

Hansen P4

Standardized gear units

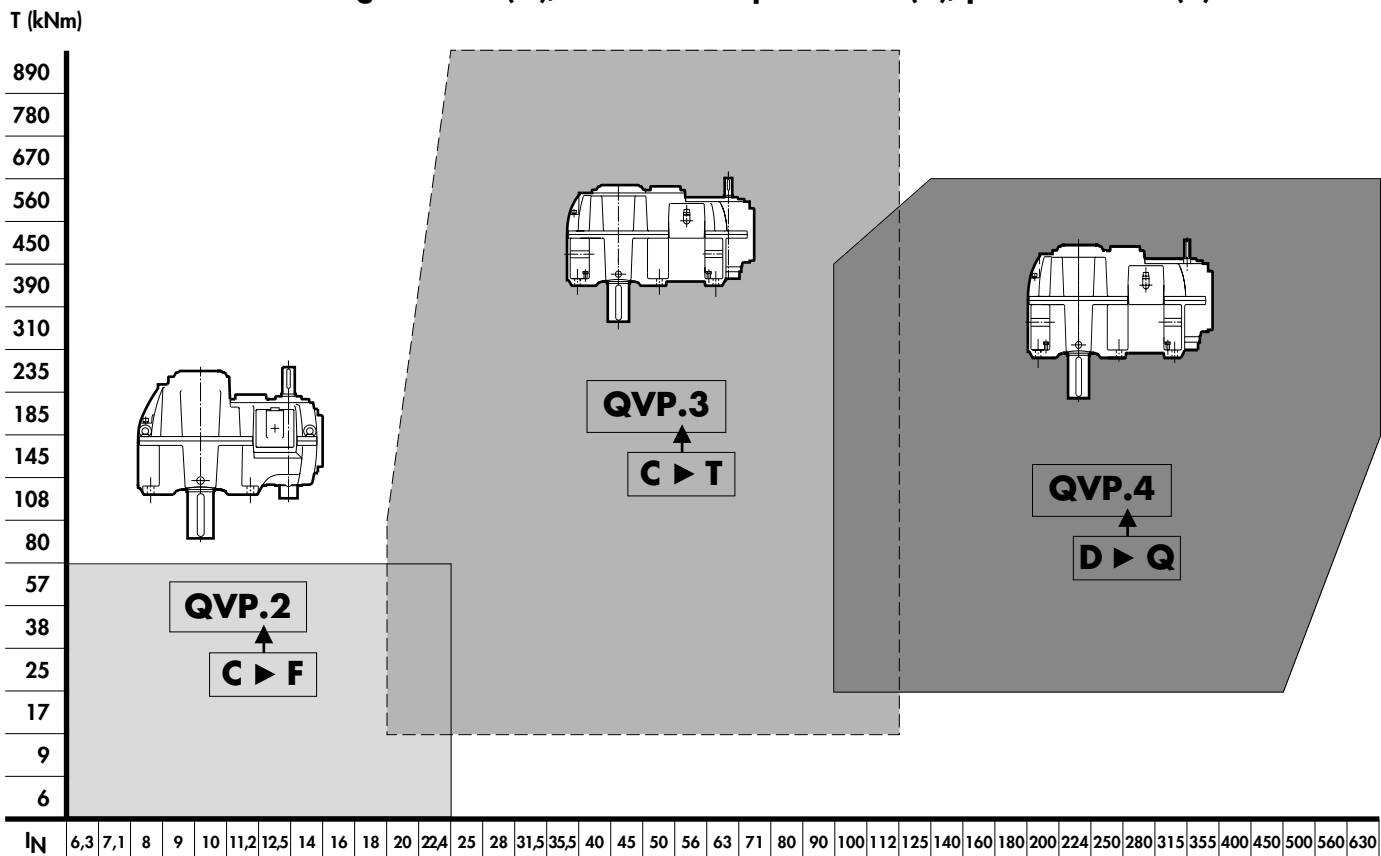
Réducteurs standard à engrenages

Normzahnradgetriebe

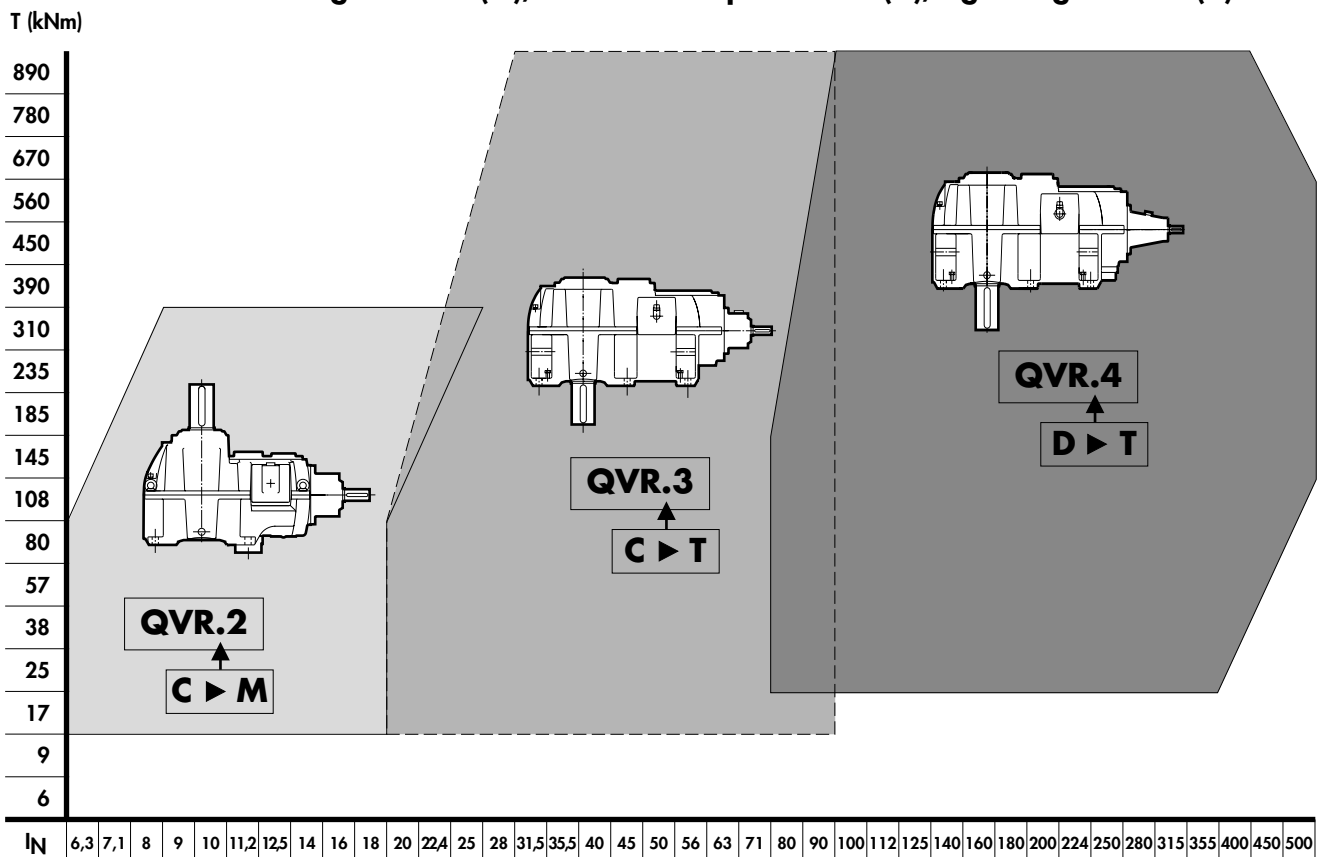
Reductores normalizados

PROGRAMME SELECTION

Hansen P4 gear units (Q), vertical low speed shaft (V), parallel shafts (P)



Hansen P4 gear units (Q), vertical low speed shaft (V), right-angle shafts (R)



