[∞] Gemata

STARPLUS and STARPLUS-S are two models of innovative machines coming from the experience that Gemata has acquired through years of leadership in the roller finishing machine market.

STARPLUS and STARPLUS-S are available with useful working width of 1300 - 1800 - 2200 - 2400 for "Stocco", impregnation, pignient coating, cold and hot application of oils and waxes, application of towned chemicals on spits, corrected and full grain, both in REVERSE and SYNCHBO on any kind of leather, regenerated and synthetic materials.

Thanks to the advanced technical solutions implemented on both models, all the typical problems of the traditional roller-coaters could be sorted out.

- In detail STARPLUS and STARPLUS-S feature.
- ARECLUTELY NO MECHANICAL VIBRATIONS WHICH GENERATED COATING TLAWS WHEN FINISHING FINE LEATHER.
- GOMPLETE ELIMINATION OF THE PRINTING MARKS LEFT ON THE LEATHER BY THE ENGRAVING OF THE TRADITIONAL ROLLERS.
- Passibility of finishing any kind of leather in reverse, including those very thin and soft for garment.
- CORED COUNTINE FOR MAINTENANCE AND EASY USE OF THE MACHINE (VIII) BY INEXPERIENCED PERSONNEL.

STARPLUS e STARPLUS-S sono i due modelli di macchina innovativa frutto dell'esperienza acquisita da Gemata in molti anni di leadership nel mercato delle macchine per rifinizione a rullo

STARPLUS e STARPLUS-S sono disponibili con luce utile di lavoro di 1300 - 1800 - 2200 - 2400 mm per stuccatura, impregnazioni, coperture, ingrassi a caldo e a freddo, applicazione di prodotti schiumati su croste, smerigliati e pieno fiore, in REVER-SE che in SYNCHRO (diretta) per qualsiasi tipologia di pelle, rigenerati e materiali sintetici.

Le avanzate soluzioni tecniche adottate su entrambi i modelli hanno consentito di risolvere tutte le problematiche tipiche delle macchine a rullo di tipo tradizionale.

In particolare STARPLUS e STARPLUS-S si distingono per

- C) COMPLETA ASSENZA DI VIBRAZZONI MECCANICHE CHE ERAND CAUSA DI BARRATURE NELLA RIFINIZIONE DELLE PELLI DELICATE.
- C) COMPLETA ELIMINAZIONE DELL'IMPRONTA LASCIATA SULLE PELLI DALL'INCISIONE DEI RULLI TRADIZIONALI.
- ☐ Possibilità di rifinire in reverse qualsiasi tipo di Pelle, comprese quelle estremamente sottili e morbide per abbigliamento.
- ☐ RIOUZIONE DEI TEMPI DI MANUTENZIONE E FACILE UTILIZZO DELLA MAC-CHINA ANCHE DA PERSONALE INESPERTO.



STARPLUS AND STARPLUS-S HAVE NUMEROUS INNOVATIONS TO MAKE OPERATIONS EASIER AND REDUCE MAINTENANCE TIME TO A MINIMUM:

