

## 1.5.7.5. Dirt Particles Filter

This filter is used to prevent the particles from the various components from circulating through the secondary hydraulic circuit. Apart from reducing the flow due to an increase in the loss of load in the circuit, these particles can cause severe damage to the hydraulic circuit, such as: corrosion, loss of performance of the heat exchangers and heatsinks, irregular functioning of the valves or pump block or seizure. The secondary circuit is kept free of dirt particles by using a filter consisting of a mesh with a particle filtering capacity of up to 5 micra.

Component							
Particle filter	Weight	0.8 kg					
	Dimensions in mm (length/width/height)	122/122/185					
	Intake/Outlet	3/4" (DN20)					
	Maximum pressure	6 bar					
	Ingeteam Code	HIN-0039					
	Ingeteam Code of the internal filtering cartridge	HIN-0094					



Fig. 11.8. Particle filter

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