T (kNm): nominal torque at low speed shaft

IN: nominal ratio

The gear unit

Coding

1	2	3	4	5	5 bis	6	7	8	9
Q									

Type

- 1 : Series
 2 : **Q: Hansen P4**
H: Horizontal low speed shaft
V: Vertical low speed shaft
 3 : **P:** Parallel shafts
R: Right-angle shafts
 4 : Size: **A -> T**
 5 : Number of stages: 2, 3, 4

Centering at low speed shaft

- 5 bis : / : no centering
C: flange at low speed shaft cover
F: spigot at fixation feet of the gear unit

Shaft arrangement

- 6 : High speed shaft extension: **L:** left **U:** up
R: right **C:** right-angle
T: two shaft extensions
- 7 : Low speed shaft extension : **L:** left **U:** up
R: right **D:** down
T: two shaft extensions
- 8 : Low speed shaft type : **N:** normal solid shaft
D: hollow shaft with shrink disc
K: hollow shaft with keyway

Ratio

- 9 : Nominal ratio

Basic components

Helical and spiral bevel gears

Designed and rated:

- based on AGMA, ISO and long term field experience;
 - for maximum load capacity, minimum losses and quiet operation.
- The rating tables show the mechanical power ratings P expressed in kW, i.e. the power which the gear unit can transmit during 10h/day, at uniform load, whereby 5 peak torques up to 200% of the nominal torque and lasting not more than 5 seconds each, are allowed. The mechanical power ratings shown in the tables relate respectively to input speeds of 1800, 1500, 1200, 1000, 900 and 750 RPM at the high speed shaft. They are also valid for full load speed which are max. 3% lower than the synchronous speeds. Interpolation will yield power rating values for intermediate speeds. The power rating for speeds lower than 750 RPM is based on the continuous torque rating of that speed. For input speeds exceeding 1800 RPM, please refer to us. All geared components are manufactured from alloy steel, gas carburized, hardened and ground. The same applies to all intermediate and high speed shafts which are generally designed as pinion shafts.

Low speed shafts

The low speed shafts are available in solid or hollow version. For horizontal low speed shafts, hollow shafts are shown in the catalogue with shrink disc connection, optionally with keyway connection.

Bearings

Heavy duty roller bearings of the tapered, cylindrical or spherical roller type. Calculated in compliance with AGMA, ISO and renowned bearing manufacturers.

Housings, bearing housings and covers

Made from grey pearlitic cast iron;
 Machined on CNC machining centers;
 Designed to ensure strength and rigidity.

Systems

Lubrication

Lubricants: as a rule, mineral oils are used. Lubricants should always contain adequate EP-additives (refer to Service Manual).
 Horizontal shafts: splash lubrication is standard
 Vertical shafts: pump lubrication is standard
 The gear unit housing acts as a large oil sump
 Optional equipment : refer to page A11
 Forced feed lubrication, with oil filter and cooler is recommended for absorbed powers exceeding 700 kW.
 Pressure lubrication: if specified in the selection tables

Sealing

Static: generalized use of sealing compound
 inspection cover: O-ring
 vertical low speed shaft, shaft down: dry-well

Rotary: high speed shaft: Oil Lock™ : - dual purpose labyrinth
 - maintenance free
 - oil return to sump
 low speed shaft: dust lip oil seal
 grease purged labyrinth seal optional.

Cooling

Heat generated in the gear unit while running, can be dissipated by:

- natural cooling through the housing
- fan cooling
- cooling coil
- water or air cooler