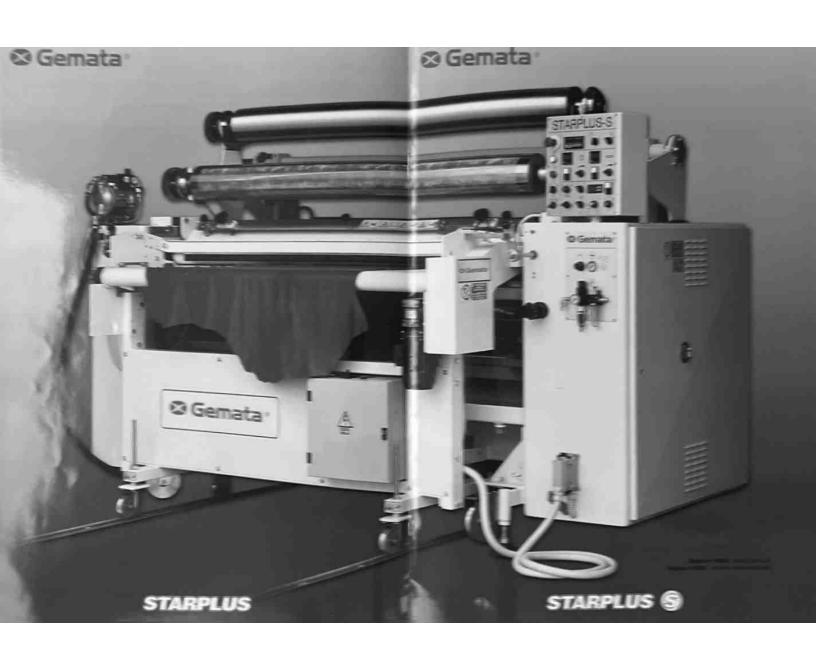
- The conveyor belt, though keeping its horizontal lay-out, has a geometry that varies automatically according to the type of leather to be processed, up to 4 REVERSE and 1 SYNCHRO positions can be selected.
- The speed of the engraved cylinder can be electronically set up to a maximum of 100 m/min.
- The doctor blade is fastened to a new rigid support with pivot mounted on bearings to ensure more precise and smooth movement and everything is pneumatically driven to automatically compensate the wear and tear of the blade.
- The working thickness varies according to a centesimal scale with digital display and automatic thickness reset in the control panel. In addition, the special geometry of the belt makes up for any difference in the thickness of the leather so that coating remains steady and even.
- The stainless steel washing tank is equipped with a quick pneumatic exclusion system: this solution is used either to lower the tank and prevent the beth trush and rubber cleaning plade from touching the belt at the end of the working cycle or whenever the coating process should be carried out with washing system off.
- In the new models STARPLUS and STARPLUS-S the belt is fitted on a special rack structure easy to remove from the front side of the machine. This specific configuration allows the belt to be quickly replaced by pulling it out sideway without having to take out the driving and idle cylinders and moving the machine away from its working position.

NUMEROSE SONO LE INNOVAZIONI PRESENTI IN STARPLUS E STAR-PLUS-S PER RENDERE PIÙ SEMPLICE L'OPERATIVITÀ E MINIMI I TEMPI DI MANUTENZIONE:

- Il tappeto di trasporto, pur mantenendo la sua posizione orizzontale dispone di geometria variabile automaticamente in funzione del tipo di pelli in lavoro: possono essere selezionate 4 posizioni REVERSE ed 1 posizione SINCRO.
- La velocità del cilindro inciso è variabile elettronicamente fino a un massimo di 100 m/min.
- La lama racia è posizionata su di un nuovo supporto rigido con fulcro montato su cuscinetti per un movimento più preciso ed uniforme; il tutto è comandato pneumaticamente per compensare automaticamente l'usura della lama stessa.
- La variazione dello spessore di lavoro è centesimale con visualizzazione digitale e ricerca automatica dello zero macchina. Inoltre, la particolare geometria del tappeto consente di assorbire qualsasi variazione di spessore delle pelli mantenendo costante ed uniforme la spalmatura.
- La vasca di lavaggio in acciaio inox è dotata di un rapido sistema pneumatico di esclusione: questa soluzione consente di abbassare la vasca e di impedire alla spazzola e alla lama gomma tergi-tappeto di toccare il tappeto stesso al termine del ciclo di lavoro, quando si desidera operare escludendo il sistema di lavaggio.
- Néi nuovi modelli STARPLUS e STARPLUS-S il tappeto è montato su di una speciale struttura a cassetto facilmente estrabile dalla parte frontale della macchina. Questa particolare configurazione consente di sostituire molto rapidamente il tappeto siliandolo lateralmente senza necessità di sonnotare i climini di traino e rinvio e senza spostare la macchina dalla sua posizione di lavoro.

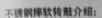












本机器适用于按单于成品及级品的干得数 页形或是。沒事五一个的原电脑控制图形的恒温的密封容器内不断电阻特别,在机械作用下和在特定的温度度条件下便度率 页形式在软度。于核及技能均匀性容易排到了飞机性的提高。加上机器内部为物理征过滤系统使皮事清净无余。除此之件,适可 可以用的加入设定系列率度要求基础。



Function Introduction

This mealthink auditable for militing statuse sums introduced seather productive. The promoption of the mealthing is fourthers are produced as princip time, thermissionly entitle a cyclindal controduct temperature used interesting of the seather and rightly entitives, As the laminances have beening and country pattern of understay of the seather and highly represent Using I me proved Lington forces applied in the mealthing country of the control of the settlers sportions in a last possible to add to previous to principle. The interpretations of the settlers sportions in a last possible to add to previous to principle.



