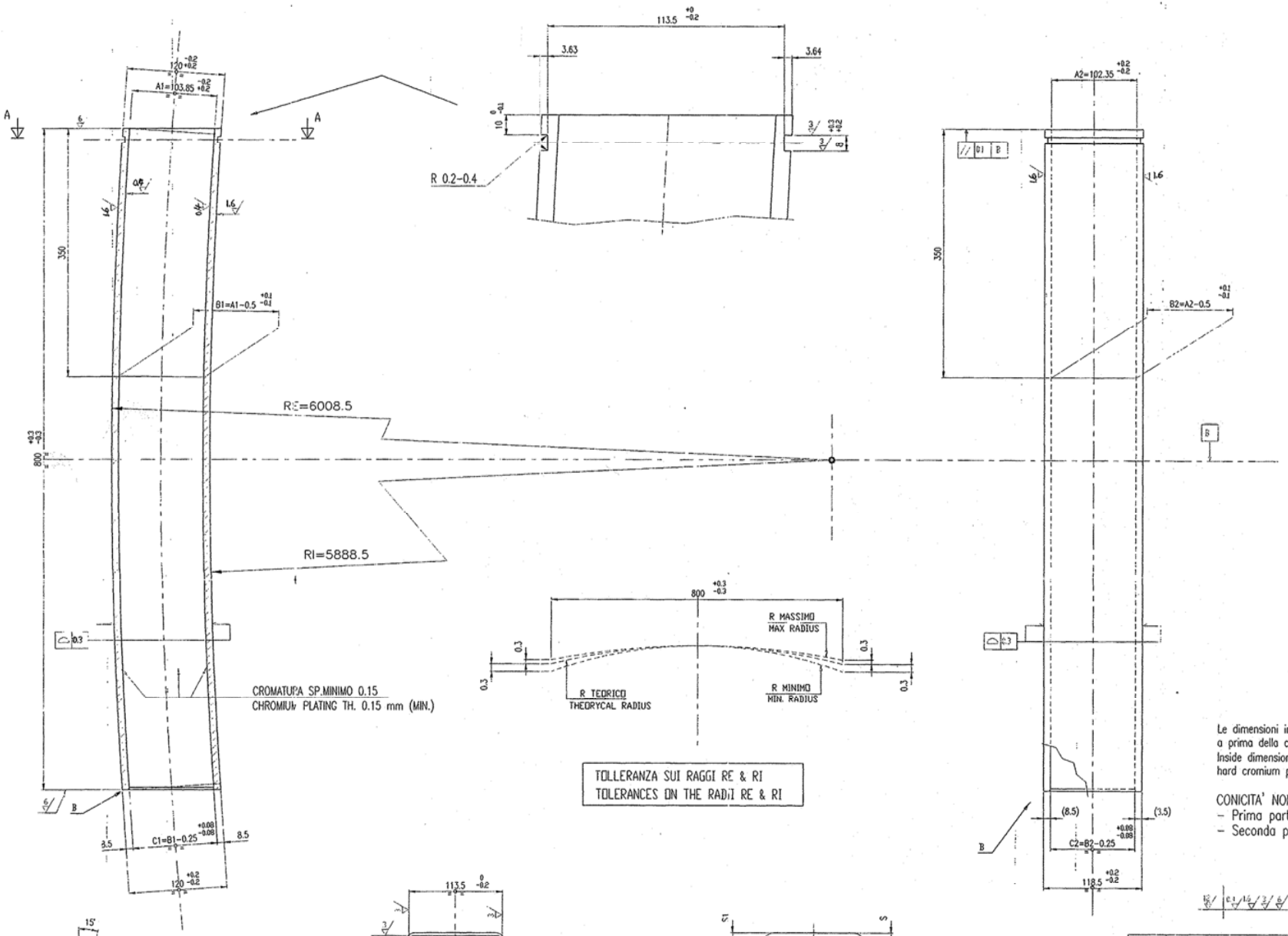
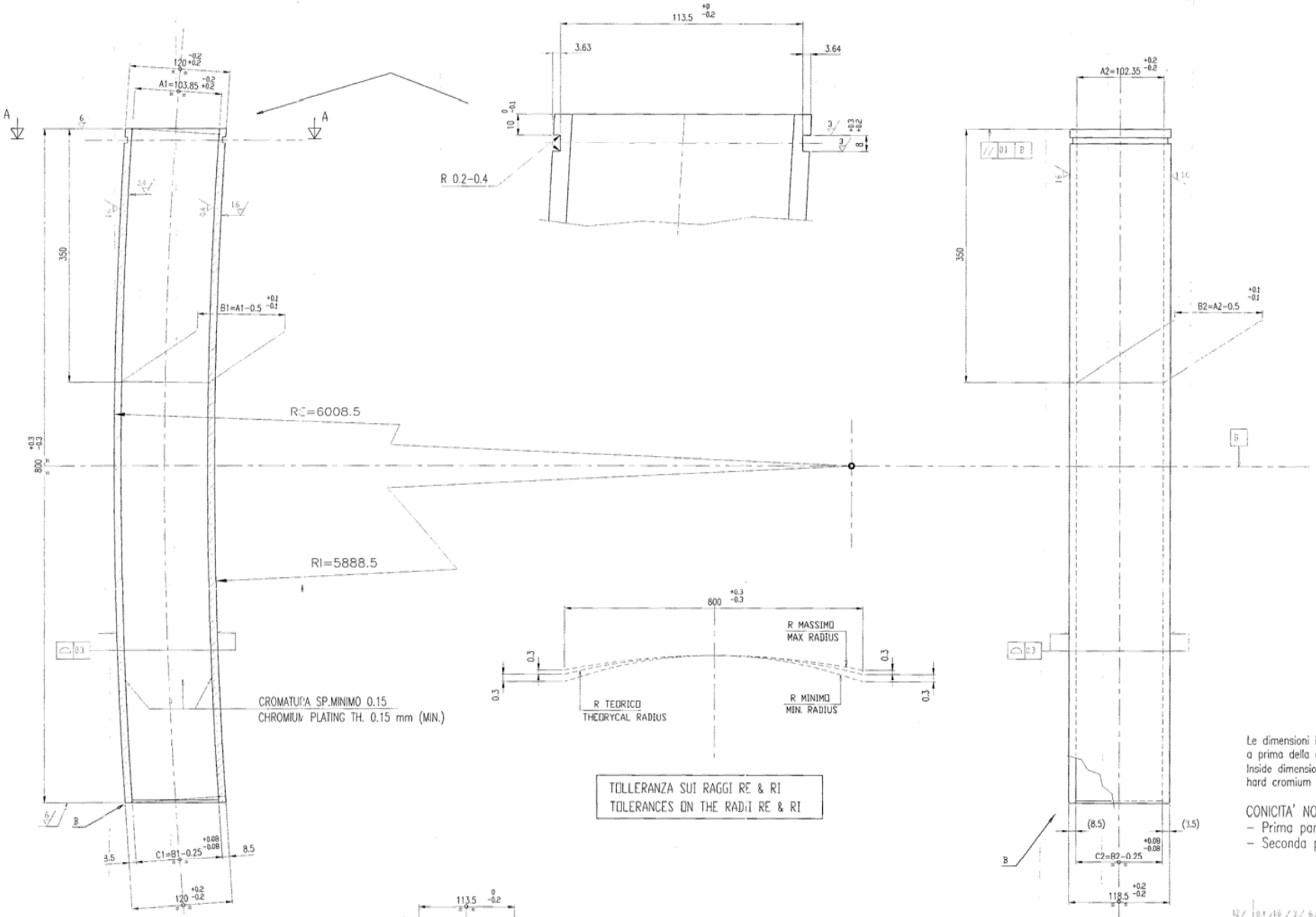
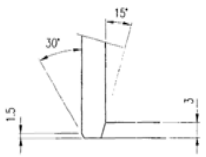
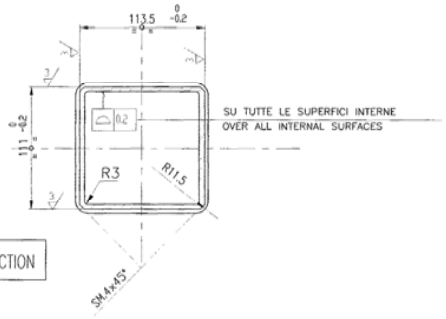
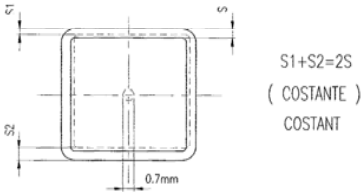