For thermal check, refer to page A9

Cooling provisions

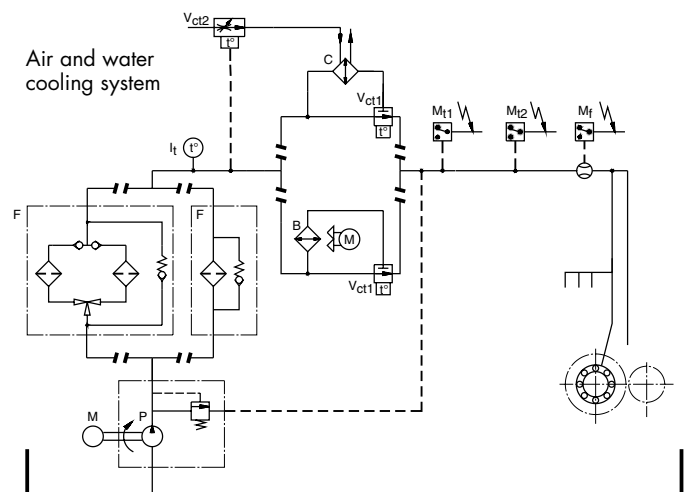
1. Standard fan cooling

One or two standard fans are mounted on the high speed shaft. Free air entry at the suction side should be guaranteed.

2. Standard water cooling coil

The extra thermal power rating P_{TC+} and the connection dimensions as shown in the catalog apply for a cooling system as indicated hereafter:

- a standard cooling coil made from copper alloy CuNi10Fe1Mn complying with DIN 17664 and allowing the use of fresh as well as seawater. (Maximum permissible water pressure: 8 bar)
- difference between oil bath and cooling water temperature is 60°C
- waterflow ranging between 5 and 17 l/min; precise specifications are shown on the certified dimensional drawing.
- dimensional drawings on page B37 for H-type units and page C37 for V-type units



SELECTION

Mechanical power rating

Code	1	2	3	4	5	5 bis	-	6	7	8	-	9
	Q											

Procedure

1

Series **Q** : Hansen **P4**

2

Type
H : Horizontal low speed shaft
 (or inclined < 45°)
V : Vertical low speed shaft

3

Parallel shafts possible?
 Yes \rightarrow **P** : Parallel shafts
 No \rightarrow **R** : Right-angle shafts

Application
 Load conditions
 Prime mover

\rightarrow **SF**
 Service factor
SF

Actual absorbed power **P_a**
 and
 Motor power **P_m**

\times **SF** \leq **P**

Size
 Number of stages
 Ratio

\rightarrow **P**
 Mechanical power rating
P

4

5

9

5 bis

Centering at low speed shaft
C : flange at low speed shaft cover
F : spigot at fixation feet of the gear unit

6

High speed shaft extension
L : left
R : right
T : two shaft extensions
U : up
C : right-angle

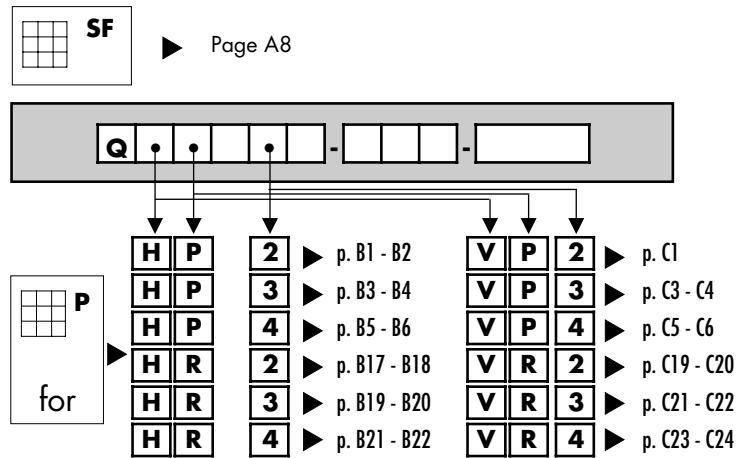
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Low speed shaft extension
L : left
R : right
T : two shaft extensions
U : up
D : down

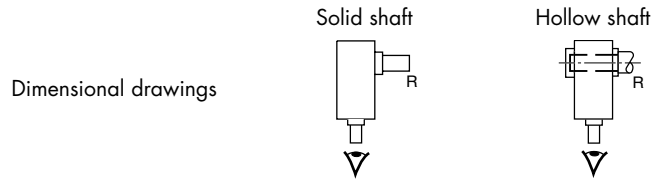
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Low speed shaft type
N : normal solid shaft
D : shrink disc hollow shaft
K : keyway hollow shaft

Reference Data



Dimensional drawings



N : dimensional drawings
 D : dimensional drawings and page B34
 K : pages B35 and B36

Gear unit
Vertical low speed shaft
Right-angle shafts
Size
Three stages

Réducteur à engrenages
Arbre petite vitesse vertical
Arbres perpendiculaires
Taille
Trois étages

Zahnradgetriebe
Langsamdr. Welle: vertikal
Kegel- und Stirnräder
Baugröße
Dreistufig

Reductor
Eje lento vertical
Ejes perpendiculares
Tamaño
Tres etapas

Q
V
R
C ▶ H
3

The user is responsible for the provision of **safety guards** and correct installation of all equipment.