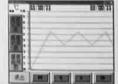
动力系统采用德国名厂SEW减速机,机器运行过程宁静且故障率极低。

Using famous Cormwy SEW decelerator, the power system make the operating process title medicorities.



光洁的不确切内模可使数内保持清洁。强劲的循环风系统和高效率双加热器使数内温 潜度达到设定值而大大炮矩阵软时间。

Using proofs ateriors after a titre keeps the draw liber. The storing wind consisting system and the double header make the temperature rightly seeds the set wide at that greatly reduce the relation the



机器采用微电脑(西门子凡C)控制、配上中文彩色触控测加上的能大的操作软件专辑 作者再心应心。温测度实时提示及记录(商线图、表格)可由陶整个工艺过程以便进行质量 分析及数据参考。

We use miniscorpy.terplanens Ps.C to control the machine With a chromatic bouch account a powerful operation with the machine care be operated usely. With the east time displayed record of the companyone and funnish, we can tack the whole technique precise and analysis the data and the quality of the product early.



用不锈钢制造的输业箱内装有大面积除止阀,整内的船业完全被收集到业斗中。清理 租为市易。

We use exprises declusion which contains large area of dedeat not the declusions so used a collect the dust into the Lordath so we can easily clean up the (declusion).

直接 排 (0.010, 247	muriery
At th W ; total power;	DOCW
M. C. M.: Intelligat	TOURS
数体尺寸: sylinder dimension:	3000 × 3000mm

Main Functions of Film Application Machine

 This machine can conduct film application on leather, artificial leather and other materials. It can also conduct other special foiling.

 Chromed mirror roller surface with oil heating system guarantees a uniform temperature. Working temperature can be set freely and automatically adjusted.

Imported professional in-adhesive conveyor belt.

 Gap between ironing roller and conveyor belt can be adjusted with digital display on the control panel.

 Film winding tension can be accurately controlled with an accurate pneumatic pressure adjustment valve.

Hydraulic system pressure can be freely set.
 Pressure is automatically compensated, Zero current unloading device guarantees the safety of the conveyor belt.



Technical Parameters

Model	Working width (mm)	Working speed (m/min)	Working pressure (MPa)	Working temperature (°C)	Total power (KW)	Weight (Kg)	Dimensions (mm)
GFMG-180	1800	0-8	0-10	0-130	32,4	5000	2970×2600×2500

Any changes in technical parameters and configurations shall not be informed beforehand.

