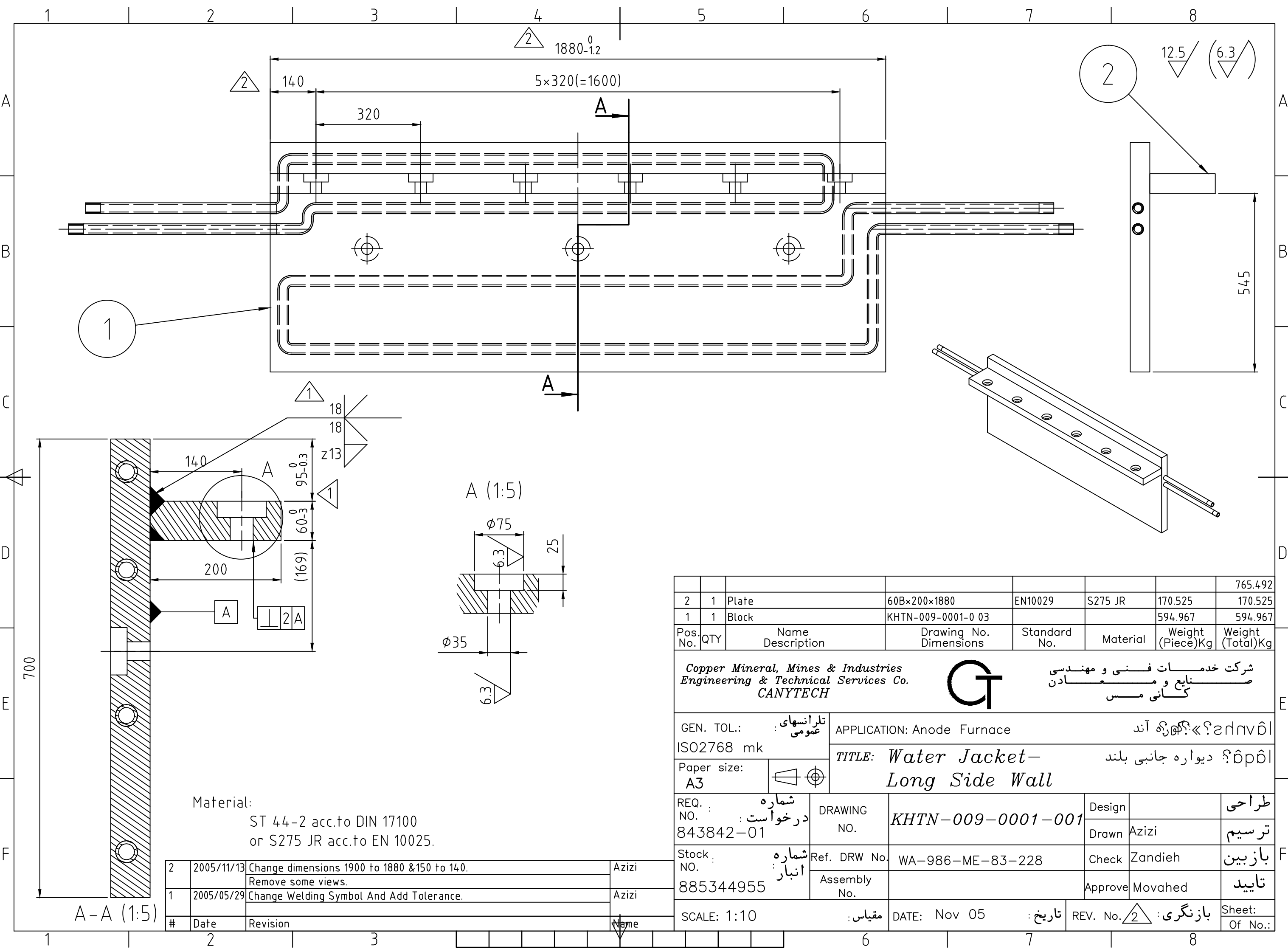


Tol. for run-out		Z-89LZ051		0.2	
Tol. for symm. & perpe.		Z-89LZ051		0.2	
Tol. for straightness and flat.		Z-89LZ051		0.2	
Free dimension tolerance for welding pieces		Z-89LZ051		0.2	
Tolerance of angular dimensions		Z-89LZ051		0.2	
Tol. for broken edge		Z-89LZ051		0.2	
Tolerance of linear dimension except broken edge		Z-89LZ051		0.2	