Certified dimensions upon request.

Les dispositifs de protection doivent être prévus par l'utilisateur. Celui-ci est responsable de l'installation correcte de l'ensemble.

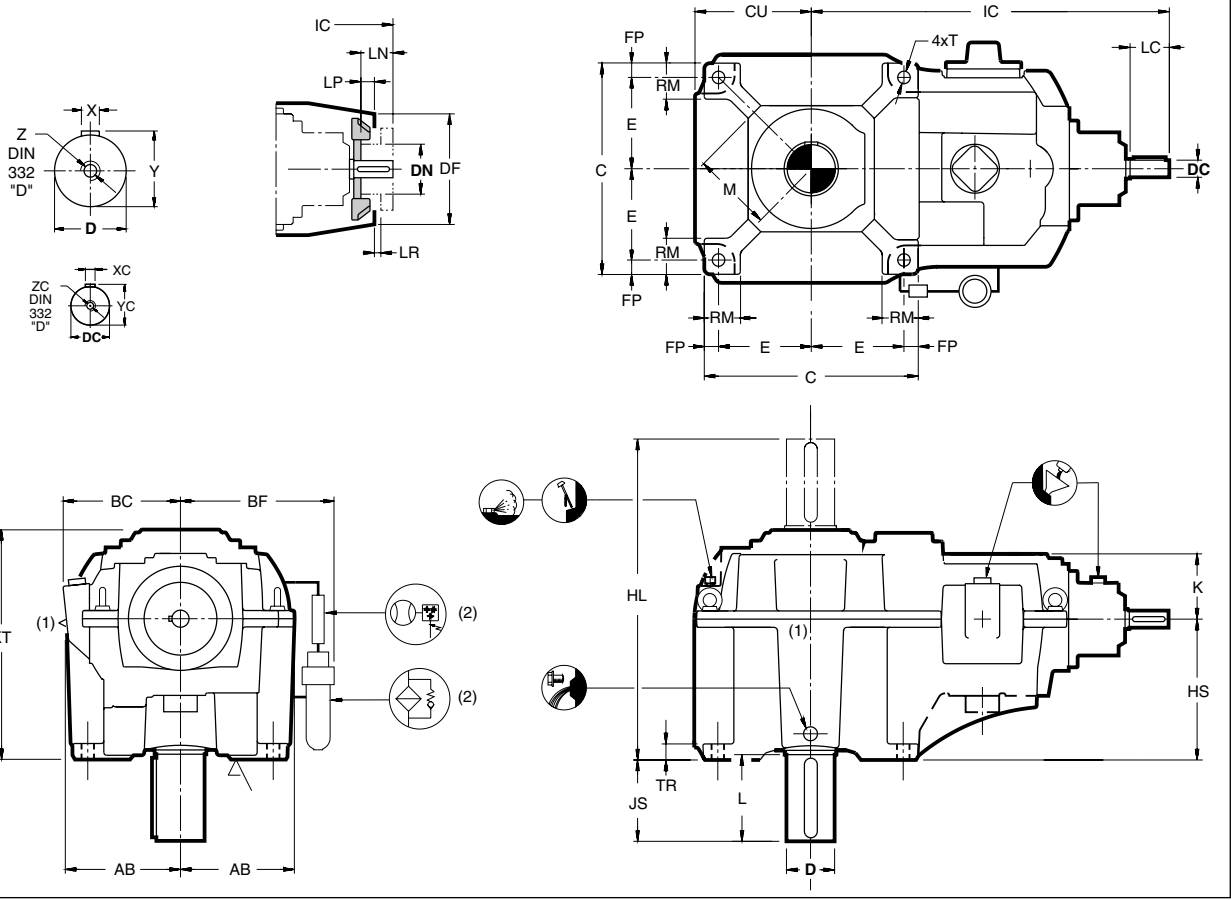
Dimensions définitives sur demande.

