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# SUMMARY

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1.2. "LS 55-160/12/Q/L"

## 2. DESCRIPTION OF THE SCOPE OF SUPPLY

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- 2.2. Mechanicals "LS 55-160/12/Q/L"
- 2.3. Automation system
- 2.4. Acceptance test procedure, Final Test Certificate FAC

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- 8. FAC Exemplum





Note: The pictures in the present offer are for reference only, the real scope of supply may differ from the shown ones.

Editing data: 03/08/2021

GENERAL TECH DONBULTING S.A.



# 1. TECHNICAL SPECIFICATION

# 1.1. "LS 20-75/6/Q/L"

# 1.1.1. TECHNICAL DATA

Product / material:	Rolled steel tube Tensile strength 560 N/mm <sup>2</sup> max (to be defined)
Rectangular tube (bxh):	min. 20x25 - Max. 100x50 mm
Square tube (b):	min. 20 – Max. 75 mm
Wall thickness:	0.8 – 3 mm
Length:	4 - 6 m straightness required 1mm/1.000 mm
Max Productivity speed on 6m tube length:	140 m/min.
Max bundle weight:	2.000 Kg.
Bundle size: (square/rect.bxh):	min. 250x250 - Max. 500x500 mm
Pass line:	(As per Olimpia 80 plant)
Productivity direction:	(As per Olimpia 80 plant)

# 1.1.2. GENERAL SPECIFICATION

400 V (±10%) - 50 Hz (±1%) tri-phase
24 V DC
98/37/CE, 89/336/CEE, 73/23/CEE
LE.C.
6 bar
-3 up to to 48°C (average 27°)
24 up to 75% (average 41%)
less than 1.000 above sea level

N.B.: Compressed air must be already filtered and lubricated.

Colors	
Fixed Parts:	RAL 7024 GRAY
Movable Parts:	RAL 3001 RED
Control Desk and electrical cabinet:	Necus2 GRAY
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# 1.2. "LS 55-160/12/Q/L"

# 1.2.1. TECHNICAL DATA

Product / material:	Rolled steel tube Tensile strength 560 N/mm <sup>2</sup> max (to be defined)
Rectangular tube (bxh):	min. 60x55 - Max. 200x130 mm
Square tube (b):	min. 55 - Max. 160 mm
Wall thickness:	2-8 mm
Length:	5-12 m straightness required 1mm/1.000 mm
Max Productivity speed on 6m tube length:	70 m/min
Max bundle weight:	3.000 Kg
Bundle size: (square/rect.bxh):	min. 300x300 - Max. 600x600 mm
Pass line:	(As per Olimpia 80 plant)
Productivity direction:	(As per Olimpia 80 plant )

# 1.2.2. GENERAL SPECIFICATION

Electrical/Air/Environmental Data	
Voltage:	400 V (±10%) - 50 Hz (±1%) tri-phase
Auxiliary Tension	24 V DC
Engineering / construction specifications:	98/37/CE, 89/336/CEE, 73/23/CEE
Electrical components:	LE.C.
Compressed Air:	6 bar
Temperature:	-3 up to to 48°C (average 27°)
Relative Humidity:	24 up to 75% (average 41%)
Altitude:	less than 1,000 above sea level
Altitude:	less than 1.000 above sea leve

N.B.: Compressed air must be already filtered and lubricated.

Colors	
Fixed Parts:	RAL 7024 GRAY
Movable Parts:	RAL 3001 RED
Control Desk and electrical cabinet:	C SO VILLEN EFAMILIER 1 42 POIDO CREMONA EL C. SO VILLEN EFAMILIER 1 42 POIDO CREMONA EL C. S. M. D. S.
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# 2. DESCRIPTION OF THE SCOPE OF SUPPLY

# 2.1. Mechanicals

The plant collects profiles from a rollway (Customer/optional), by means of an upload chain conveyor equipped with carrier teeth and driven step by step: this chain conveyor carries the profiles on the packaging plant to an alignment area equipped with driven rolls and an adjustable reference plate.

During the carrying operation on the upload chain conveyor an appropriate system detects the orientation of rectangular tubes and rotates them if necessary. Each tube, after being aligned to each other, is carried to the row formation area, when the row is ready it's set down to the first storage area, then the row is taken away by a series of blades to be set down on the shaping cradles over the forming bundle. When the bundle is ready the plant set it down on the evacuation carriage while filling the storage area.

