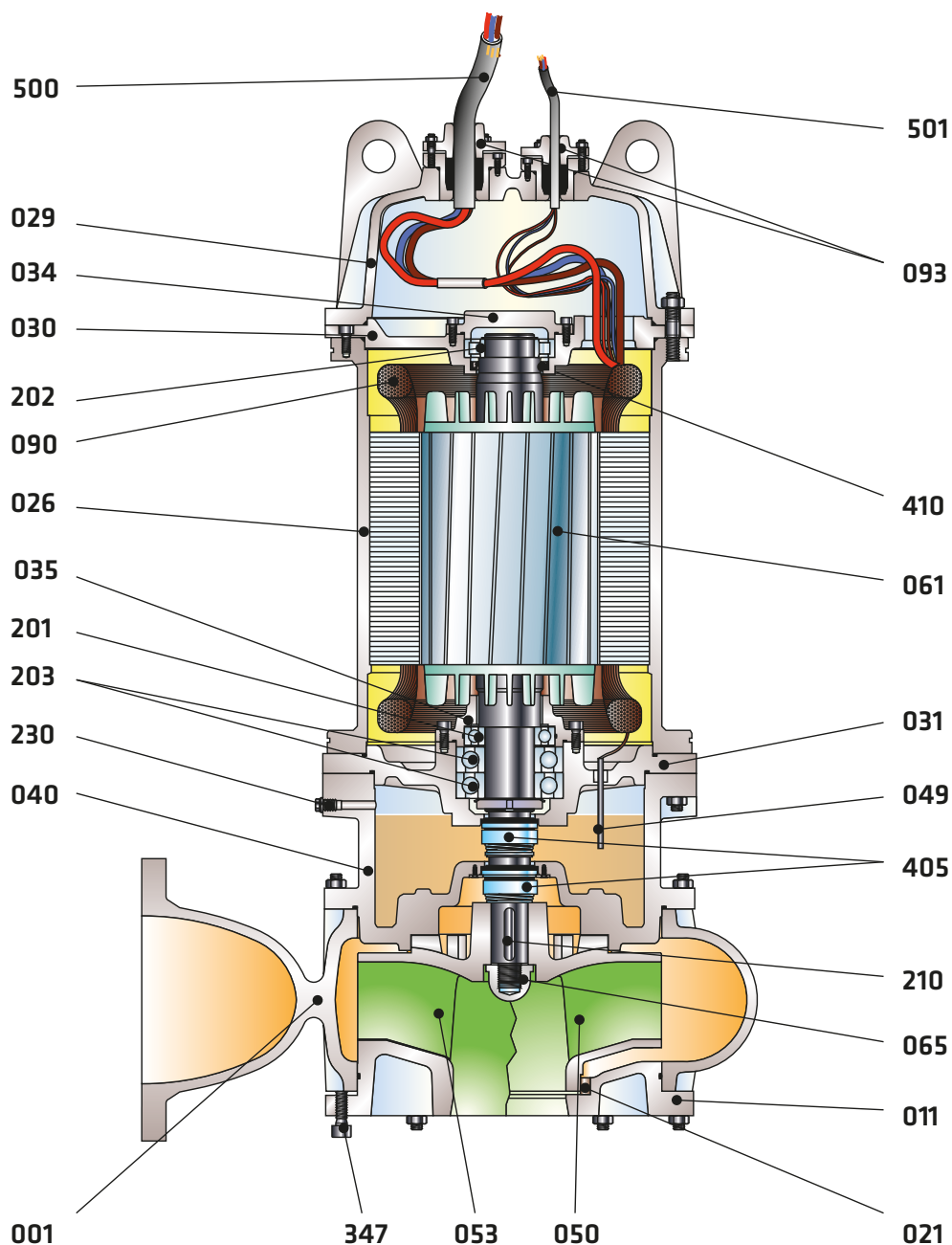




Part List

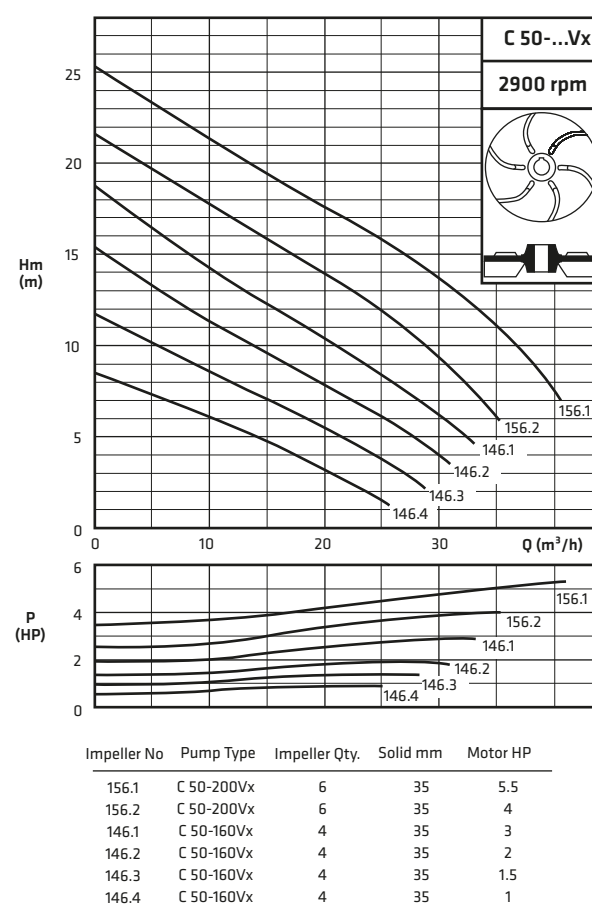
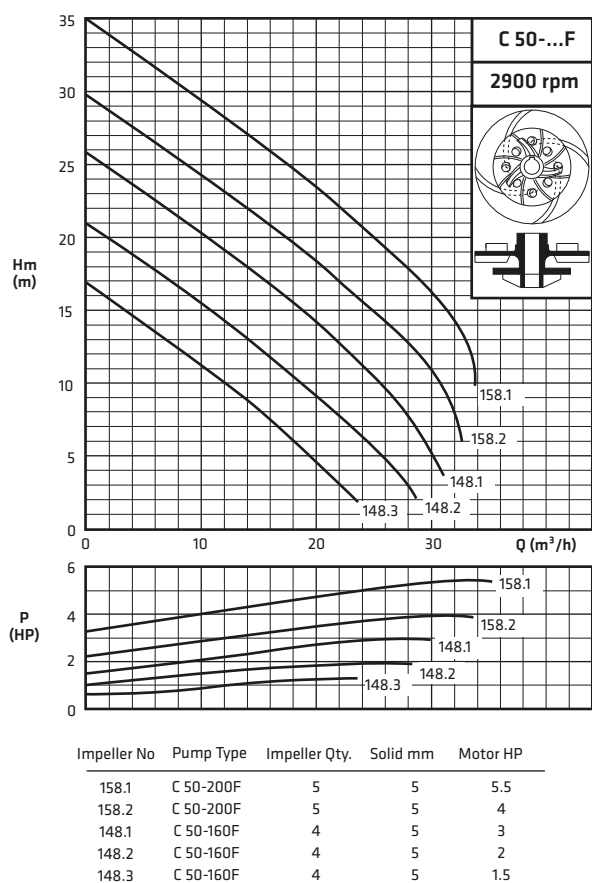
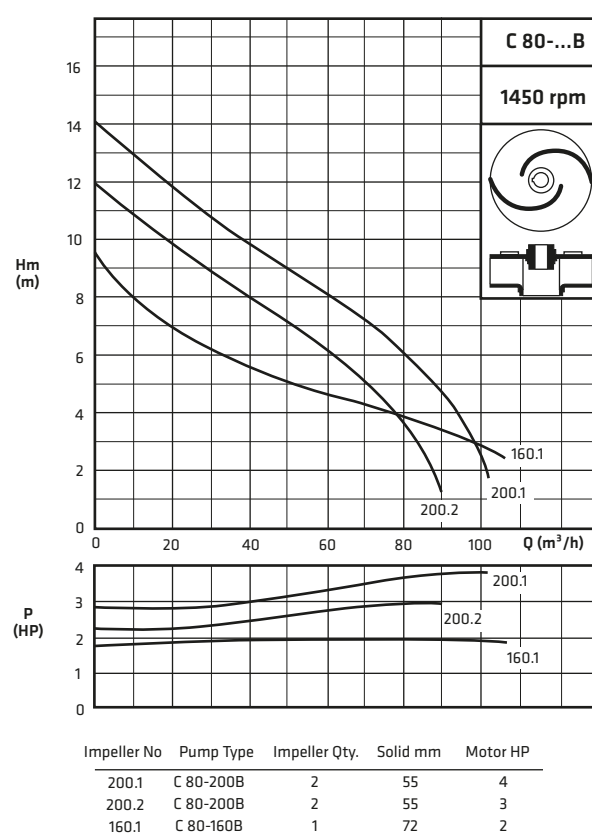
