

## Nedschroef MW hot nut former: A heritage of value and sense

The MW-range set the industry standard in high capacity hot nut-forming equipment. Dependable and designed for productivity the MW-range of hot nut former is suitable in forming nuts from M14 up to M42 mm. Resulting in a max. width across flats of 33 to 65 mm. Running smoothly at speeds up to 180 products per minute. Of great importance is the simplicity of the forming process and the unique design of the gutter which will remove oxide scale obtaining an exceptionally clean surface on which no finishing treatment is required. The absence of scale guarantees a very long life time of the tools.



### MW hot nut former benefits

#### Reliable machine

- Long-life solid castings
- Main-slide runs in vertical and horizontal bearings
- Removing scale
- Roller wire-feed system
- Fast-action brake/clutch
- Variable speed motor

#### Safe and easy to service

- High-quality components

#### Operator-friendly

- Short set-up times for maximum machine availability



### Specifications MW hot nut former

	MM32	MM53	MM65
Range	M14 - M22	M20 - M33	M30 - M42
Max. bar diameter (600 n/MM2) in mm	26	44	55
Max. speed (parts/min)	180	150	100
Max. die KO length (mm)	35	55	65
Max. cut of length (mm)	44	65	80
Max. part diameter (mm)	36	55	72
Max. width across flats (mm)	33	53	65
Die diameter (mm)	60	100	125
Forging load (kN)	600	1300	2000
Mass (metric tons)	9	22	32

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