The evacuation carriage collects the bundle and takes it out of the packaging machine where the operator by a manual (or in option automatic machine) strapping unit strap the bundle and, at the same time, the machine reset itself to form a new bundle. When the old bundle is strapped the operator goes to a safe area and confirms that the bundle is ready to be taken away so that the plant carries it to the draining and weighing station, freeing the carriage that returns under the packaging machine ready to accept a new bundle. When the draining and weighing operation is terminated the bundle is taken to the final storage area.

## **Packing unit**

- Nº1 Packaging machine LS 20-75/6/Q/L composed by:
  - n°3 tough welded legs
  - n°3 collector chains
  - n°3 alignment driven rolls
  - n°1 orientation system for rectangular tubes
  - n°1 adjustable reference plate to align tubes
  - n°1 tubes counting system
  - n°3 row storage area
  - n°3 translating support (blades to take the row on bundle shaping shelves)
  - n°3 adjustable bundle shaping shelves (depending on bundle type and dimensions)





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Packaging machine

N°1 evacuation carriage constituted of:

- translating frame with adjustable lateral idle rolls depending on bundle type and dimensions.
- series of driven rolls to evacuate bundle
- > Nº1 bundle evacuation roll-way constituted by:
  - n°1 support pre-strapping operation composed by horizontal driven roll and lateral idle rolls.
  - series of frames in sturdy electro-welded metal carpentry
  - series of driven rolls.
- Nº1 storage area constituted of 2 tough welded legs with driven chains

## Draining and weighing station

- N°1 Draining and weighing station composed by
  - · frame in sturdy electro-welded metal carpentry
  - n°2 pack lifting stations by means of hydraulic cylinders
  - load cell system able to provide the weight to the print (optional).
- Nº1 Hydraulic unit

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Note:
 The weighing station shows the weight of the bundle only for statistical reference: the customer is responsible for the control desk, printing system, not included, to be quoted separately if needed.

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Draining and weighing station

# Semi-automatic strapping unit (GTC supply)

- The semi-automatic strapping machine is an half way solution between the automatic machine and the basic strapping tool. By pressing a button, the machine launches automatically the strap around the package and the operator manually takes the strap and joint the strap with the use of the pneumatic strapping tools.
- Size of the strip 32 x 0.9 mm. Tensioning and gripping air units together.



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# 2.2. Mechanicals

The plant collects profiles from a rollway (Customer/optional), by means of an upload chain conveyor equipped with carrier teeth and driven step by step: this chain conveyor carries the profiles on the packaging plant to an alignment area equipped with driven rolls and an adjustable reference plate.

During the carrying operation on the upload chain conveyor an appropriate system detects the orientation of rectangular tubes and rotates them if necessary. Each tube, after being aligned to each other, is carried to the row formation area, when the row is ready it's set down to the first storage area, then the row is taken away by a series of blades to be set down on the shaping cradles over the forming bundle. When the bundle is ready the plant set it down on the evacuation carriage while filling the storage area.

The evacuation carriage collects the bundle and takes it out of the packaging machine where the operator by a manual (or in option automatic machine) strapping unit strap the bundle and, at the same time, the machine reset itself to form a new bundle. When the old bundle is strapped the operator goes to a safe area and confirms that the bundle is ready to be taken away so that the plant carries it to the draining and weighing station, freeing the carriage that returns under the packaging machine ready to accept a new bundle. When the draining and weighing operation is terminated the bundle is taken to the final storage area.

### Packing unit

Nº1 Packaging machine LS 55-160/12/Q/L composed by:

- n°5 tough welded legs
- n°5 collector chains
- n°5 alignment driven rolls
- n°1 orientation system for rectangular tubes
- n°1 adjustable reference plate to align tubes
- n°1 tubes counting system
- n°5 row storage area
- n°5 translating support (blades to take the row on bundle shaping shelves)
- n°5 adjustable bundle shaping shelves (depending on bundle type and dimensions)



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Packaging machine

- Nº1 evacuation carriage constituted of:
  - translating frame with adjustable lateral idle rolls depending on bundle type and dimensions.
  - series of driven rolls to evacuate bundle
- N°I bundle evacuation roll-way constituted by:
  - nº1 support pre-strapping operation composed by horizontal driven roll and • lateral idle rolls.
  - series of frames in sturdy electro-welded metal carpentry
  - series of driven tolls.
- N°1 storage area constituted of 4 tough welded legs with driven chains