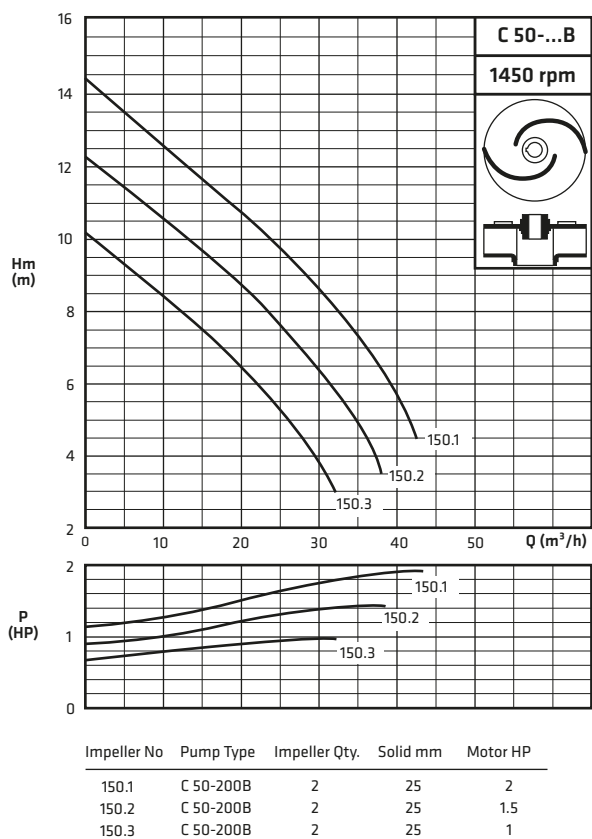
001	Volute Casing	090	Stator
026	Motor Casing	200.1	Bottom Bearing
029	Top Cover	200.2	Top Bearing
031	Bearing Housing	210	Impeller Key
040	Oil Chamber	230	Oil Plug
042	Gland	405	Mechanical Seal
049	Water Leakage Electrode	*406	Mechanical Seal
050	Impeller	410	Oil Seal
061	Rotor Shaft	500	Energy and Control Cable with Plug
066	Impeller Nut	510	Socket