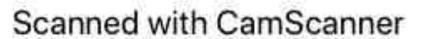


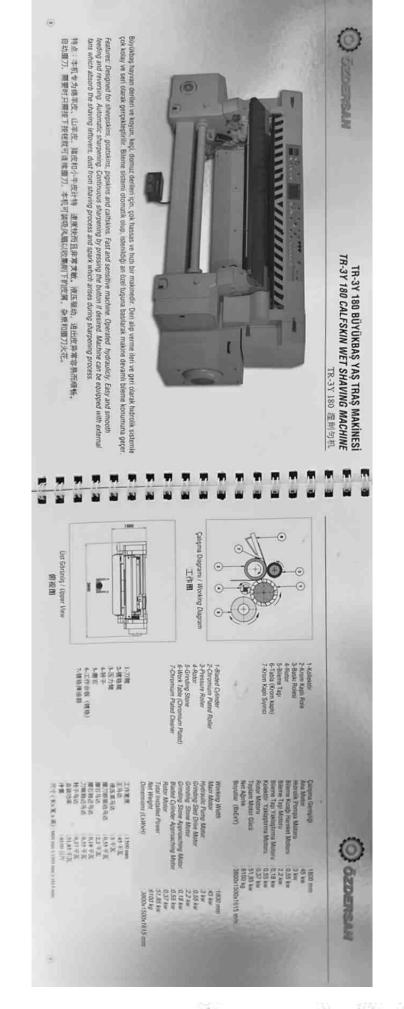
- Canco e scanco automatico con porta Polveri ed iniezioni prodotti chimici Controllo automatico della temperatura, umidità
- Controllo computerizzato con touch-screen per tutti i parametri di lavoro del bottale (automatico posizionamento bottale. pneumatica, inverter, nastro trasportatore e
- lavoro, di ricetta, di allarmi e di manutenzione; Programma personalizzato con i rapporti di
- e ventilatore a doppia velocità con doppia o Filtrazione delle polveri con pulizia automatica
- Iniezione prodotti chimici con ugello e/o pistola e con pompa pneumatica.
- Automatic loading and unloading with inverter, dust and chemicals product Full automatic control of temperature, humidity,
- cycles in manual or in recipe. Display touch-sceen to control the working pneumatic door, convejor belt and drum positionig
- Programme with detailed report of recipes alarms and parameters of drum.
- double aspirator speed with double o trible resistance Dust filtration with automatic cleaning and
- gun and pneumatic pump. Chemicals injection with spray nozzle or special
- Control automático de la temperatura, humedad polvos e inyeccion de products químicos
- Control computarizado con touch-screen para automatica, cinta transportadora y Carga e descarga automática inversor, puerta posicionamiento fulon.
- Programa personalizado con los informes de todos todos los parametros de trabajo del fulon (automático o receta).
- trabajo, de receta, de alamas y de mantenimiento
- 5 Filtrado the polvos con limpieza automática y ventilador a doble volocidad con doble o triple
- Inyección productos químicos con inyector o pistola especial y bomba neumática











DRYING TUNNEL

The new empowered air circulation fans, by the help of unique design of circulation chamber, maintain real homogeneous distrubution of heat all along the drying tunnel for maximizing the standardisation of pruduction.

Sensitive humidity control system improves the efficiency of the drying process by discharging the moist air from the base of the drying tunnel while letting in the same amount of heated fresh air.

The special over-flow air circulation system, only uses the air from the top part of the tunnel, to avoid from any contamination of dust or other particals which may accumulate at the bottom part, serving the quality of finishing particularly but considerably.

The desired optimum temperature is reached at a very short period of time. Strong isolation do not let the inside temperature of the drying tunnel to disturp the working environment as the outside of the drying tunnel never gets over the ambient temperature. While preventing the system from any heat loss, passively but greatly effects the economization of the drying process.

Upwards and downwards movement of the side doors make it very easy to clean the tunnel saving time and labour. To secure the workers the movement of the doors are alerted by siren and light and the doors are furnished with photocell security devices.







Isolation

Poliurethane 36 density (kg/m3) at 40 mm thickness

- Can be used after roll-coat, automatic rotary spray booths, alternative type automatic spray booths, elliptic type automatic spray booths, serigrafic printing, digital printing, etc...
- . Can be installed after nearly all types of recent coating systems
- Can be manufactured in 6-8-12 meters long and in 1400-1800-2200-2400-2600-2800-3000-3400 mm working
 width according to the needs of customers; individual changes can also be made according to further discussions
 with the customer.
- . Cooling or chilling unit can be added



that this can offer. We look for the perfection and the safety

and becomes reality. articles and R&D, where the concept of fashion is designed Used mainly in laboratories and for the production of high-end

is in order to guarantee quality and resistance over time, in environments where the durability of the products is essential ed entirely by Revomec, at its plant in Trissino (Italy). Every allows us to offer a truly reliable product to the user. The materials used have been chosen with strict criteria, which single detail has been calculated, checked and patented; this This latest generation machine is designed, built and marketa masterpiece of mechanics!