Der Benutzer ist verantwortlich für die Beistellung der **Schutzhauben** und das fachgemäße Aufstellen der gesamten Ausrüstung.

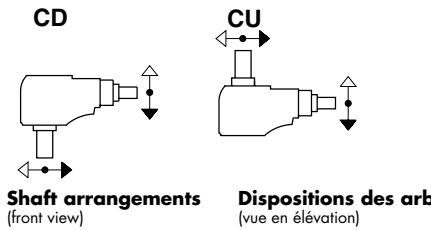
Verbindl. Abmessungen auf Wunsch.

El usuario es responsable del aprovisionamiento de los **dispositivos de seguridad** y de la correcta instalación de todo el equipo.

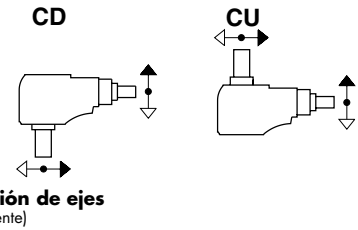
Plano de dimensiones certificadas, bajo petición.



Type - Tipo QVRC3 → QVRF3



Type - Tipo QVRG3 & QVRH3



(1) Grease lubrication point only for shaft arrangement CD
(2) Standard for gear units sizes G and H

(1) Point de graissage seulement pour disposition des arbres CD
(2) Standard pour réducteurs tailles G et H

(1) Fettschmierstelle nur für Wellenanordnung CD
(2) Standardmäßig für Getriebe-Größen G und H

(1) Punto de engrase solamente para la disposición CD
(2) Estándar para reductores G y H

Type Tipo	AB	BC	BF	C	CU	E	FP	HL	HS	IC	JS	K	KT	M	RM	T	TR	kg	Litres Litros
QVRC3	255	280	-	470	260	200	35	695	290	865	204	150	477	165	95	28	38	485	23
QVRD3	285	290	-	530	290	225	40	765	330	992	207	166	540	195	95	35	40	675	34
QVRE3	320	332	-	600	326	260	40	880	375	1074	245	183	612	225	105	35	45	975	49
QVRF3	365	372	-	690	370	295	50	970	430	1215	243	210	703	265	135	42	52	1260	70
QVRG3	450	455	490	860	455	375	55	1089	430	1353	295	237	767	330	150	48	65	1850	105
QVRH3	450	455	490	860	455	375	55	1139	430	1425	345	237	767	330	150	48	65	1950	115

Type Tipo	Shafts Keys		Arbres Clavettes		Wellen Paßfedern		Ejes Chavetas				Fan - Ventilateur - Lüfter - Ventilador				
	D- m6	L	X	Y	Z	DC	LC	XC	YC	ZC	DF	DN max	LN	LP	LR min
QVRC3	105	210	28	111	M24	35k6	150	10	38	M12	320	160	125	45	20
QVRD3	115	210	32	122	M24	45k6	180	14	48,5	M16	320	160	155	45	20
QVRE3	135	250	36	143	M30	50k6	180	14	53,5	M16	320	160	155	45	20
QVRF3	155	250	40	164	M30	60m6	210	18	64	M20	410	210	185	70	30
QVRG3	180	300	45	190	M30	65m6	210	18	69	M20	410	210	185	70	30
QVRH3	190	350	45	200	M30	65m6	210	18	69	M20	410	210	185	70	30

Sumitomo Drive Technologies



Our global manufacturing and assembly facilities enable us to provide customers with these high-performance power transmission products. With our worldwide network, Sumitomo Drive Technologies also offers the most comprehensive support team for every aspect of the gear drive life cycle, from installation to maintenance, diagnostics and repair.

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Hansen P4



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