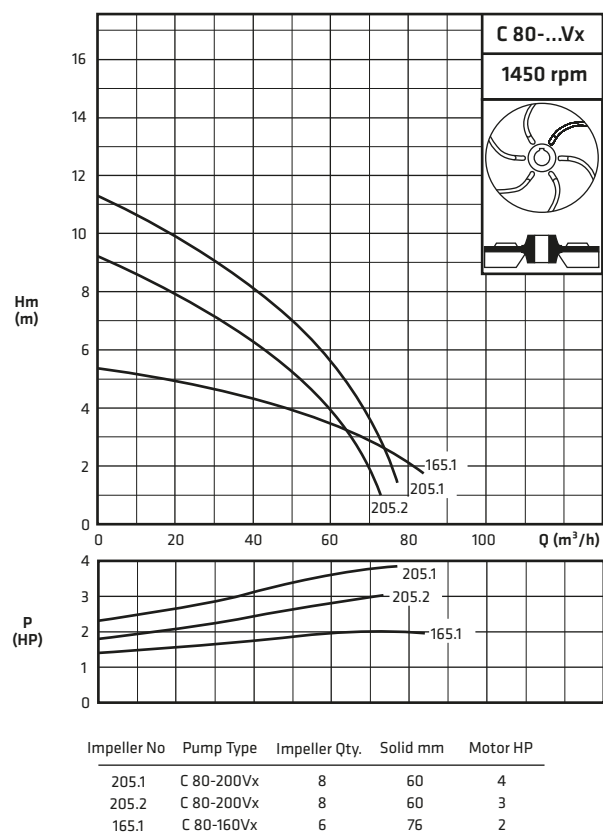
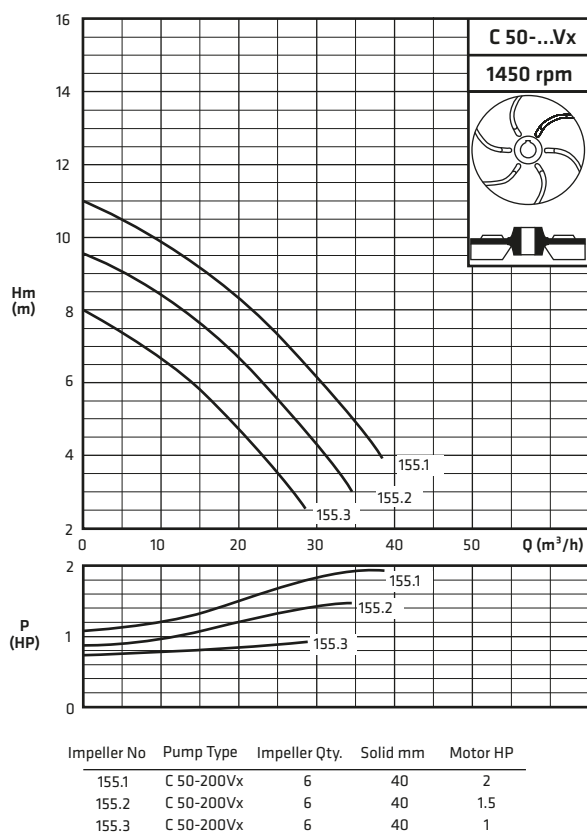
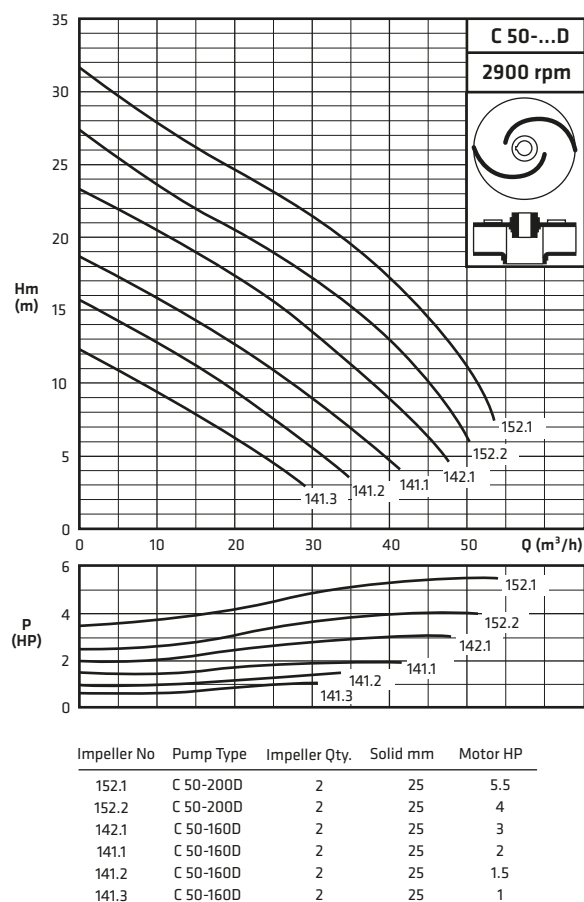
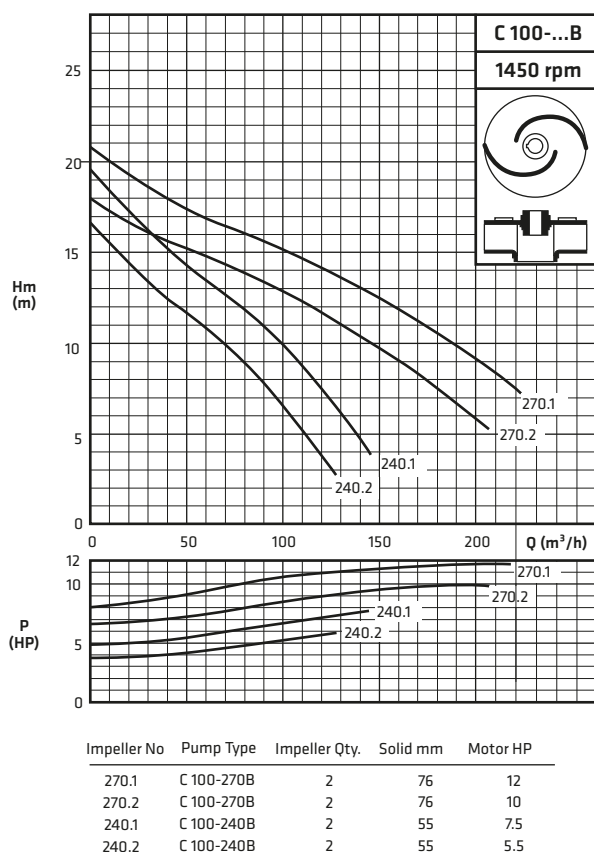
(*) Optional



