

TECHNICAL DETAILS

Workpiece diameter: 63.5 mm
Distance between centers: 350 mm
Machine weight: approx. 7 t

Working area:

Length of the clamping surface: 1,550 mm
Number of T-slots: 2
Width of the T-slots: 18 mm
Spacing of the T-slots: 180 mm
Center height (tailstocks): 350 mm
Swivel range of the fine wheel head (U-axis): +30/ -30 degrees
center distance - tailstock/fine wheel: 120/225 min/max. mm
Input resolution (all NC axes): 0.001 mm/degree

Infeed carriage:

range of motion (Z-axis travel) : 105 mm
Input resolution: 0.001 mm

Tool:

Outside diameter (min./max.): 225/275 mm
Bore diameter: 160 mm
Width: 60 mm

Workpiece:

Outside diameter (min./max.): 40 -150 mm
Module (min./max.): 1.25 - 4.0 mm
Tooth width (max.): 45 mm











304607-8161325