## Draining and weighing station

- Nº1 Draining and weighing station composed by
  - n°2 frame in sturdy electro-welded metal carpentry
  - nº4 pack lifting stations by means of hydraulic cylinders
  - load cell system able to provide the weight to the weighing system and print (optional).
- Nº1 Hydraulic unit

#### Note:

The weighing station shows the weight of the bundle only for statistical reference: the customer is EN on the responsible for the certification from the local agency. The display of the control desk, printing system, not included, t DIVERSING G.R.L. C.so Vittorio Emanante L.

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Draining and weighing station

# Semi-automatic strapping unit (GTC supply)

 The semi-automatic strapping machine is an half way solution between the automatic machine and the basic strapping tool. By pressing a button, the machine launches automatically the strap around the package and the operator manually takes the strap and joint the strap with the use of the pneumatic strapping tools. Size of the strip 32 x 0.9 mm. Tensioning and gripping air units together.





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# 2.3. Automations

Starting from the low level the automation system of the plant is composed by:

- Power motors (in this case AC voltage);
- Power drives (in this case inverters);
- Plant sensors and actuators;
- · PLC;
- Control Desk
- Electrical cabinet including air conditioning
- Management system software to permit the control and monitor production.

In addition, the following Plant-to-Human interface points are located:

- Pulpit with display interface as per lay out
- Some push-buttons located along the plant



Electrical cabinet

#### Human Interface Automation Power Operator Location Operator PC Sensors & PLCAVO Panel Drives pushbuttons Motors Actuators On board Machines Electrical Cabinets. Pulpits GENERAL TECH CONSULTING 5.R.L. 1 1.44 - 26100 CREMONA Vittoria Tel 11 0523 824682 PL/CF/Nº ISC PEG IMP: 01327690192 11 "LS 20-75/6/Q/L" - LS 55-160/12/Q/L Editing data: 03/08/202

#### Summary table

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# -GTC

## Power Architecture

Motors: where not high or special performances are required, standard AC totally enclosed fan motors are used in order to minimize maintenance activities and spare trouble availability.

Not braked controlled motor are IP 55 standard, braked motors are IP 54

#### Automation and control system architecture

We intend, starting from the low hierarchical level:

- Automatic sequences realized in open and closed loop with PLC and remote digital and analog I/O;
- Automatic sequences realized in open and closed loop with dedicated microprocessor card and digital or analog I/O;
- Operators Interface are LCD touch operator panel; the packing unit management is included in this area;
- Line management & supervision software intended as special software to manage product recipes, to collect production data and statistics

## Automatic sequences in open and closed loop

They are realized by PLC or Microprocessor card. On each PLC rack is installed only the CPU and some special quickly signal analog cards that it is impossible to remote. All the other I/O cards are in remote mode and installed on the cabinets or on the pulpits or on the points of command – as optional. Each control cabinet is equipped with 1 PLC with 1 CPU and a number of remote I/O boxes. Communication between CPU is realized through the following networks:

- MPI between PLC CPU;
- PROFIBUS DP/PROFINET between PLC CPU and PC or microprocessor card;

The electrical cabinets contains the PLC rack with CPU and analog and digital cards, sensors and actuators to command.

#### **Operator Interface HMI:**

Points of commands: pushbuttons pulpits, I	CD operator
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Normally on this kind of plant we install:

- One LCD panel
- Local printer included

The LDC panel has an industrial display 12" TFT panel and touch-keyboard; LCD are part of the Siemens Family operator panel Simatic and are touch screen type. The HMI

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software includes:

- Page parameters set up;
- Packing shape/size selection page;
- Strapping options page;
  - Weighing parameters page;

- Alarms management;
- Jog operational page;

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# Plant remote control

Remote assistance via VPN enables the Supplier, from our electrical department, to monitor the status of the Packaging plant communicating with the PLC. Management system software contains only main data.

The standard software has no link or interface to customer's supervision systems;. For any modifications may be discussed and priced separately in option.

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"LS 20-75/6/Q/L" -- LS 55-160/12/Q/L

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# 2.4. Acceptance test procedure and Final Test Certificate - FAC

The plant will be tested one day - maximum duration: 8 hours shift - with a selected tube dimension from the specified technical data as at point 1 of the present offer: namely outer diameter, wall thickness and tube length.