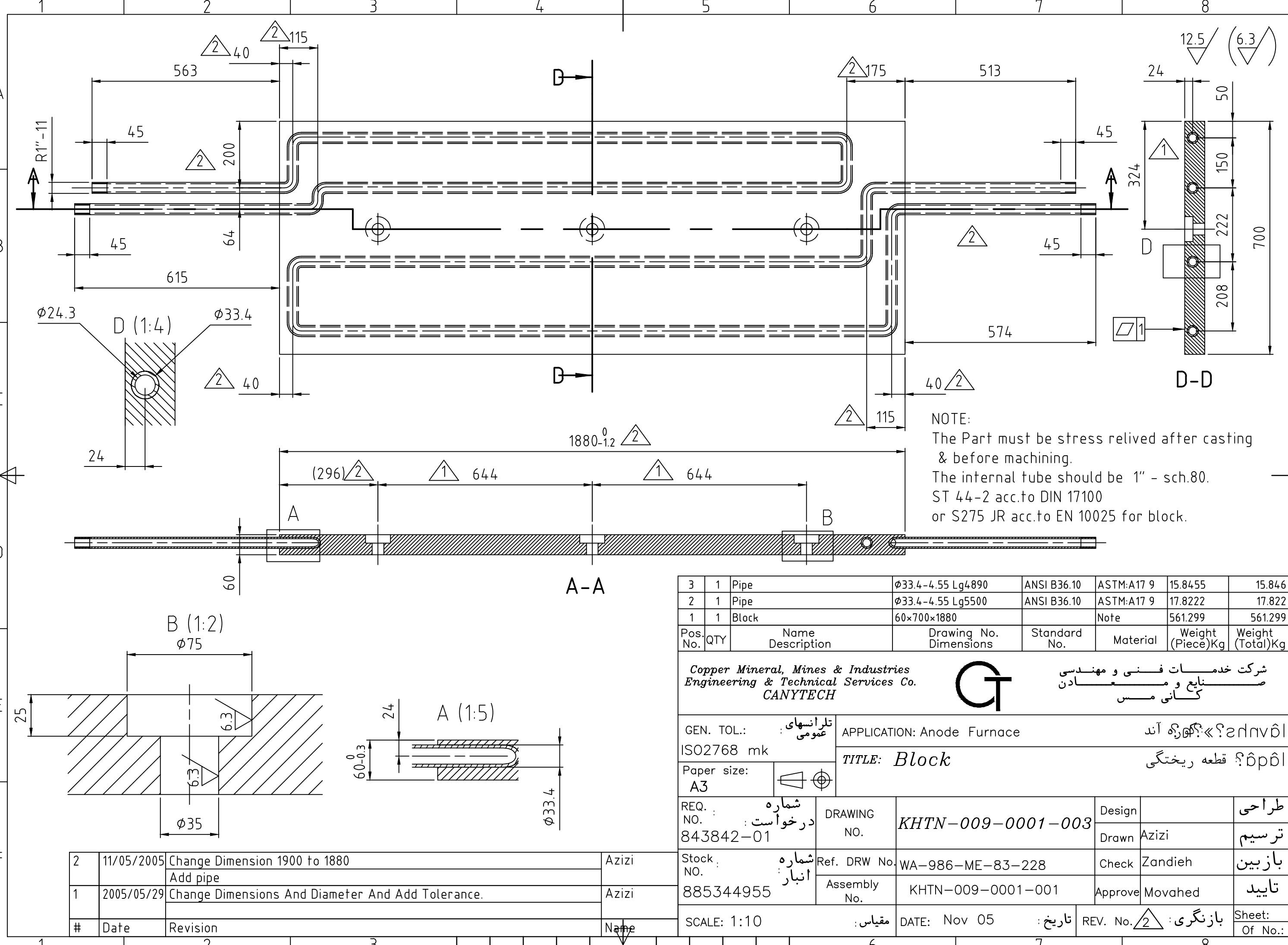


2	1	Plate	60B×200×1880	EN10029	S275 JR	170.525	170.525
1	1	Block	KHTN-009-0001-0 03			594.967	594.967
Pos. No.	QTY	Name Description	Drawing No. Dimensions	Standard No.	Material	Weight (Piece)Kg	Weight (Total)Kg
Copper Mineral, Mines & Industries Engineering & Technical Services Co. CANYTECH			GT		شرکت خدمات فنی و مهندسی صنایع و معادن گانی مس		
GEN. TOL.: ISO2768 mk		تولرانسهای عمومی	APPLICATION: Anode Furnace		«؟»؟؟آند		
Paper size: A3			TITLE: Water Jacket-Long Side Wall		دیواره جانبی بلند		
REQ. NO. 843842-01	شماره درخواست	DRAWING NO. KHTN-009-0001-001	Design	Azizi	طراحی		
Stock NO. 885344955	شماره انبار	Ref. DRW No. WA-986-ME-83-228	Drawn	Zandieh	ترسیم		
		Assembly No.	Check	Movahed	بازبین		
			Approve		تایید		
SCALE: 1:10	مقیاس	DATE: Nov 05	تاریخ	REV. No. 2	بازنگری		Sheet: Of No.:

Material: ST 44-2 acc.to DIN 17100 or S275 JR acc.to EN 10025.

#	Date	Revision	Name
2	2005/11/13	Change dimensions 1900 to 1880 & 150 to 140. Remove some views.	Azizi
1	2005/05/29	Change Welding Symbol And Add Tolerance.	Azizi

Tol. for run-out		Z-89L20S1		0.2	
Tol. for symm. & perpe.		Z-89L20S1		0.2	
Tol. for straightness and flat.		Z-89L20S1		0.2	
Free dimension tolerance for welding pieces		Z-89L20S1		0.2	