A1=103.85
B1=A1-0.5
RE=6008.5
RI=5888.5
CROMATURA SP.MINIMO 0.15
CHROMIUM PLATING TH. 0.15 mm (MIN.)
C1=B1-0.25
R 0.2-0.4
A2=102.35
B2=A2-0.5
C2=B2-0.25
R MASSIMO
MAX RADIUS
R TEORICO
THEORYCAL RADIUS
R MINIMO
MIN. RADIUS
TOLLERANZA SUI RAGGI RE & RI
TOLERANCES ON THE RADII RE & RI
Le dimensioni interne sono riferite
a prima della cromatura (sp. ca 0.15mm)
Inside dimensions are before
hard cromium plating.
CONICITA' NOMINALI:
- Prima parte (300mm) 1.4 %/m
- Seconda parte 0.55 %/m
"B" DETAIL
A-A SECTION
SU TUTTE LE SUPERFICI INTERNE
OVER ALL INTERNAL SURFACES
S1+S2=2S
(COSTANTE)
COSTANT
ECCENTRICITA' AMMISSIBILE PER SEZIONE INTERNA
INSIDE SECTION EXCENTRICITY 4 % S
(Z25)24
DUREZZA HB >= 85
CRISTALLIZZATORE BICONICO-100-R6
DOBLE TAPERED MOULD TUBE
8170-00105-01
CH-DHP
POMINI S.p.A
CASTELLANZA-ITALIA
CONTINUOUS CASTING MACHIN
MOULD ASSEMBLY
COLATA CONTINUA
CONTINUOUS CASTING
8170-00105-
A
1:2.5
17C00105.DWG
MAR LUG.96
BB LUG.96
BM
مرکز استاندارد کرده ملی صنعتی فولاد ایران
INSIG









(Z25)2

DUREZZA HB >= 8

01	-	CRISTALLIZZATORE BICONICO-100-R6 / COBLE TAPERED MOULD TUBE	8170-00105-01	CH-DHP	
POS.	N°	DESCRIZIONE / PART DESCRIPTION	DISEGNO/CODICE / DRAWING/PART No.	MATERIALE / MATERIAL	

DISEGNATO	DATA	CONTROLLATO	DATA	APPROVATO	DATA	SCALA
MAR	LUG.96	BB	LUG.96	BM		1:2.5

POMINI S.p.A
CASTELLANZA-ITALIA

FILE CAD 17000105.DWG

MACCHINA / OPUSPRO: CONTINUOUS CASTING MA
MOULD ASSEMBLY

COLATA CONTINUA
CONTINUOUS CASTING

8170-00105-

INSIG