



WenZhou KaiXiang Packing Machinery Co., LTD

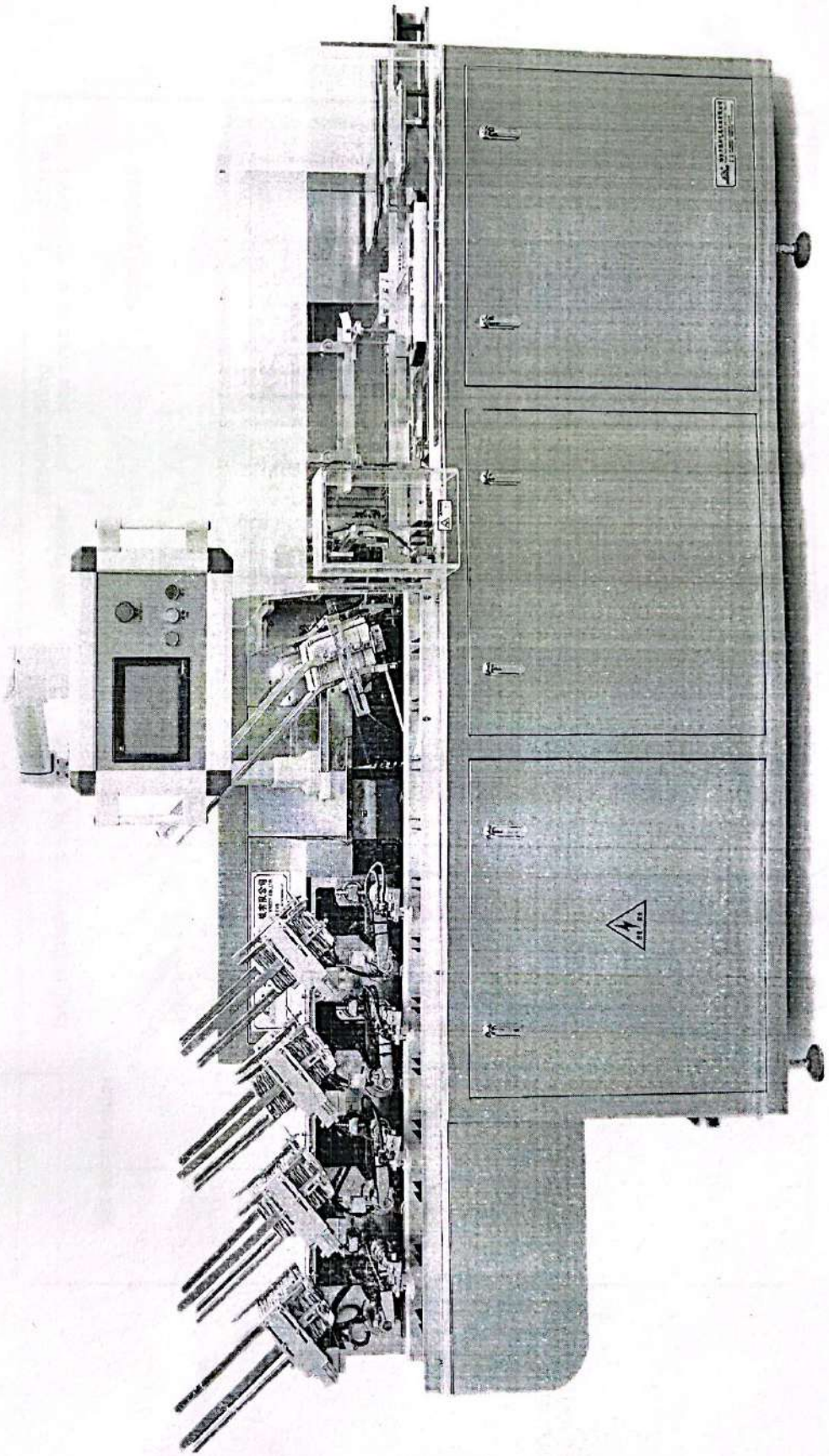
Address: No. 1455 Songpu East Road, Nanbin Street, Ruian City, Zhejiang Province, China