In case the operational availability will be 85% or higher then test will be considered positive and the Buyer will issue the final acceptance test - FAT for the supply.

Any production stop depending on other parts of the mill not supplied by GTC will not cause the end of the test.

In consideration of the good result of the FAT, to be undertaken straight after the installation and the start-up, the Buyer agrees to proceed to the last split of the payment.

Any minor deficiencies will be specifically described, in FAC, and both parties will agree on the procedure to follow to eliminate them, but they will not interfere with the signature of the FAT





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# 4. ENGINEERING AND TECHNICAL DOCUMENTATION

It includes the plans that will allow the Buyer to prepare the site accordingly to the demands of the new equipment. This documentation will be supplied in advance to the actual supply of the equipment so that the Buyer may prepare the site in due time.

- Foundation layout (if necessary) showing the location of machines and services; list of anchoring bolts necessary and location of parts to be bolted to the floor will be included.
- Electrical plan layout showing the location of the electrical cabinets, control desk and junction boxes in order to define the cable routes (trenches, conduits, etc.) that connect these items.
- > List of anchorages to position the plant

The following documentation will be provided in English language in electronic format within 45 days from the F.A.T. (at the delivery will be provided a preliminary copy of the documentation in Italian or English language):

- Instruction manual for the use and maintenance of machines containing:
  - Detailed description of operation sequences referred to the working cycles.
  - Periodic maintenance procedures including general layout drawings of machine for maintenance purposes (greasing points, etc.).
  - Recommended spare parts list.
- Pneumatic and/or hydraulic diagrams.
- > Electrical drawings



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# 5. EXCLUSIONS

The following items are not included in the present offer:

- Building and erection.
- Journey, transfer, ticket flight and board excluded for all GTC technicians: all those costs will be invoiced separately, according to the costs actually borne.
- Consumption materials and all equipment required for installation.
- Transportation, and handling means for materials and machines.
- Repair/modification, adaptations and/or variants of existing machines, apparatuses and/or documentation to be compatible with the new equipment and with the process.
- Machines anchoring elements such as: anchoring bolts, levelling shims, embedded guides and rails, etc.
- Auxiliary fabricated steel parts such as walkways, ladders, access stairways, bridges, etc..
- Safety fencing surrounding work area.
- Spare parts and wearing parts.
- Power supply to electrical cabinets.
- Remote assistance:
- Power and signal eables (connecting electrical cabinets to the control desk and to the junction boxes).
- Fluid distribution systems.
- Cooling for lubricating system.
- Interconnecting piping (tubes, fittings, valves and clamps for water, hydraulic oil, lubrication, grease lubrication, compressed air, etc.) between machines.
- Compressed air supply and piping to equipment "take over point" and compressed air filtering.
- Auxiliary facilities.
- Civil works and all civil works regarding site preparation.
- · First filling fluids (oil, grease ... )
- Whatever else is not clearly mentioned in this offer.





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# 6. PRICES

## 6.1. STANDARD EQUIPMENT "LS 20-75/6/Q/L" AS DESCRIBED IN THE OFFER :

- N°1 LS 20-75/6/Q/L (Packaging machine)
- N°1 DRAINING / WEIGHING STATION
- Nº1 SEMI-AUTOMATIC STRAPPING UNIT
- N°1 PLANT REMOTE CONTROL

## 6.2. STANDARD EQUIPMENT "LS 55-160/12/Q/L" AS DESCRIBED IN THE OFFER:

- N°1 LS 55-160/12/Q/L (Packaging machine)
- N°1 DRAINING / WEIGHING STATION
- N°1 SEMI-AUTOMATIC STRAPPING UNIT
- N°1 PLANT REMOTE CONTROL

## TOTAL PRICE: 500.000,00 €

 INSTALLATION, COMMISSIONING AND TRAINING Included (ESTIMATED 15 DAYS) Iprogrammer and 1 mechanical technician. Journey, transfer, ticket flight, room and board excluded. The Buyer will supply overhead cranes and mobile lifting means as well as internal means of transportation, tools, consumption materials, etc. in order to perform all the installation work.

GTC technicians will carry out the start-up and commissioning of the plant and will train the Buyer's personnel to use the machine.





