



瑞安市恒跃印刷机械有限公司

RUIAN CITY HENYUE PRINTING MACHINERY CO.,LTD

NINGBO GREAT EASTERN IMP&EXP CO.,LTD

Quotation Sheet

Date: August 3, 2022

Valid for 15 days

Item No.	Model No.	QTY	Unit Price (FOB Ningbo)
1	GFQ-A1300 High speed slitting machine	1	US\$41000.00
Notice:			
Machine includes: PLC, automatic tension, auto web guiding.			
Terms			
1. Sea/Air Freight cost & Insurance: to be effected by the buyer.			
2. Package: standard exporting packages.			
3. Delivery time: 45 working days after receiving the down payment.(to be postponed if meet legal holidays)			
4. Payment: 100%TT: 30% down payment, the balance 70% to be paid before shipment.			
5. Warranty: The machine has 12 months' warranty since the date of buyer's receipt of the machine. --The seller should be responsible for providing the exchange of new spare parts (buyer pays the postage cost) if the spare part damage during the guarantee period (excluding the quick wear parts or human factors). -- The seller shall not be responsible for the damages caused by accidents, neglect, improper operation or other abnormal conditions due to uncontrollable circumstances during the guarantee period. However, the seller should provide paid repair.			
6. Overseas Service: If on-site installation is needed, the charge of visa, accommodation & food and round air-tickets, salary USD 100 per day for technicians should be paid by the buyer. Normal period of installation is 1 days.			

ADD: No.263,Yudu Road, Ruian, Zhejiang, CHINA. 325200
Tel: 0086-577-6123028 Fax: 0086-577-65123018
Website: www.henyuemachinery.com

Email: samchen@henyueyj.com
SKYPE: samchen_henyueyj

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GFQ-A1300 High Speed Slitting and Rewinding Machine



1. Parameter

1. Slitting width: 50-1300mm
2. Mechanical speed: 400/min
3. Slitting speed: 400m/min (depends on the material)
4. Unwinding diameter: \varnothing 1500mm Shaftless unwinder
5. Rewinding diameter: 2X \varnothing 600mm \varnothing 3" air friction shaft
6. Main motor: 7.5KW asynchronous servo motor
7. Rewinding motor: 7.5KW asynchronous servo motor
8. Blower: 3KW three phase motor.
9. Drive way: synchronous belt.
10. Guide shaft: \varnothing 100 aluminum alloy roller .

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- 11. Mechanical structure: 50mm steel plate.
- 12. Web guiding accuracy: $\pm 0.3\text{mm}$
- 13. Work voltage: 3 phase AC 380V
- 14. Machine weight: 4000KG

2. Configuration

- 1. Main control: Siemens PLC and HMI, it has meter counter and stop automatically. Inspect residual material, adjust speed automatically.
- 2. Rewinding: adopt independent motor and PLC to control, has pre-tension system.
- 3. Unwinding: adopt 1000N/M pneumatic brake, hydraulic lift, splicing table, PLC tension control.
- 4. Web guiding system: Adopt EPC web guiding device to control edge, web guiding area: $\pm 100\text{mm}$
- 5. Perform and lock: pneumatic type
- 6. Traction: pressure roller
- 7. Low-voltage apparatus: famous brand in China
- 8. Slitting way: circular knife (8 pcs)
- 9. Discharge shelf

3. Machine configuration:

PLC		Siemens
Touch screen	7"	MCGS --- Shenzhen
Modula	AQ04, AM03	Siemens
Main motor	asynchronous servo motor	INTELL --- Jiangsu
Inverter		Yaskawa --- Japan
Web guiding		Kesai
Pneumatic component		AirTac --- Taiwan
Rolling element		NSK
Pneumatic brake	1000N*M	Guangdong
Rewinding shaft	3 inches air friction shaft	Rui'an
Synchronous-belt		Ciguang--- Ningbo

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MQ-450M Die Cutting Machine



1: technical data

- A、 die cutting speed: 200pcs/min
- B、 cutting accuracy: +/- 0.1mm
- C、 cutting area: 410 (L) x450mm (W)
- D、 max web width: 420mm
- E、 max unwind dia: 600mm
- F、 max rewind dia: 600mm
- G、 weight: 1700kg
- H、 voltage: 220v
- I、 total power: 4.5kw
- J、 dimension: 3000(L)x1430(w)x1680(h)MM

2: unwind part

- A、 Air shaft
- B、 Brake block
- C、 Unwind of material pulling
- D、 Material pulling motor

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E、 Web guide

F、 Color tracker

3: die cutting part

A、 2.2KW main motor

B、 automatic lubricate system

C、 master bearing (HRB)

D、 spring

E、 machine body casting

F、 machine bottom casting

4: material pulling part

A、 material pulling servo motor (Shihlin, Taiwan)

B、 Material pulling cots (rubber)

C、 Bearing (HRB)

D、 Synchronous belt (Fulong, Ningbo)

5: wast rewind part

A、 Rewinding shaft

B、 The friction plate as clutch

6: rewind part

A、 Rewind sway roller

B、 Rewind traction rubber roller

C、 Rewind motor

D、 Air shaft

E、 The friction plate as clutch

7: sheet cutting part

A、 Sheet knife

B、 Electromagnetic clutch

8: electronic part

A、 PLC Mitsubishi, Japan

B、 Servo motor drive Shihlin, Taiwan

C、 Touch screen Buke, Shenzhen

D、 Main inverter Shihlin, Taiwan

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E、Color tracking sensor Panasonic, Japan
F、Web guiding sensor Baideli

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G、 Web guiding sensor	Baideli
H、 Proximity switch	Fotek, Taiwan
I、 Sheeter control board	Shengyao, Zhejiang
J、 Unwinding inverter	Beishide, Changsha
K、 Rewinding inverter	Beishide, Changsha
L、 Switch	Schneider, French
M、 Relay	OMRON
N、 Button	IDEC, Japan

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Way of slitting	Circular knife	Yongchuang --- Qingdao
Electronic proportional valve		SMC --- Japan
Button		Schneider
Low voltage electrical apparatus		CHINT --- Wenzhou
Guide liner		HIWIN --- Taiwan

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