Mobile: 0086-18066313102

Tel: 0577-65561508

Contact: Jessica Email: kxmachine02@wzqxjx.com

Picture Of Cartoning Machine With Auto Feeder

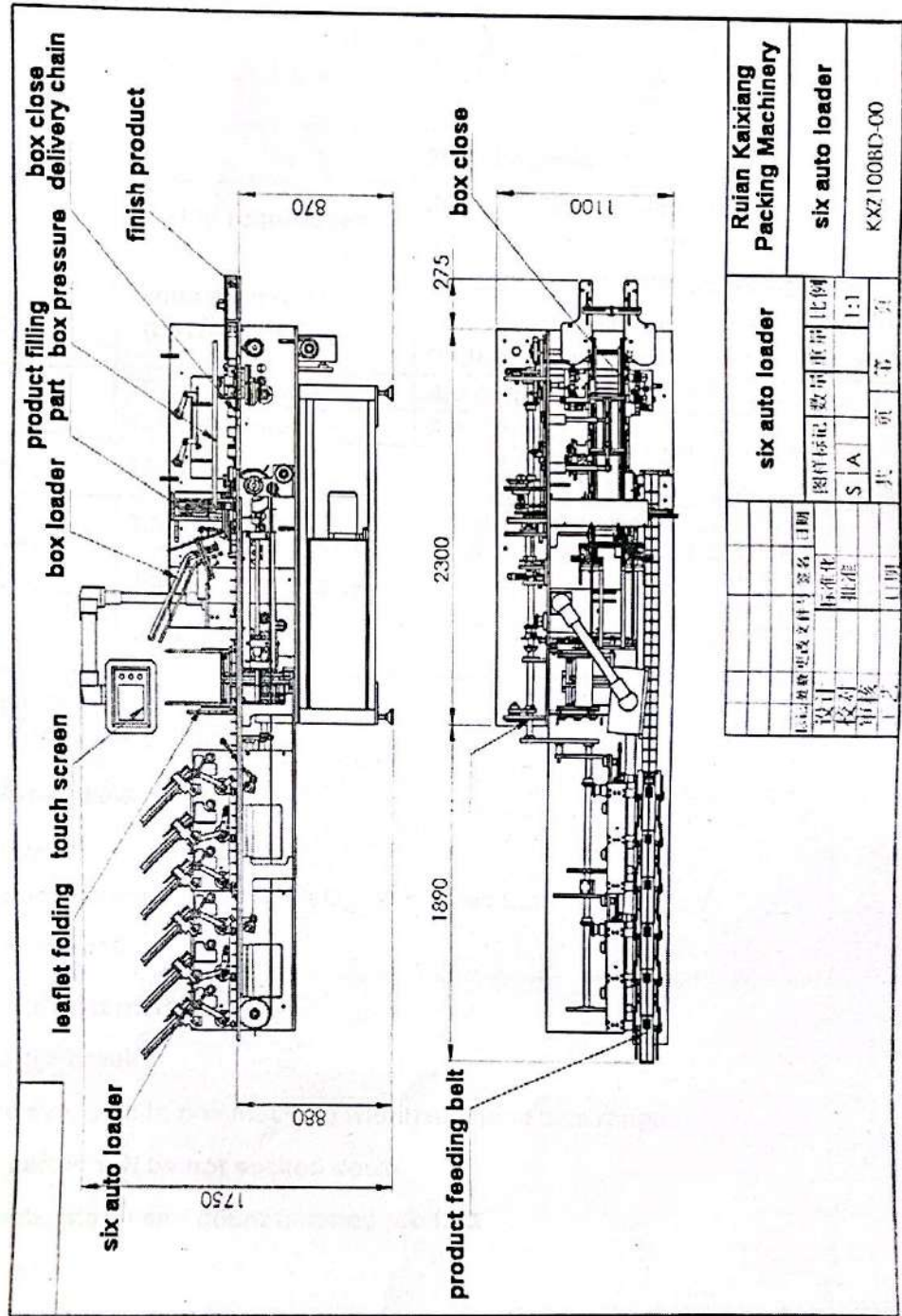




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Drawing Of Cartoning Machine With Auto Feeder



Ruian Kaixiang Packing Machinery		six auto loader		six auto loader		KXZ100BD-00	
图样标记	数量	比例	S/A		共 页		
设计	审核	日期	批准		日期		



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Main Technical Parameter:

Encasing Speed		30-70box/min
Box	Quality requirement	250-450g/m ² (according to its dimension to confirm)
	Dimension range (L×W×H)	(55-200)mm×(15-90)mm×(15-65)mm can customize according to your requirement
Compressed air	Working pressure	≥0.6mpa
	Air consumption	20m ³ /h
Power supply	380V 50Hz	
Motor power	1.5KW	
Machine dimension (L×w×H)	4500*1200*1900mm	
Machine weight	1500KGS	

Standard Feature

- Touch Screen HMI controls
- PLC programme
- JAPAN OMRON electric parts (inverter, PLC, touch screen...)
- GERMANY SICK photocell
- AMERICA NORDSON hot melt glue
- Vacuum assisted pre-break
- different sizes are available in one machine within machine size range
- without product, carton will be not sucked down
- Auto display trouble, alarm and count finished product
- Overload protection

Optional Function

- Other brand like SIMENS (inverter, PLC, touch screen)

Print batch number or date on carton box



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Main Parts List

Item	Name	Model and specification	Origin	QTY
1.	PLC	CPIE-N30DT-D	Japan Omron	1
2.	PLC Extended Module	CPIE-C1F11		1
3.	Touch Screen	NB7W-TWOOB		1
4.	Inverter	3G3JZ-A4015		1
5.	Photosensor	SICK 121	Germany Sick	1
6.	Motor	CH-1500-10S 1.5KW	Zhejiang	1
7.	Diving Box	0S83-4L-180	Zhejiang	1
8.	Button	XB2	France Schneider	3
9.	Emergency Stop	ZB2 BC4D		1
10.	5 way Relay	MY2 NJ24V	KaiXiang	1
11.	Electromagnetic valve	4V210-08	Taiwan Airtac	2
12.	Pressure regulator valve	BFR-2000		1
13.	Proximity switch	TL-Q5MC1	Japan Omron	2
14.	Sucking disc	VF-30	Korea	2
15.	Vacuum sounder	ABM20-C	Japan SMC	1
16.	AC contactor	LC1E3210M5N	France Schneider	1
17.	Switching power supply	PMC-24V 050V	Taiwan Delta	1
18.	Air switch	3P32A 1P10A	France Schneider	Each 1
19.	Encoder	B-ZSP3806E2C	Japan Omron	1
20.	Cover	stainless	Shanghai	1SET



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