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# 7. GENERAL SALES CONDITIONS

The following general sales conditions ("General Sales Conditions") shall govern the relationship between:

G.T.C. S.r.I., with registered office at Corso Vittorio Emanuele II, 44, 26100 - CREMONA - Italy, VAT: IT01327690192 ("the Supplier"), phone number: +39 (0) 523 824682, email: info@gte-srl.com, legal representative: Pari Flavio.

And

the Supplier and the Buyer will also be indicated as the Parties of the Order.

Any changes and/or addition to this contract must be written in English language and authorized by GTC.

## 7.1. Machine

- 7.1.1 The plants "LS 20-75/6/Q/L" "LS 55-160/12/Q/L (the "Machine") and relevant part and components are described in the text of the technical specifications (the "Technical Specifications") to which the present General Sales Conditions are attached.
- 7.1.2 The Technical Specifications also specifies any possible component or part of the Machine supplied by third parties chosen by the Buyer together with G.T.C., and resold by G.T.C. to the Buyer (the "Commercial Components").
- 7.1.3 Any component or part of the Machine which is not mentioned in the Technical Specifications and which is chosen or requested by the Buyer after the execution of the Order without the written approval of G.T.C. ("the Extra order Components") shall be considered out of the scope of the Order.

#### 7.2. Testing at G.T.C. Works

- 7.2.1 The test provided in this Article is the so called "blank test" which the Parties define as the simulation of the movements and the functioning of the plant (the "Blank Test").
- 7.2.2 Unless otherwise stated in the Technical Specifications, the Machine is supplied pretested, the cost of the Blank Test is included in the price shown in the Technical Specifications and the Blank Test shall be performed at the G.T.C. works at the date mentioned in the Technical specifications or agreed by the parties in writing (the "Blank Test Date").

The Buyer will attend to the Blank Test and the could positive results according to the parameters

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"LS 20-75/6/Q/L" - LS 55-169(12/Q/A+ ICCR REG IMP-01327690992

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specifications, the Buyer will issue a provisional acceptance certificate for the supply (the "Preliminary Acceptance Certificate" - PAT )

7.2.4 The Blank Test Date is considered essential for the scope of the supply and the Parties hereby agree that the above date is expected to be not later than June 2022, unless otherwise agreed by the parties in writing.

#### 7.3. Delivery

- 7.3.1 The delivery (the "Delivery") means the loading of the goods into containers or suitable boxes, or loaded into trucks – trucks need to be closed to prevent machines damages in case of rain.
- 7.3.2 The delivery shall be FCA (Castelvetro P.no PC Italy)
- 7.3.3 The parties agree the following delivery month: June/July 2022. In case of delay in the payment of the down payment as provided below mentioned, G.T.C. is allowed to defer the Delivery with the same amount of time as the amount of delay is. In case of deferment of the Delivery G.T.C. will promptly inform the Buyer.

#### 7.4. Installation at the destination factory

- 7.4.1 The installation will be at GTC's care.
- 7.4.2 The deposit of the machine should be inside at close building.

#### 7.5. Start-up at the destination factory

- 7.5.1 The parties agree that the start-up at the destination factory means the commissioning of the Machine for its correct functioning (the "Start Up").
- 7.5.2 The Start-up will be, in any case, at Buyer's care, expense and responsibility and according to the G.T.C. instructions, unless it is agreed to be performed by G.T.C specialists. In the presence of G.T.C employees, the responsibility for commissioning lies with the Buyer and the Seller.
- 7.5.3 The date of the start-up is expected to be not later than one month after the Installation Date (the "start-up Date") but, in any case, not later than two months from the delivery date. At the Start-up date, in case of positive result according to the parameters shown in the Technical Specifications, the Buyer will issue a final acceptance certificate for the supply (The "Final acceptance Certificate" – FAT ).
- 7.5.4 The Customer will engage in finding accommodation for G.T.C. technicians near the installation plant and in case of injury or illness will give all the necessary medical assistance.

#### 7.6. Guarantee

G.T.C. guarantees the machine for 12 months, after the Start-up or no more than 15 months from the delivery date, whichever is the period of the Start-up. The G.T.C. warranty covers any kind of material and design inner defects affecting the Machine and other equipment manufactured by G.T.C. or on its behalf.