The outstanding features of the DHARMA series

- > Finishing of leathers, splits and suede by injecting specially > Hides and leather garments milling and ennoblement, both dry and wet processing with wide variations in water content
- formulated chemicals
- > Drying, humidification and conditioning of leathers. > Faster de-dusting of leathers and splits, thanks to the exclusive patented system
- Continuous washing and drying to give delaye and puffed up effects

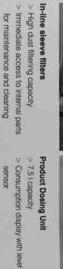


Front loading and unloading door Ergonomic, designed for operator

comfort and safety







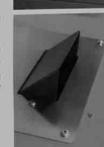
in-line sleeve filters



> 7.5 I capacity Product Dosing Unit

> Automated internal cleaning

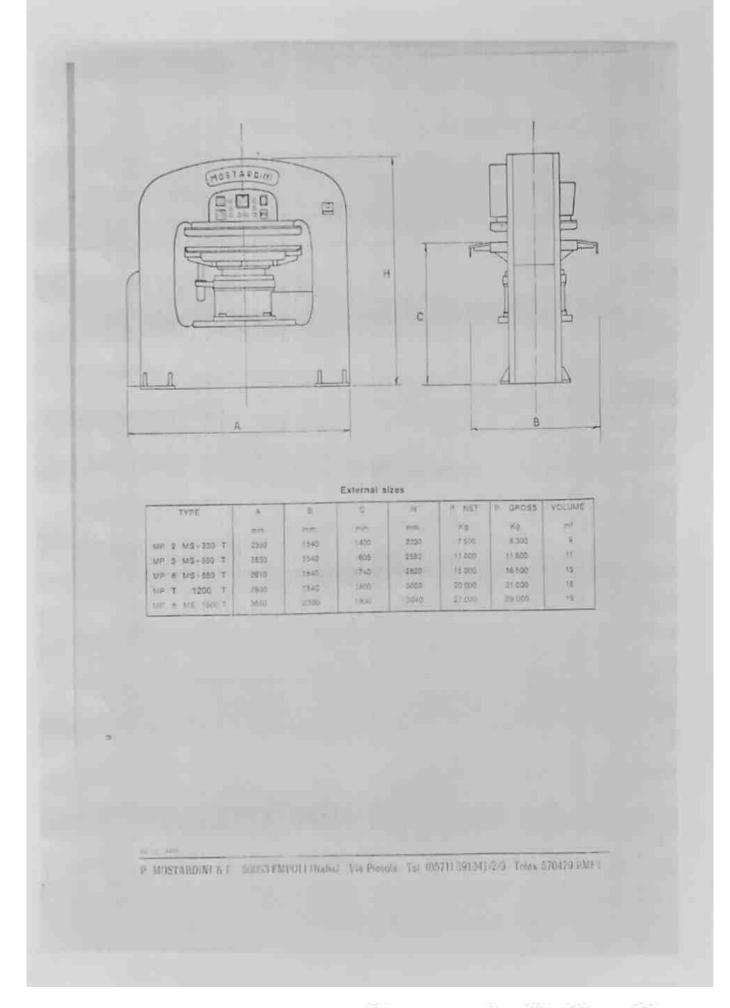
sensor



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TECHNICAL SPECIFICATIONS

1 the	The second second	Mary Mary 101	Max re-many great	Mar and in	All Delica August	APPOD Diames	
1300 Kg	2310 rmn	1660 mm	2530 mm	2.5 Bir (1 - 20 Unin)*	2 BW (201 - 100) JVI)*	11 - 26 Kw (4001/50Hz)	DHARMA 1.8
3500 Xo	3000 mm	2300 mm	3800 mm	2.5 Bar (1 - 40 t/mirt)*	5 BW (20 + 100 lh)*	50 Kw (400V/50Hz)	DHARMA 2.5



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GLGWJ

--普通型电脑量革机

GLGWJ-BASIC TYPE LEATHER MEASURING MACHINE



用途:

制革厂、鞋厂、箱包厂、家具厂等测量成品皮革面积。

技术特点:

- 采用风靡先进的控制技术,尺码稳定可靠,设备经久耐用。
- 在打印常规单的同时,还可以设置打印箱码单。
- 具有选皮功能,可以设置大于或小于的皮不 被测量及计入码单。
- 4、具有PC键盘中英文输入功能,中英文双屏界面,及中英文双码单打印。
- 5、可以选配扩展标签打印、条形码打印、扣除 尺寸及与电脑通讯等功能。

技术参数:

工作室(cm)	外型尺寸 (关'宽'高)(cm)	其他
180	380*190*90	· 工作速度 07
220	400*230*90	1、工作速度: 27m/min (猪皮每小时1200张)
240	400*250*90	2、电机功率:
260	430*270*90	0.37-0.55kw/380v
280	430*290*90	3、測量精度:同一标准板 在连续10次里加条件下
300	450*310*90	± ≤1%
320	450*330*90	4、尺码校正范围:
340	450*350*90	无极校正。

Application:

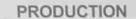
Used by tanneries, furniture factories to measure the full leather. Also, it suits to measure the soft or wrinkled leather.