Part List

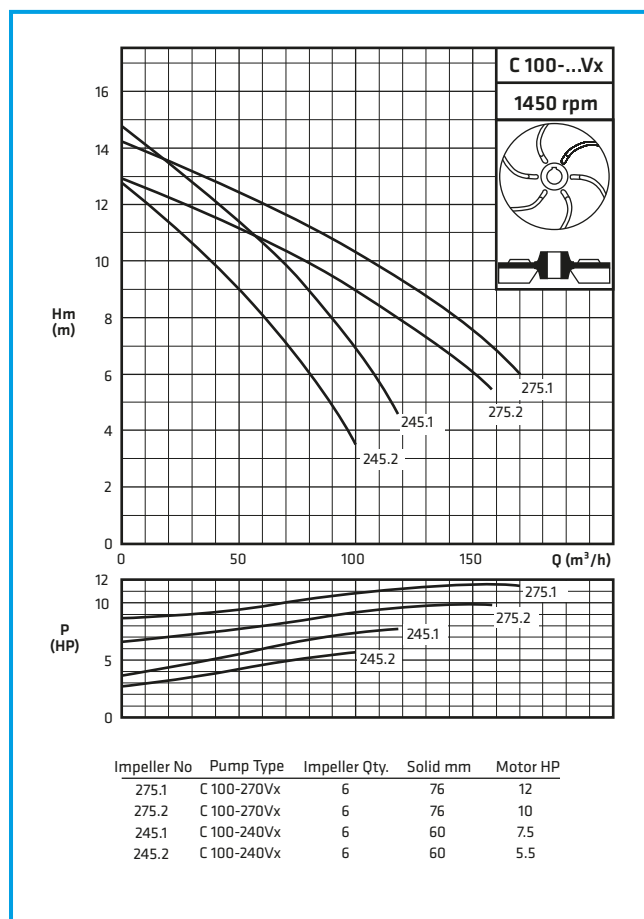
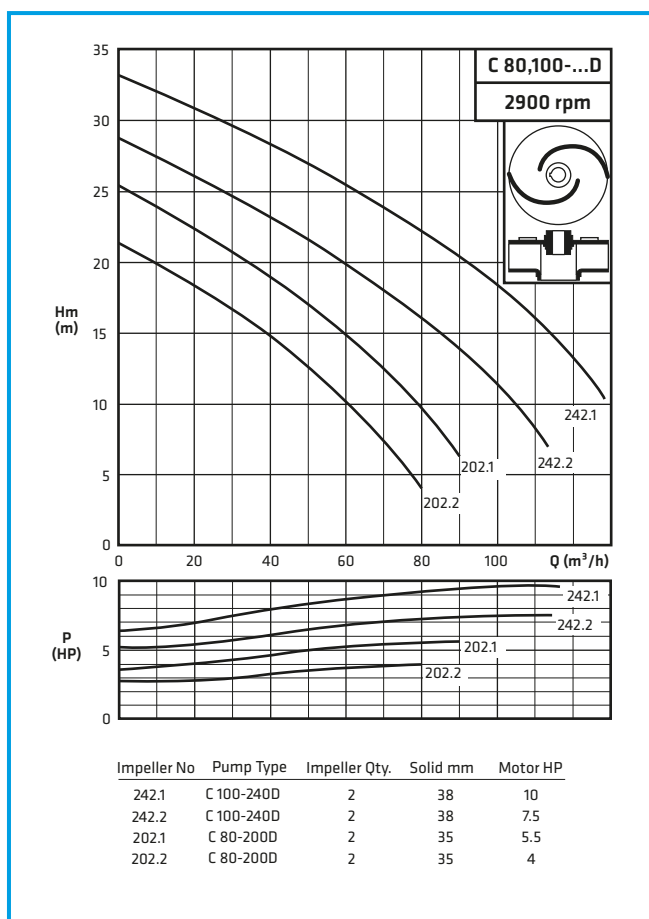
001	Volute Casing	040	Oil Chamber	202	Bottom Bearing
011	Bottom Cover	049	Water Leakage Electrode	203	Angular Contact Ball Bearing
021	Wear Ring	050	Closed Impeller	210	Impeller Key
026	Motor Casing	053	Semi-open Impeller	230	Oil Plug
029	Top Cover	061	Rotor Shaft	347	Adjustment Bolt
030	Top Bearing Housing	065	Impeller Nut	405	Mechanical Seal
031	Bottom Bearing Housing	090	Stator	410	Oil Seal
034	Top Bearing Cover	093	Gasket Compress Cover	500	Energy Cable
035	Bottom Bearing Cover	201	Bottom Bearing	501	Control Cable





