

江苏薪泽奇机械股份有限公司
JIANGSU NEW VICTOR INDUSTRIAL CO., LTD.

Ms.YARA SAAAT KOSAR SAVEH SEPEHR

The Confirmations of Some Issues

DATE: Sep 26th.2023
 CONTRACT NO.: Ir20230901

Dear Mr. Ghaffari and Nobakht.

There are some issues that needs your confirmations on VZH-32/ VZH-63. They are as follows.
 Please mark your confirmations one by one.

1、 Regarding to the Specifications of Tube mill Line

VZH-90qType ERW Tube Mill Line			Confirmations
Incoming Raw Material	Material Type	Hot / Cold Rolled Carbon Steel Coil Tensile Strength: $\sigma_b \leq 600$ MPA Yield Strength: $\sigma_s \leq 315$ MPA	HRC & CRC
	O.D of steel coil	Max. Φ 2000 mm	
	I.D of steel coil	Φ 506 mm~620	
	Weight of Coil (VZH-32)	3.0T	
	Weight of Coil (VZH-63)	5.0T	
Operation Direction	The Operators faces to the Machine VZH-32: <u>From Right to Left</u>		
	VZH-63: <u>From Left to Right</u>		
The Color of Equipment	Main Color	The standard Color of the Supplier (Reference as below)	
	Warning Color		

شرکت کارخانجات نورد لوله و پروفیل
یارا صنعت کوثر
 ساوه سپهر (سهامی خاص)
 شماره ثبت ۵۴۷۶۴۴

Handwritten signatures and stamps are present, including a large signature that appears to be 'Ciara Cai' and other illegible signatures.

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Cutting Length	The Range of Length	4.0 m ~ 8.0 m	
Electric Power Source	three-phase voltage	AC 380 V ± 5% x 50 Hz ± 5%	
	Control	AC 220 V ± 5% x 50 HZ ± 5% x 1 PH	

2、Regarding to the Exact thickness range for each pipe size.

To make it better for us to do it in the design. Pls mark your exact thickness for each tube size in following table. Which thickness is what you're going to produce for each tube size.

VZH 32 Z										
确认管子规格和壁厚 (Pls .Confirm the pipe size & thickness and remark "√" in the following list, if have other thickness out of the following list , pls . write individual in detail in this area:										
管子规格 (mm) Pipe size (mm)	No.	带钢厚度 (Thickness of coil) mm Hot Rolling Coil								Special requestment
		0.4	0.6	0.8	1.0	1.2	1.5	1.8	2.0	
8	1	*	*	*	*	*	*			
10	2	*	✓	✓	✓	✓	✓	✓	*	
13	3	*	✓	✓	✓	✓	✓	✓	*	
10x10	4		*	✓	✓	✓	✓	✓	*	
14	5		✓	✓	✓	✓	✓	✓	✓	
16	6	✓	✓	✓	✓	✓	✓	✓	✓	
18	7		✓	✓	✓	✓	✓	✓	✓	
19	8		✓	✓	✓	✓	✓	✓	✓	
20x10	9	✓	✓	✓	✓	✓	✓	✓	✓	
20	10	✓	✓	✓	✓	✓	✓	✓	✓	
16x16	11		✓	✓	✓	✓	✓	✓	✓	
22	12	✓	✓	✓	✓	✓	✓	✓	✓	
25	13	✓	✓	✓	✓	✓	✓	✓	✓	
20x20	14	✓	✓	✓	✓	✓	✓	✓	✓	
28	15		✓	✓	✓	✓	✓	✓	✓	
32	16		✓	✓	✓	✓	✓	✓	✓	
25x25	17	✓	✓	✓	✓	✓	✓	✓	✓	
30x20	18	✓	✓	✓	✓	✓	✓	✓	✓	


 江苏新泽奇机械股份有限公司
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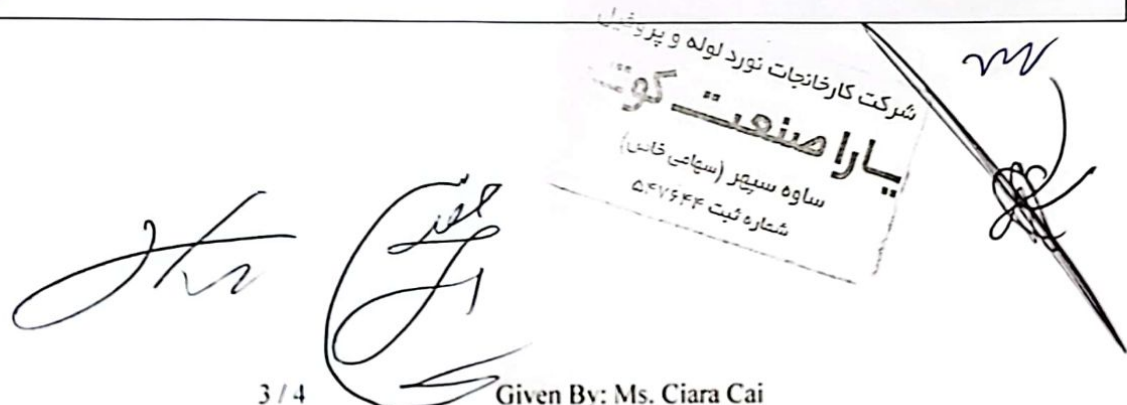
Above roller , which size would assemble on machine when deliver, Pls . fill in this area: 32

