



- Home
- about us
- products
- OVALIZER SERIES
- SPIRAL TUBEFORMER SERIES
- ROUND DUCTING MACHINE CORRELATIVE SERIES
- DUCT AUTOMATIC LINE SERIES
- SQUARE DUCTING MACHINE CORRELATIVE SERIES
- Certificate
- news
- contact us



Products

Spiral Tubeformer SBTF-1602



Description

The module technique gives the customer the possibility to choose between a number of options, allowing him to create a machine a number of options, allowing him to create a machine for his specific needs. The frequency controlled main drive ensures a smooth acceleration and an almost noiseless operation. The outstanding patented flying slitter cuts the tubes to length without noise or hot sparks as known from the saws and provides smooth tube ends without deburring.

The design and options fulfill the needs in HVAC to produce in mild steel, galvanized steel, stainless steel or aluminum. The corrugation unit allows a reduction in material costs and makes the bigger diameter tubes more rigid.



Technical data

Diameter	φ 80 mm – φ 1600mm	
Thickness range	Galvanized steel	0.4 -1.3mm
	Stainless steel	0.4-0.8mm
	Aluminum	0.4-1.3mm
Strip width	Standard 137mm	0.4-1.0 mm
	Standard 140mm	1.1-1.3 mm
Lock seam	Outside lock seam, on the inside on request	
Working speed	Max.60 m/min. depending on material	
Cutting system	Slitting cutter	
Weight	2900kg	

Dimension	Main machine	1900*2050*1500mm
	Decoiler	1780*1130*1250mm
	Run-out table	2700*950*1200mm

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