Features:

- 1. Adopting unique controlling technology. Stable and reliable
- 2.It can print leather size as well as the box size.
- 3.It's with Leather Checking Function. The leather area over or less the size which has been set in the computer will not be calculated.
- 4.It has Chinese and English input and print function, double screen interface in both Chinese and English.
- 5.Can plus label printing and bar code printing function as well as connected with PC.

Main technical:

Working width (cm)	L*W*H	Others
180	380*190*90	
220	400*230*90	1.Working speed:27m/min(pig leather
240	400*250*90	1200pcs/hour) 2.Motor power:0:37-0:55kw380v
260	430*270*90	3.Measurement accuracy:coe
280	430*290*90	standard board 10 times of consecutive
300	450*310*90	accumulation of measurement ± ≤ 1%
320	450*330*90	4. Size calibration range:
340	450*350*90	Halling Sections



POLISHING MACHINE

-For all kinds of leather polishing process

A.POLISHING MACHINE (BIG SIZE)

GPG-280

- 1. Auto control, feeding roller, polishing roller controlled by inverter, adjustable speed
 - 2. The polishing distance adjusted by advanced measurement
 - 3. Through-feed the polishing by air cylinder one time

2800

4. High precision safety device, any touch the protect, the machine stop immediat

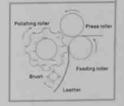
nmediately									
Model	Working width (mm)	Polishing roller speed (m/s)	Feeding speed (m/min)	Motor power (kW)	Weight(kg)	Dimension(mm) LxW xH			
GPG-150	1500	17	10.8-36	20.62	3000	2915x1845x1535			
GPG-180	1800	17	10.8-36	20.62	3500	3215x1845x1535			

33

10.8-36



3700x2100x1535







Thema propone il caricatore automatico TH010 brevettato per porre le pelli a cavallo su asta del trasportatore aereo, per ridurre sia il costo di manodopera che il rischio di impronte delle dita dell'operatore sulle pelli ancora fresche. Nella pagina seguente vi sono le principali varianti di utilizzo in base ai vari tipi di linee di produzione studiate nel corso degli anni di esperienza nelle automazioni in conceria.

Thema designed the automatic loader TH010 to load leathers on hangers of the chain conveyor, both to reduce cost of labor as well as operator fingerprints on still wet skins. The following page shows the main range of automatic loaders, according to several production lines, worked out over the years in the field of

automations for tanneries.

SEGNOTH SITTEMENT



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Presses

IRONING AND EMBOSSING OLEODYNAMIC PRESS

9 models up to 3500 ton.

Mod.	LED/06 RKT	LED/10 RKT	LED/12 RKT	LED/15 RKT	LED/18 RKT
Power (t)	600	1000	1200	1200	1800
Plate dimensions (mm)	1370x1000	1370x1000 1500x1000	1370x1000 1500x1000 1500x1500	1370x1000 1500x1000 1500x1500 1600x1700	1370x1000 1500x1000 1500x1500 2200x1600
Specific pressure (kg/cm²)	43,7	72,9 66,6	83,9 76,6 53,3	109,9 100,0 66,7 55,0	131,0 120,0 80,0 51,0
Pump motor (kW)	11	18,5	20	30	35
Heating plate (kW)	15	16 21	15 21 25	15 21 25	15 21 25
Net weight (kg)	12500	19300 21500	35000	35000	50000
Overall dimension (mm)	2570 x 1540 2450 h	2850 x 1910 2800 h	3200 x 1950 3100 h	3200 x 1950 3100 h	3200 x 1950 3100 h



