

# TAPER MACHINE



# Introduce

Model: 60\*200

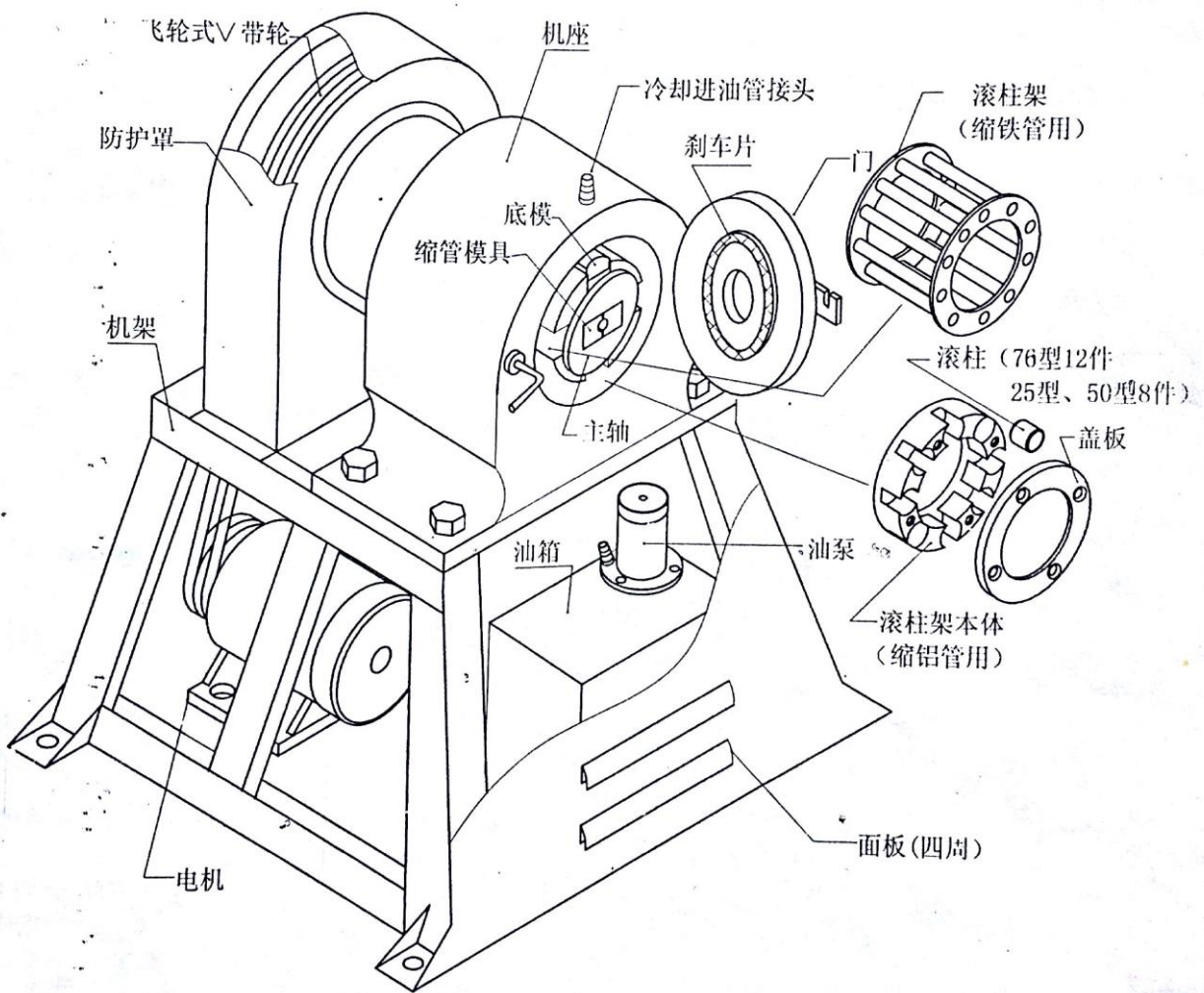
Brand: Dongguan

Main parameter

1. Model: 60\*200
2. Size of machine (LXWXH):1470x1200x1600mm.
3. Power: 380V,50Hz.
4. Copper rod range:  $\varnothing 8\sim 25$ mm
5. Center height: 1100mm.

Application: The taper machine can produce a variety of circular metal pipes and bars, suitable for furniture, lighting, outdoor sports equipment, auto parts and other hardware manufacturers' products, etc. It is used to reduce or sharpen the pipe or copper rod diameter.