Tolerance of angular dimensions		Z-89L20S1		0.2	
Tol. for broken edge		Z-89L20S1		0.2	
Tolerance of linear dimension except broken edge		Z-89L20S1		0.2	



NOTE:
 The Part must be stress relieved after casting & before machining.
 The internal tube should be 1" - sch.80.
 ST 44-2 acc.to DIN 17100
 or S275 JR acc.to EN 10025 for block.

3	1	Pipe	φ33.4-4.55 Lg4890	ANSI B36.10	ASTM:A17 9	15.8455	15.846
2	1	Pipe	φ33.4-4.55 Lg5500	ANSI B36.10	ASTM:A17 9	17.8222	17.822
1	1	Block	60x700x1880		Note	561.299	561.299
Pos. No.	QTY	Name Description	Drawing No. Dimensions	Standard No.	Material	Weight (Piece)Kg	Weight (Total)Kg

Copper Mineral, Mines & Industries Engineering & Technical Services Co. CANYTECH
 شرکت خدمات فنی و مهندسی صنایع و معادن گانی مس

GEN. TOL.: ISO2768 mk
 APPLICATION: Anode Furnace
 TITLE: Block

REQ. NO. 843842-01	شماره درخواست	DRAWING NO. KHTN-009-0001-003	Design	طراحی
Stock NO. 885344955	شماره انبار	Ref. DRW No. WA-986-ME-83-228	Drawn Azizi	ترسیم
		Assembly No. KHTN-009-0001-001	Check Zandieh	بازبین
			Approve Movahed	تایید
SCALE: 1:10	مقیاس:	DATE: Nov 05	تاریخ:	REV. No. 2
			بازنگری:	Sheet: Of No.:

#	Date	Revision	Name
2	11/05/2005	Change Dimension 1900 to 1880	Azizi
		Add pipe	
1	2005/05/29	Change Dimensions And Diameter And Add Tolerance.	Azizi