		VZH 63 x 1 set													
		确认管子规格和壁厚 (Pls .Confirm the pipe size & thickness and remark "√" in the following list, if have other thickness out of the following list , pls . write individual in detail in this area:													
管子规格 (mm) Pipe size (mm)	NO	带钢厚度 (Thickness of coil)												Special Requestment	
		0.4	0.5	0.6	0.7	1.0	1.2	1.6	1.8	2.0	2.2	2.5	2.8		
35	1		*	✓	✓	✓	✓	✓	✓	✓				*	
38	2		*	✓	✓	✓	✓	✓	✓	✓				*	
30x30	3	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
20x40	4	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
42	5		*	✓	✓	✓	✓	✓	✓	✓				*	
45	6	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
48	7		*	✓	✓	✓	✓	✓	✓	✓				*	
50	8		*	✓	✓	✓	✓	✓	✓	✓				*	
40x40	9	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
50x30	10	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
60x20	11	*	✓	✓	✓	✓	✓	✓	✓	✓				*	
L509	12		*	✓	✓	✓	✓	✓	✓	✓				*	
T507	13		*	✓	✓	✓	✓	✓	✓	✓				*	
Z508	14		*	✓	✓	✓	✓	✓	✓	✓				✓	
54	15				*	✓	✓	✓	✓	✓				*	
60	16			*	✓	✓	✓	✓	✓	✓				*	

Above roller , which size would assemble on machine when deliver, Pls . fill in this area: 60

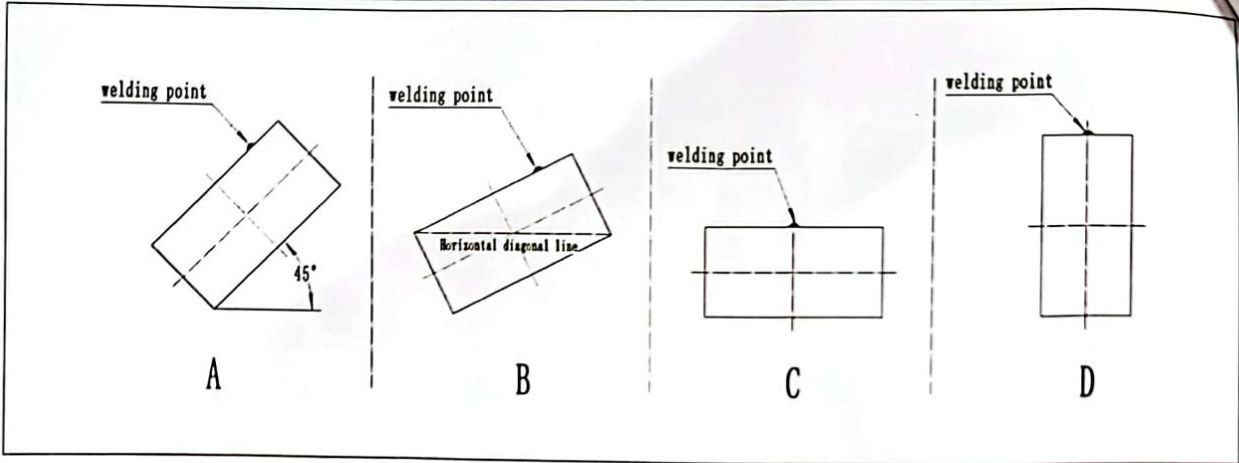
3、The Confirmation for Output Type & Welding Point of the tubes

Rectangle Tubes (Please select a type in A/B/C/D) **A**



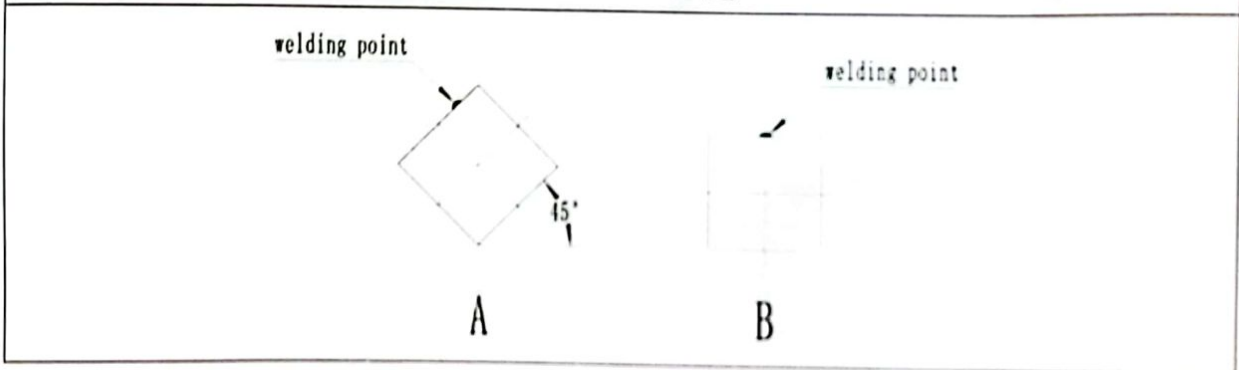
 3 / 4 Given By: Ms. Ciara Cai

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Square Tubes (Please select a type in A/B)

A



Handwritten mark

شرکت کارخانجات نورد فولاد و پرورش
یارا صنعت کوثر
ساوه ۵۵۵۵۵۵۵۵ (سپاس خان)
شماره ثبت ۵۴۷۶۴۴

Handwritten signatures and scribbles