Principle: When we need a copper rod with a sharp side, we will equip the same sharp die in the machine. When the die rotates, it will form a compressed space. The die will work as rolling rollers, extruding the copper rod side to the sharp side we need slowly.



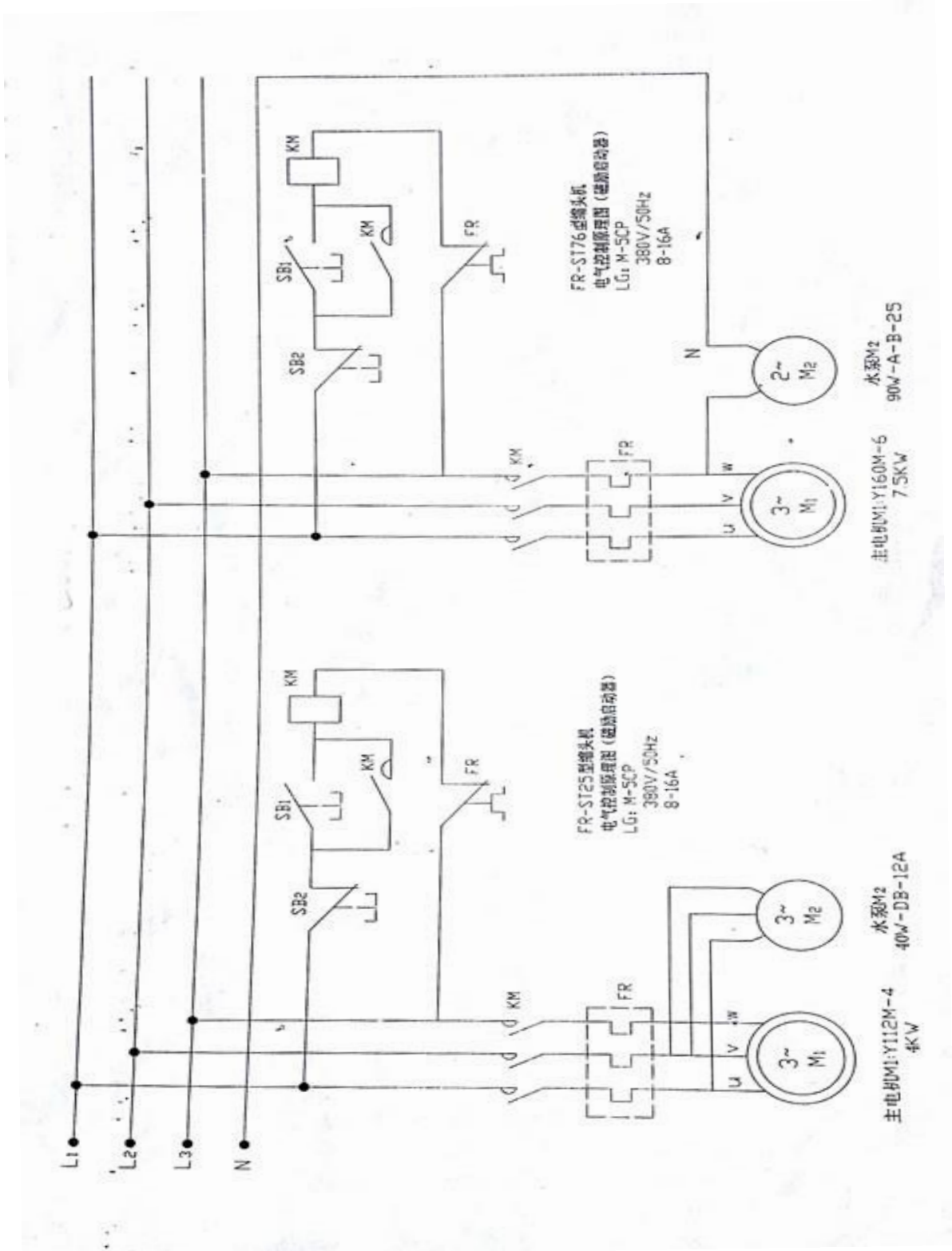
### 1. Commissioning:

Clean up the debris on the equipment, connect the three-phase and four-wire power supply, fill two-thirds of the lubricating oil; press the green switch to start, check whether the steering of the motor is consistent with the direction marked by the arrow. If otherwise, please switch the

two-phase power supply;

After starting the normal operation of the equipment, hold the pipe (or bar), stand on the front of the equipment, hold it in the appropriate position, and slowly send the material to the processing hole of the equipment. If the resistance is too high, reduce the feeding speed, and control the grip of the hands appropriately, until the material shrinks to the front positioning position, and exit.

# Electrical drawing.



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