



Nanjing GJY machinery co., ltd

Taiyuan heavy industrial co., ltd

Exporting department: No.88 Runhu road, Nanjing, P.R. China

TYHI address: No. 53 Yuhe road, Taiyuan, P.R. China

Tel: 86-25-86229422

Technical offer for 250 cold drawing machine

Date 22-Feb-23

Installation and test:

The buyer should place the machine to the right position and inform the supplier after the machine reach the buyer's factory. The seller will send one or two engineers to test the machine until it running in normal state. The buyer bears expense on accommodation, hotel, air tickets and medical insurance and pays each engineer RMB1,000.00/day as subsidy. Engineer is responsible of testing the machine until it works normal as the customer requested.

Table 2: Technical Parameters of hydraulic cold drawn bench

Model	250T
Rated Drawing Force (KN)	2500
Max Drawing Force (KN)	2800
Drawing speed(m/min)	0-10
Maximum Return Speed(m/mim)	<5
Input tube size(mm)	<182
Input tube wall thickness(mm)	12
Input tube length(mm)	6000
Motor power for push (KW)	30
Rated working pressure (Mpa)	22
Main Cylinder	D400/220
Oil Tank(L)	500
Cooling type	Water cooling
Production (m/per hour)	200m

Scope of Supply

1、 Seller's scope of supply:

1) The whole set of mechanical equipment, which include the main engine base, main cylinder, clamping trolley, receiving push head parts, core rod transmission, unloading & loading device

2) Hydraulic system

3) One set of DC/AC speed control electric cabinet

4) One main console

5) Equipment will accompany with one set of core bar, 1 set of our die sleeve, 1 set of jaw plate.

6) The seller supply whole set of foundation bolt

7) Paperwork: Drawing (general drawing and foundation drawing), operation manual.

2、 Buyer's scope of responsibility

1) Buyer should supply all the cable, power, electric wire

2) Buyer should provide a temporary place to store the cargo and keep it safe.

3) Buyer should bear the cost of electricity, and lifting tools during the mill installation.

4) Buyer should supply the mother tubes and oils (rolling oil, machine oil, grease etc.) for the mill testing. Cable duct cover and oil tank railing are responsible for buyer.

5) Buyer takes charge of equipment infrastructure and embed conduit.