Field Chart

C



Material Options

PART LIST	0.6025	0.7040	1.0619	1.4308	1.4309	1.4408	1.4409	1.4517	1.4317	2.1050.01	2.0975.01	1.4021
Volute Casing	●	○	○	○	○	○	○	○	○	○		
Motor Casing	●	○		○		○						
Impeller	●	○	○	○	○	○	○	○	○	○	○	
Rotor Shaft												●
Oil Chamber	●	○										
Mechanical Seal	EN 12756 / DIN 24960											

● Standard manufacturing
○ Optional

Material Equivalents

Description	DIN / EN		AISI / SAE / ASTM
Cast Iron	0.6025	EN-GJL-250 (GG25)	A48 Class 40B
Nodular Cast Iron	0.7040	EN-GJS-400-15 (GGG40)	A536 60-40-18
Cast Steel	1.0619	GP240GHGS-C25	A216 WCB
Chrome Nickel Cast Steel	1.4308	GX5CrNi19-10	A351 CF8
Chrome Nickel Cast Steel (low carbon)	1.4309	GX2CrNi19-11	A351 CF3
Chrome Nickel Molybdenum Cast Steel	1.4408	GX5CrNiMo19-11-2	A351 CF8M
Chrome Nickel Molybdenum Cast Steel (low carbon)	1.4409	GX2CrNiMo19-11-2	A351 CF3M
Austenitic - Ferritic Cast Steel (duplex)	1.4517	GX2CrNiMoCuN25-6-3-3	A890 CD4MCuN
Martenzitic Stainless Cast Steel	1.4317	GX4CrNi13-4	A352 CA6NM
Cast Bronze (tin alloy)	2.1050.01	G-CuSn10	B427 C90700
Cast Bronze (nickel alloy)	2.0975.01	G-CuAl10Ni	B584 C83600
Chrome Steel	1.4021	X20Cr13	A276 Type 420