> "LS 20-75/6/Q/L" - LS 55-160/12/Q/tel. +39 1423 824682 PL/C F./N" ECR. REQ MP: 01327690192

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- 7.6.3 Save where the nature of the defect is such that it is appropriate to effect repairs on site, the Buyer shall return to G.T.C. any part in which the defect has appeared, for repair or replacement.
- 7.6.4 G.T.C. shall in any event, on site or at its premises, examine the part goods or item in order to confirm the existence of the alleged defect. Upon confirmation, G.T.C. shall proceed to repair or replacement within a reasonable period of time depending on the circumstances. The above mentioned repair or replacement shall be the sole and exclusive remedy guaranteed to the Buyer in case of the above defects.
- 7.6.5 Guarantee exclusions: any part damaged by inexperience or operator error or any other action, omission or conduct attributable to the Buyer or to its client, or not attributable to G.T.C.

#### 7.7. Payments

Payments shall be made in Euro (€) and will be considered executed upon full receipt of founds at G.T.C.'s bank account in Italy

The total contract price shall be paid as follows:

- 20 % down-payment at order by Bank transfer
- 10 % at 2 months from the order date by Bank transfer
- 10 % at 4 months from the order date by Bank transfer
- 10 % at 6 months from the order date by Bank transfer
- 10 % at 8 months from the order date by Bank transfer
- 10 % at 10 months from the order date by Bank transfer
- 20 % at Testing at GTC works (PAT) Preliminary Acceptance Test before delivery
- 10 % after Final Acceptance Test (FAT), not later than 120 days, from shipment.

In case of delay in the payment of said invoice the buyer will be charged of a 10% annual interest rate.

#### 7.8. Ownership of the Machine

7.8.1 The ownership of the Machine shall remain to G.T.C. until full Payment by the Buyer has been received.

#### 7.9. Force Majeure

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7.9.1 No Party shall be held liable for complete or partial default of any of their obligations if such default is caused by such circumstances as flood, fire, earthquake and other acts of nature, war or military actions, as well as governments' embargo on export operations that occurred after this Contract has been signed.

It any of the circumstances listed above has directly affected the scheduled performance of the obligations as established by the scheduled be shall be shifted accordingly for a period of time according substances

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prevail. The Party unable to fulfil its obligations shall immediately, however not later than 10 days from their beginning, notify the other Party in writing of the beginning, estimated duration and termination of the above circumstances. The facts stated in this notice shall be confirmed by the Chamber of Commerce and Industry or by other competent authority or organization.

7.9.3 Failure or delay in such notification shall deprive the Parties of their right to refer to the Force majeure circumstances as the basis for relieving them from their responsibility for non-fullfillment of their obligations.

#### 7.10. Applicable Law and Arbitration Clause

- 7.10.1 All disputes and discords, which arise or may arise in connection with the present Contract or because of it, are to be settled by the Parties as far as it is possible by negotiations. Claims are to be made in written form and to be considered within 10 days from the date of original claim receipt.
- 7.10.2 All disputes happening under this contract or in connection with it, including disputes caused or referring to its interpretation, invalidity, performance or termination, as well as disputes concerning filling of voids in this contract or its adaption to newly born circumstances will be settled in the Arbitration Court to Vienna (Austria) in according to Rules of procedures, based on arbitration settlements in compliance with the rules and procedures of the said Court and Vienna 2018 Rules of Mediation.

#### 7.11. Modifications

- 7.11.1 G.T.C. reserve themselves the right to do, with prior advise in writing, the technical modifications and change considered necessary for the good running of the mill.
- 7.11.2 The project of the machine is exactly as described in the offer or in the order. Any modification of the project required by the customer, will have to be submitted to G.T.C. in writing, G.T.C. in a short time will confirm the feasibility and the acceptance of the modification.





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SENERAL TECH CONSULTING SAL

## 8. FAC - Exemplum

ANNEX I

Model of the machine: Production Order number: Contract Number: Confirmation of Order Nr.

Date: .../.../.....

## FINAL ACCEPTANCE CERTIFICATE

Customer Name:

In consideration of the positive result of the production tests executed until this moment and the acceptance tests according to the contract, through this Acceptance Certificate we confirm that the Installation:

Tube selected for the test: Duration of the test:

Is totally tested and accepted

The Installation, except for the solution of eventual minor problems\* is actually in production.

For the Buyer



\*The Bayer and the Seller agree that minor problems, if any, noticed and here following enclosed, will be solved as agreed between the Parties.

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